



Size	Dec Equiv.	OAL	Order No.	Price	Size	Dec Equiv.	OAL	Order No.	Price	Size	Dec Equiv.	OAL	Order No.	Price
WIRE GAUGE SIZES					62	.0380	1-1/2	1046062		FRACTIONAL SIZES				
1	.2280	3-7/8	1046001		63	.0370	1-1/2	1046063		3/64	.0469	1-3/4	1051003	
2	.2210	3-7/8	1046002		64	.0360	1-1/2	1046064		1/16	.0625	1-7/8	1051004	
3	.2130	3-3/4	1046003		65	.0350	1-1/2	1046065		5/64	.0781	2	1051005	
4	.2090	3-3/4	1046004		66	.0330	1-3/8	1046066		3/32	.0938	2-1/2	1051006	
5	.2055	3-3/4	1046005		67	.0320	1-3/8	1046067		7/64	.1094	2-5/8	1051007	
6	.2040	3-3/4	1046006		68	.0310	1-3/8	1046068		1/8	.1250	2-3/4	1051008	
7	.2010	3-5/8	1046007		69	.0292	1-3/8	1046069		9/64	.1406	2-7/8	1051009	
8	.1990	3-5/8	1046008		70	.0280	1-1/4	1046070		5/32	.1562	3-1/8	1051010	
9	.1960	3-5/8	1046009		71	.0260	1-1/4	1046071		11/64	.1719	3-1/4	1051011	
10	.1935	3-5/8	1046010		72	.0250	1-1/8	1046072		3/16	.1875	3-1/2	1051012	
11	.1910	3-1/2	1046011		73	.0240	1-1/8	1046073		13/64	.2031	3-5/8	1051013	
12	.1890	3-1/2	1046012		74	.0225	1	1046074		7/32	.2188	3-3/4	1051014	
13	.1850	3-1/2	1046013		75	.0210	1	1046075		15/64	.2344	3-7/8	1051015	
14	.1820	3-3/8	1046014		76	.0200	7/8	1046076		1/4	.2500	4	1051016	
15	.1800	3-3/8	1046015		77	.0180	7/8	1046077		17/64	.2656	4-1/8	1051017	
16	.1770	3-3/8	1046016		78	.0160	7/8	1046078		9/32	.2812	4-1/4	1051018	
17	.1730	3-3/8	1046017		79	.0145	3/4	1046079		19/64	.2969	4-3/8	1051019	
18	.1695	3-1/4	1046018		80	.0135	3/4	1046080		5/16	.3125	4-1/2	1051020	
19	.1660	3-1/4	1046019		<p style="text-align: center;">For DRILL BLANK SETS</p> <p style="text-align: center;">See Page 17</p>									
20	.1610	3-1/4	1046020											
21	.1590	3-1/4	1046021											
22	.1570	3-1/8	1046022											
23	.1540	3-1/8	1046023											
24	.1520	3-1/8	1046024											
25	.1495	3	1046025											
26	.1470	3	1046026											
27	.1440	2-7/8	1046027											
28	.1405	2-7/8	1046028											
29	.1360	2-7/8	1046029											
30	.1285	2-3/4	1046030		21/64	.3281	4-5/8	1051021						
31	.1200	2-3/4	1046031		11/32	.3438	4-3/4	1051022						
32	.1160	2-3/4	1046032		23/64	.3594	4-7/8	1051023						
33	.1130	2-5/8	1046033		3/8	.3750	5	1051049						
34	.1110	2-5/8	1046034		25/64	.3906	5-1/8	1051025						
35	.1100	2-5/8	1046035		13/32	.4062	5-1/4	1051026						
36	.1065	2-1/2	1046036		27/64	.4219	5-3/8	1051027						
37	.1040	2-1/2	1046037		7/16	.4375	5-1/2	1051028						
38	.1015	2-1/2	1046038		29/64	.4531	5-5/8	1051029						
39	.0995	2-3/8	1046039		15/32	.4688	5-3/4	1051030						
40	.0980	2-3/8	1046040		31/64	.4844	5-7/8	1051031						
41	.0960	2-3/8	1046041		1/2	.5000	6	1051050						
42	.0935	2-1/4	1046042		33/64	.5156	6	1051033						
43	.0890	2-1/4	1046043		17/32	.5312	6	1051034						
44	.0860	2-1/8	1046044		35/64	.5469	6	1051035						
45	.0820	2-1/8	1046045		9/16	.5625	6	1051036						
46	.0810	2-1/8	1046046		37/64	.5781	6	1051037						
47	.0785	2	1046047		19/32	.5938	6	1051038						
48	.0760	2	1046048		39/64	.6094	6	1051039						
49	.0730	2	1046049		5/8	.6250	6	1051040						
50	.0700	2	1046050		41/64	.6406	6	1051041						
51	.0670	2	1046051		21/32	.6562	6	1051042						
52	.0635	1-7/8	1046052		43/64	.6719	6	1051043						
53	.0595	1-7/8	1046053		11/16	.6875	6	1051044						
54	.0550	1-7/8	1046054		45/64	.7031	6	1051045						
55	.0520	1-7/8	1046055		23/32	.7188	6	1051046						
56	.0465	1-3/4	1046056		47/64	.7344	6	1051047						
57	.0430	1-3/4	1046057		3/4	.7500	6	1051048						
58	.0420	1-5/8	1046058		49/64	.7656	6	1054964						
59	.0410	1-5/8	1046059		25/32	.7812	6	1052532						
60	.0400	1-5/8	1046060		51/64	.7969	6	1051051						
61	.0390	1-5/8	1046061		13/16	.8125	6	1051052						
					53/64	.8281	6	1051053						
					27/32	.8438	6	1051054						
					55/64	.8594	6	1051055						
					7/8	.8750	6	1051056						
					57/64	.8906	6	1051057						
					29/32	.9062	6	1051058						
					59/64	.9219	6	1051059						
					15/16	.9375	6	1051060						
					61/64	.9531	6	1051061						
					31/32	.9688	6	1051062						
					63/64	.9844	6	1051063						
					1	1.0000	6	1051064						

