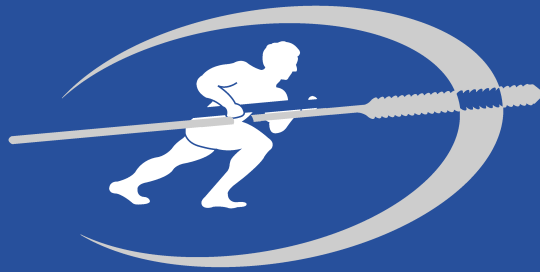


The threading specialists



**GOLIATH**

international tools ltd

THREADING  
TOOL KITS

GOLIATH Products are available from:

**MARYLAND METRICS**

P.O. Box 261 Owings Mills, MD 21117 USA

email: [sales@mdmetric.com](mailto:sales@mdmetric.com)

Ph: (410)358-3130 (800)638-1830

Fx: (410)358-3142 (800)872-9329

web: <http://mdmetric.com>

Quality

Expertise

Service

Flexibility

The UK's  
**leading Manufacturer**  
of **quality taps & dies**

Designed &  
Manufactured  
In ENGLAND





## Introduction



Goliath offer the most comprehensive range of Tool Kits available in a range of sizes and thread forms. The Kits are conveniently displayed in a variety of presentation cases to suit all applications. Goliath also supply Alternative combinations not listed in our catalogue.

Please call for a quotation for your individual requirements



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Goliath offer a comprehensive selection of HSS Tap & Die Sets conveniently presented in sturdy cases.

The sets listed are our standard range, size & threadform. Alternative combinations can be supplied to suit individual requirements.

Each set contains 1 set of 2 Taps per size (Taper & Bottom)  
 1 corresponding Die and appropriate Tapwrench & Diestock



CODE	THREAD FORM	SIZE	TAP WRENCHES	DIE STOCKS
ETDS 25	BA	0, 1, 2, 3, 4, 5, 6	No. 1	13/16"
ETDS 26	BA	0, 1, 2, 3, 4, 5, 6, 7, 8	No. 1	13/16"
ETDS 27	BA	0, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10	No. 1	13/16"
ETDS 28	BSW	1/4, 5/16, 3/8, 7/16, 1/2	No. 2	1", 1 5/16"
ETDS 29	BSF	1/4, 5/16, 3/8, 7/16, 1/2	No. 2	1", 1 5/16"
ETDS 30	UNC	1/4, 5/16, 3/8, 7/16, 1/2	No. 2	1", 1 5/16"
ETDS 31	UNF	1/4, 5/16, 3/8, 7/16, 1/2	No. 2	1", 1 5/16"
ETDS 32	BSW	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	No. 2 No. 3	1", 1 5/16", 2"
ETDS 33	BSF	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	No. 2 No. 3	1", 1 5/16", 2"
ETDS 34	UNC	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	No. 2 No. 3	1", 1 5/16", 2"
ETDS 35	UNF	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	No. 2 No. 3	1", 1 5/16", 2"
ETDS 36	BSW	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1"	No. 2 No. 4	1", 1 5/16", 2"
ETDS 37	BSF	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1"	No. 2 No. 4	1", 1 5/16", 2"
ETDS 38	UNC	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1"	No. 2 No. 4	1", 1 5/16", 2"
ETDS 39	UNF	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1"	No. 2 No. 4	1", 1 5/16", 2"
ETDS 40	MM Coarse	M2, M2.5, M3, M3.5, M4, M5, M6	No. 1	13/16"
ETDS 41	MM Coarse	M6, M7, M8, M9, M10, M12,	No. 2	1", 1 5/16"
ETDS 42	MM Coarse	M6, M7, M8, M9, M10, M12, M14, M16, M18, M20	No. 2 No. 4	1", 1 5/16", 2"
ETDS 43	MM Coarse	M14, M16, M18, M20, M22, M24	No. 4	2"
ETDS 44	MM Coarse	M6, M8, M10, M12, M14, M16, M20, M22, M24	No. 2 No. 4	1", 1 5/16", 2"



## Tap Index Sets

**Spiral Point & Spiral Flute Tap sets can also be supplied.**

**Hand/Short Machine Taps in sets of three all Straight Flute**



CODE	THREAD FORM	SIZES IN BOX (SETS OF 3)
ETDS 01	Metric	3, 4, 5, 6, 8, 10, 12
ETDS 02	UNC	10, 1/4, 5/16, 3/8, 7/16, 1/2
ETDS 03	UNF	10, 1/4, 5/16, 3/8, 7/16, 1/2
ETDS 04	BSW	1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2
ETDS 05	BSF	3/16, 1/4, 5/16, 3/8, 7/16, 1/2



## Tap & drill Sets

**Spiral Point, Spiral Flute & Straight Flute combinations available.**

**Including Drill for each Tap size**



CODE	THREAD FORM	SIZES IN BOX (SETS OF 3)
ETDS 100	Metric	3, 4, 5, 6, 8, 10, 12

## Handy Six tap &amp; die set



**Contains Taper and Bottom Straight Flute Taps and Circular Dies in sizes stated plus Tap Wrench & Die Stock to suit**

CODE	THREAD FORM	SIZES IN BOX
EPDS I	Metric	3, 4, 5, 6, 8, 10



## Handy Six - Six HSS Taps

Conveniently presented in  
Handy Packs

Other combinations available.

