

Kaflok (nylon patching)

Nylon-polyamid coating

Product description: refer to page T 84

Net price per 100 screws (screw cost not included)
(minimum length is 6 mm)

Thread diameter	Patch coating						Ring coating		
	zinc plated screws			stainless steel screws			zinc plated screws		
	minimum lot price	2000	10 000	minimum lot price	2000	10 000	minimum lot price	2000	10 000
M 4	370.-	19.-	5.30	430.-	22.-	6.20	380.-	23.80	9.-
M 5	370.-	19.50	5.50	430.-	22.50	6.50	380.-	24.50	9.30
M 6	370.-	20.10	6.-	435.-	23.-	7.-	380.-	25.90	10.10
M 8	380.-	21.30	6.90	445.-	24.40	8.10	390.-	27.-	11.30
M 10	380.-	23.10	8.-	445.-	26.80	9.20	390.-	30.50	13.10
M 12	380.-	25.30	9.80	450.-	29.30	11.60	390.-	35.70	15.50

Stock range: ISO 4017 / DIN 933 – 8.8 zinc plated: refer to page A 31
ISO 4762 / DIN 912 – 8.8 zinc plated: refer to page C 07

Precote

Microencapsulated anaerobic coating

Product description: refer to page T 85

Net price per 100 screws (screw cost not included)
(minimum length is 6 mm)

Thread diameter	Precote 85 / 80					
	zinc plated screws			stainless steel screws		
	minimum lot price	2000	10 000	minimum lot price	2000	10 000
M 4	380.-	24.-	9.20	435.-	28.-	10.80
M 5	380.-	24.80	9.50	435.-	28.90	11.15
M 6	380.-	26.40	10.30	440.-	30.80	12.10
M 8	390.-	27.50	11.60	450.-	32.10	13.60
M 10	390.-	31.-	13.40	450.-	36.30	15.80
M 12	390.-	36.30	15.80	460.-	42.50	18.60
M 16	400.-	55.-	25.-	470.-	65.-	29.70
M 20	400.-	62.80	30.60	480.-	74.30	36.40

Note: Plain or black screws are unsuitable for Kaflok or Precote coating since they have no protection against corrosion after the coating process or an additional treatment is required.

omniFIT®

Anaerobic adhesives

NOTE: These adhesives are not available for sale to North American customers.



K 990

Product description: see page T 86–89

Net price each

quantity	Bottles					Tubes	
	à 50 g each			à 250 g each		à 200 g each	
	1	5	10	2	5	1	5
15 M	47.–	38.–	26.50	126.–	114.–		
50 M	44.–	36.50	25.25	118.–	105.–		
100 M Special*	40.50	33.50	24.–	112.–	97.–		
200 M	51.–	41.–	27.–	126.–	114.–		
230 M	47.–	38.–	26.50	126.–	114.–		
FD 10						60.–	48.–
seal 50 H						60.–	48.–

* Special = reduced coefficient of friction

$\mu_{tot.} = 0,11$ (specially suitable as locking device for high-tensile bolted joints)

Selection table

Range		Application			
very low strength	low strength	medium strength	high strength	maximum strength, temperature resistant	
15 M	50 M				Locking / sealing of threaded joints Retaining of mating parts
		100 M Special			Locking / sealing of threaded joints Retaining of mating parts
			200 LL		Retaining of mating parts
			200 M		Locking / sealing of threaded joints Retaining of mating parts
				230 L	Locking / sealing of threaded joints Retaining of mating parts
				230 M	
FD 10					Surface-sealing / thread-sealing
	seal 50 H				
		FD 20			

For screw-locking application viscosity M is recommended.