CUTTING TOOLS - DRILLS



General Precision Ground Blanks for unlimited uses

Specifically made as blanks for precision drills and reamers, Vermont Gage blanks have been used for many purposes. Over the years, Vermont Gage H.S.S blanks have been used as shafts, arbors, guide rods, rollers, gages, alignment pins, punches, knockout pins, as well as for stock in the manufacturing of specialty tools and instruments. With tight dimensional tolerances, Vermont Gage drill & reamer blanks are perfect for any project needing, precise finished ground stock.

• Drill Blank Tolerances:

Up to .5000" (-.0002" or -.005mm)
from .5001" to .6250" (-.0003" or -.008mm)
from .6251" to 1.0000" (-.0005" or -.013mm)

• Reamer Blank tolerances:

Up to .5000" (+.0002" or +.005mm)
from .5001" to .6250" (+.0003" or +.008mm)
from .6251" to 1.0000" (+.0005" or +.013mm)

• Inch & Metric diameter sizes

• High Speed tool steel; 62/64 Rc

• Jobber lengths

• 10 microinch finish or better

• within .001" straight

• marked with size

• Package quantities:

Up to .1249" - 12 pcs. per package
from .1250" to .3749" - 6 pcs. per package
from .3750" to .6249" - 3 pcs. per package
from .6250" up - packaged individually