Metric Din Tap Combinations  
available.

Straight Flute Taps available  
in any lead



CODE	SIZE	SET CONTENT	LEADS AVAILABLE
EHTS 1/2/3	M3 - M10	3, 4, 5, 6, 8, 10mm	Straight Flute
EHTS 4	M3 - M10	3, 4, 5, 6, 8, 10mm	Spiral Point
EHTS 5	M3 - M10	3, 4, 5, 6, 8, 10mm	Spiral Flute
EHTS 6/7/8	M4 - M12	4, 5, 6, 8, 10, 12mm	Straight Flute
EHTS 9	M4 - M12	4, 5, 6, 8, 10, 12mm	Spiral Point
EHTS 10	M4 - M12	4, 5, 6, 8, 10, 12mm	Spiral Flute
EHTS 11/12/13	3/16 - 1/2 BSW	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	Straight Flute
EHTS 14/15/16	3/16 - 1/2 BSF	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	Straight Flute
EHTS 17/18/19	No. 10 - 1/2 UNC	No. 10, 1/4, 5/16, 3/8, 7/16, 1/2	Straight Flute
EHTS 20/21/22	No. 10 - 1/2 UNF	No. 10, 1/4, 5/16, 3/8, 7/16, 1/2	Straight Flute
EHTS 23/24/25	OBA - 8BA	No. 0, 1, 2, 4, 6, 8,	Straight Flute



## Handy Seven Taps

Conveniently presented in  
Handy Packs

Other combinations available.

Metric Din Tap Combinations  
available.

Straight Flute Taps available  
in any lead



CODE	SIZE	SET CONTENT	LEADS AVAILABLE
ETDS 06/07/08	M3 - M12	3, 4, 5, 6, 8, 10, 12	Straight Flute
ETDS09	M3 - M12	3, 4, 5, 6, 8, 10, 12	Spiral Point
ETDS10	M3 - M12	3, 4, 5, 6, 8, 10, 12	Spiral Flute

## Six HSS circular dies



Conveniently presented in  
Handy Packs

Other combinations avail-  
able

CODE	SIZE RANGE	SET CONTENT	PITCH
EHDS 1	M3 - M10 Dies	3, 4, 5, 6, 8, 10mm	Coarse
EHDS 2	M3 - M10 Dies	3, 4, 5, 6, 8, 10mm	Fine
EHDS 5	M4 - M12 Dies	4, 5, 6, 8, 10, 12mm	Coarse
EHDS 6	M4 - M12 Dies	4, 5, 6, 8, 10, 12mm	Fine
EHDS 9	3/16 - 1/2 BSW Dies	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	
EHDS 11	3/16 - 1/2 BSF Dies	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	
EHDS 13	No. 10 - 1/2 UNC Dies	No.10, 1/4, 5/16, 3/8, 7/16, 1/2,	
EHDS 15	No. 10 - 1/2 UNF Dies	No.10, 1/4, 5/16, 3/8, 7/16, 1/2,	
EHDS 17	OBA - 8BA Dies	No. 0, 1, 2, 4, 6, 8	



## Six HSS dienuts



Conveniently presented in  
Handy Packs

Other combinations avail-  
able

CODE	SIZE RANGE	SET CONTENT	PITCH
EHDS 3	M3 - M10 Dienuts	3, 4, 5, 6, 8, 10mm	Coarse
EHDS 4	M3 - M10 Dienuts	3, 4, 5, 6, 8, 10mm	Fine
EHDS 7	M4 - M12 Dienuts	4, 5, 6, 8, 10, 12mm	Coarse
EHDS 8	M4 - M12 Dienuts	4, 5, 6, 8, 10, 12mm	Fine
EHDS 10	3/16 - 1/2 BSW Dienuts	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	
EHDS 12	3/16 - 1/2 BSF Dienuts	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	
EHDS 14	No. 10 - 1/2 UNC Dienuts	No.10, 1/4, 5/16, 3/8, 7/16, 1/2,	
EHDS 16	No. 10 - 1/2 UNF Dienuts	No.10, 1/4, 5/16, 3/8, 7/16, 1/2,	



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**THREAD04**