Inch - Fractional Sizes

Size	Decimal	Jobber Lgth	Order No. Drill Blanks	Order No. Reamer Blanks	Price
1/64"	.0156"	3/4"	0110156	0210156	
1/32"	.0312"	1-3/8"	0110312	0210312	
3/64"	.0469"	1-3/4"	0110469	0210469	
1/16"	.0625"	1-7/8"	0110625	0210625	
5/64"	.0781"	2"	0110781	0210781	
3/32"	.0937"	2-1/4"	0110937	0210937	
7/64"	.1094"	2-5/8"	0111094	0211094	
1/8"	.1250"	2-3/4"	9111250	9211250	
9/64"	.1406"	2-7/8"	0111406	0211406	
5/32"	.1562"	3-1/8"	0111562	0211562	
11/64"	.1719"	3-1/4"	0111719	0211719	
3/16"	.1875"	3-1/2"	0111875	0211875	
13/64"	.2031"	3-5/8"	0112031	0212031	
7/32"	.2187"	3-3/4"	0112187	0212187	
15/64"	.2344"	3-7/8"	0112344	0212344	
1/4"	.2500"	4"	0112500	0212500	
17/64"	.2656"	4-1/8"	0112656	0212656	
9/32"	.2812"	4-1/4"	0112812	0212812	
19/64"	.2969"	4-3/8"	0112969	0212969	
5/16"	.3125"	4-1/2"	0113125	0213125	
21/64"	.3281"	4-5/8"	0113281	0213281	
11/32"	.3438"	4-3/4"	0113438	0213438	
23/64"	.3594"	4-7/8"	0113594	0213594	
3/8"	.3750"	5"	0113750	0213750	
25/64"	.3906"	5-1/8"	0113906	0213906	
13/32"	.4062"	5-1/4"	0114062	0214062	
27/64"	.4219"	5-3/8"	0114219	0214219	
7/16"	.4375"	5-1/2"	0114375	0214375	
29/64"	.4531"	5-5/8"	9114531	0214531	
15/32"	.4688"	5-3/4"	0114688	0214688	
31/64"	.4844"	5-7/8"	0114844	0214844	
1/2"	.5000"	6"	0115000	0215000	
33/64"	.5156"	6"	0115156	0215156	
17/32"	.5312"	6"	0115312	0215312	
35/64"	.5469"	6"	0115469	0215469	
9/16"	.5625"	6"	0115625	0215625	
37/64"	.5781"	6"	0115781	0215781	
19/32"	.5937"	6"	0115937	0215937	
39/64"	.6094"	6"	0116094	0216094	
5/8"	.6250"	6"	0116250	0216250	
41/64"	.6406"	6"	0116406	0216406	

Size	Decimal	Jobber Lgth	Order No. Drill Blanks	Order No. Reamer Blanks	Price
21/32"	.6562"	6"	0116562	0216562	
43/64"	.6719"	6"	0116719	0216719	
11/16"	.6875"	6"	0116875	0216875	
45/64"	.7031"	6"	0117031	0217031	
23/32"	.7187"	6"	0117187	0217187	
47/64"	.7344"	6"	0117344	0217344	
3/4"	.7500"	6"	0117500	0217500	
49/64"	.7656"	6"	0117656	0217656	
25/32"	.7812"	6"	0117812	0217812	
51/64"	.7969"	6"	0117969	0217969	
13/16"	.8125"	6"	9118125	0218125	
53/64"	.8281"	6"	0118281	0218281	
27/32"	.8437"	6"	0118430	0218437	
55/64"	.8594"	6"	0118594	0218594	
7/8"	.8750"	6"	0118750	0218750	
57/64"	.8906"	6"	0118906	0218906	
29/32"	.9062"	6"	0119062	0219062	
59/64"	.9219"	6"	0119219	0219219	
15/16"	.9375"	6"	0119375	0219375	
61/64"	.9531"	6"	9119531	0219531	
31/32"	.9688"	6"	0119688	0219688	
63/64"	.9844"	6"	0119844	0219844	
1"	1.0000"	6"	0110000	0210000	



JOBBER LENGTH DRILL AND REAMER BLANKS

SERIES 977:



Inch - Numbers Sizes

Size	Decimal	Jobber Lgth	Order No. Drill Blanks	Order No. Reamer Blanks	Price
#97	.0059"	3/4"	0130059	0230059	
#96	.0063"	3/4"	0130063	0230063	
#95	.0067"	3/4"	0130067	0230067	
#94	.0071"	3/4"	0130071	0230071	
#93	.0075"	3/4"	0130075	0230075	
#92	.0079"	3/4"	0130079	0230079	
#91	.0083"	3/4"	0130083	0230083	
#90	.0087"	3/4"	0130087	0230087	
#89	.0091"	3/4"	0130091	0230091	
#88	.0095"	3/4"	0130095	0230095	
#87	.0100"	3/4"	0130100	9230100	
#86	.0105"	3/4"	0130105	0230105	
#85	.0110"	3/4"	0130110	0230110	
#84	.0115"	3/4"	0130115	9230115	
#83	.0120"	3/4"	0130120	9230120	
#82	.0125"	3/4"	0130125	9230125	
#81	.0130"	3/4"	0130130	0230130	
#80	.0135"	3/4"	0130135	0230135	
#79	.0145"	3/4"	0130145	0230145	
#78	.0160"	7/8"	0130160	0230160	
#77	.0180"	7/8"	0130180	0230180	
#76	.0200"	7/8"	0130200	0230200	
#75	.0210"	1"	0130210	0230210	
#74	.0225"	1"	0130225	0230225	
#73	.0240"	1-1/8"	0130240	0230240	
#72	.0250"	1-1/8"	0130250	0230250	
#71	.0260"	1-1/4"	0130260	0230260	
#70	.0280"	1-1/4"	0130280	0230280	
#69	.0292"	1-3/8"	0130292	0230292	
#68	.0310"	1-3/8"	0130310	0230310	
#67	.0320"	1-3/8"	0130320	0230320	
#66	.0330"	1-3/8"	0130330	0230330	
#65	.0350"	1-1/2"	0130350	0230350	
#64	.0360"	1-1/2"	0130360	0230360	
#63	.0370"	1-1/2"	0130370	0230370	
#62	.0380"	1-1/2"	0130380	0230380	
#61	.0390"	1-5/8"	0130390	0230390	
#60	.0400"	1-5/8"	0130400	9230400	
#59	.0410"	1-5/8"	0130410	0230410	
#58	.0420"	1-5/8"	0130420	0230420	
#57	.0430"	1-3/4"	0130430	0230430	
#56	.0465"	1-3/4"	0130465	0230465	
#55	.0520"	1-7/8"	0130520	0230520	
#54	.0550"	1-7/8"	0130550	0230550	
#53	.0595"	1-7/8"	0130595	0230595	
#52	.0635"	1-7/8"	0130635	0230635	
#51	.0670"	2"	0130670	0230670	
#50	.0700"	2"	0130700	0230700	
#49	.0730"	2"	0130730	0230730	
#48	.0760"	2"	0130760	0230760	
#47	.0785"	2"	9130785	0230785	
#46	.0810"	2-1/8"	0130810	0230810	
#45	.0820"	2-1/8"	0130820	0230820	
#44	.0860"	2-1/8"	0130860	0230860	
#43	.0890"	2-1/4"	0130890	0230890	
#42	.0935"	2-1/4"	0130935	0230935	
#41	.0960"	2-3/8"	0130960	0230960	
#40	.0980"	2-3/8"	0130980	0230980	
#39	.0995"	2-3/8"	9130995	0230995	
#38	.1015"	2-1/2"	0131015	0231015	
#37	.1040"	2-1/2"	0131040	0231040	
#36	.1065"	2-1/2"	0131065	0231065	
#35	.1100"	2-5/8"	0131100	0231100	
#34	.1110"	2-5/8"	0131110	0231110	
#33	.1130"	2-5/8"	9131130	0231130	
#32	.1160"	2-3/4"	0131160	0231160	

Inch - Numbers Sizes (Continued)

Size	Decimal	Jobber Lgth	Order No. Drill Blanks	Order No. Reamer Blanks	Price
#31	.1200"	2-3/4"	0131200	0231200	
#30	.1285"	2-3/4"	0131285	0231285	
#29	.1360"	2-7/8"	0131360	0231360	
#28	.1405"	2-7/8"	0131405	0231405	
#27	.1440"	3"	0131440	0231440	
#26	.1470"	3"	0131470	0231470	
#25	.1495"	3"	0131495	0231495	
#24	.1520"	3-1/8"	0131520	0231520	
#23	.1540"	3-1/8"	0131540	0231540	
#22	.1570"	3-1/8"	0131570	0231570	
#21	.1590"	3-1/4"	0131590	0231590	
#20	.1610"	3-1/4"	0131610	0231610	
#19	.1660"	3-1/4"	0131660	0231660	
#18	.1695"	3-1/4"	0131695	0231690	
#17	.1730"	3-3/8"	0131730	0231730	
#16	.1770"	3-3/8"	0131770	0231770	
#15	.1800"	3-3/8"	0131800	0231800	
#14	.1820"	3-3/8"	0131820	0231820	
#13	.1850"	3-1/2"	0131850	0231850	
#12	.1890"	3-1/2"	0131890	0231890	
#11	.1910"	3-1/2"	0131910	0231910	
#10	.1935"	3-5/8"	0131935	0231935	
#9	.1960"	3-5/8"	0131960	0231960	
#8	.1990"	3-5/8"	0131990	0231990	
#7	.2010"	3-5/8"	0132010	0232010	
#6	.2040"	3-3/4"	0132040	0232040	
#5	.2055"	3-3/4"	0132055	0232055	
#4	.2090"	3-3/4"	0132090	0232090	
#3	.2130"	3-3/4"	0132130	0232130	
#2	.2210"	3-7/8"	0132210	0232210	
#1	.2280"	3-7/8"	0132280	0232280	

Inch - Letters

Size	Decimal	Jobber Lgth	Order No. Drill Blanks	Order No. Reamer Blanks	Price
A	.2340"	3-7/8"	0122340	0222340	
B	.2380"	4"	0122380	0222380	
C	.2420"	4"	0122420	0222420	
D	.2460"	4"	0122460	0222460	
E	.2500"	4"	0122500	0222500	
F	.2570"	4-1/8"	0122570	0222570	
G	.2610"	4-1/8"	0122610	0222610	
H	.2660"	4-1/8"	0122660	0222660	
I	.2720"	4-1/8"	0122720	0222720	
J	.2770"	4-1/8"	0122770	0222770	
K	.2810"	4-1/4"	0122810	0222810	
L	.2900"	4-1/4"	0122900	0222900	
M	.2950"	4-3/8"	0122950	0222950	
N	.3020"	4-3/8"	0123020	0223020	
O	.3160"	4-1/2"	0123160	0223160	
P	.3230"	4-5/8"	0123230	0223230	
Q	.3320"	4-3/4"	0123320	0223320	
R	.3390"	4-3/4"	0123390	0223390	
S	.3480"	4-7/8"	0123480	0223480	
T	.3580"	4-7/8"	0123580	0223580	
U	.3680"	5"	0123680	0223680	
V	.3770"	5"	0123770	0223770	
W	.3860"	5-1/8"	0123860	0223860	
X	.3970"	5-1/8"	0123970	0223970	
Y	.4040"	5-1/4"	0124040	0224040	
Z	.4130"	5-1/4"	0124130	0224130	

JOBBER LENGTH DRILL BLANKS - METRIC SIZES
SERIES 977:

Size	Decimal	Jobber Lgth	Order No. Drill Blanks	Price
1.00mm	.0394"	1-5/8"	0140100	
1.05mm	.0413"	1-5/8"	0140105	
1.10mm	.0433"	1-3/4"	0140110	
1.15mm	.0453"	1-3/4"	0140115	
1.20mm	.0472"	1-7/8"	0140120	
1.25mm	.0492"	1-7/8"	0140125	
1.30mm	.0512"	1-7/8"	0140130	
1.40mm	.0551"	1-7/8"	0140140	
1.45mm	.0571"	1-7/8"	0140145	
1.50mm	.0590"	1-7/8"	0140150	
1.55mm	.0610"	1-7/8"	0140155	
1.60mm	.0630"	1-7/8"	0140160	
1.65mm	.0650"	2"	0140165	
1.70mm	.0669"	2"	0140170	
1.75mm	.0689"	2"	0140175	
1.80mm	.0709"	2"	0140180	
1.85mm	.0728"	2"	0140185	
1.90mm	.0748"	2"	0140190	
1.95mm	.0768"	2"	0140195	
2.00mm	.0787"	2-1/8"	0140200	
2.05mm	.0807"	2-1/8"	0140205	
2.10mm	.0827"	2-1/8"	0140210	
2.15mm	.0846"	2-1/8"	0140215	
2.20mm	.0866"	2-1/4"	0140220	
2.25mm	.0886"	2-1/4"	0140225	
2.30mm	.0905"	2-1/4"	0140230	
2.35mm	.0925"	2-1/4"	0140235	
2.40mm	.0945"	2-3/8"	0140240	
2.45mm	.0964"	2-3/8"	0140245	
2.50mm	.0984"	2-3/8"	0140250	
2.55mm	.1004"	2-1/2"	0140255	
2.60mm	.1024"	2-1/2"	0140260	
2.65mm	.1043"	2-1/2"	0140265	
2.70mm	.1063"	2-1/2"	0140270	
2.75mm	.1083"	2-5/8"	0140275	
2.80mm	.1102"	2-5/8"	0140280	
2.85mm	.1122"	2-5/8"	0140285	
2.90mm	.1142"	2-3/4"	0140290	
2.95mm	.1161"	2-3/4"	0140295	
3.00mm	.1181"	2-3/4"	9140300	
3.05mm	.1201"	2-3/4"	0140305	
3.10mm	.1220"	2-3/4"	0140310	
3.15mm	.1240"	2-3/4"	0140315	
3.20mm	.1260"	2-3/4"	0140320	
3.25mm	.1279"	2-3/4"	0140325	
3.30mm	.1299"	2-7/8"	0140330	
3.35mm	.1319"	2-7/8"	0140335	
3.40mm	.1338"	2-7/8"	0140340	
3.45mm	.1358"	2-7/8"	0140345	
3.50mm	.1378"	2-7/8"	0140350	
3.55mm	.1398"	2-7/8"	0140355	
3.60mm	.1417"	3"	0140360	
3.65mm	.1437"	3"	0140365	
3.70mm	.1457"	3"	0140370	
3.75mm	.1476"	3"	0140375	
3.80mm	.1496"	3-1/8"	0140380	
3.85mm	.1516"	3-1/8"	0140385	
3.90mm	.1535"	3-1/8"	0140390	
3.95mm	.1555"	3-1/8"	0140395	
4.00mm	.1575"	3-1/4"	0140400	
4.05mm	.1594"	3-1/4"	0140405	
4.10mm	.1614"	3-1/4"	9940410	
4.15mm	.1634"	3-1/4"	0140415	
4.20mm	.1653"	3-1/4"	0140420	
4.25mm	.1673"	3-1/4"	0140425	
4.30mm	.1693"	3-1/4"	0140430	
4.35mm	.1712"	3-3/8"	0140435	



Size	Decimal	Jobber Lgth	Order No. Drill Blanks	Price
4.40mm	.1732"	3-3/8"	0140440	
4.45mm	.1752"	3-3/8"	0140445	
4.50mm	.1772"	3-3/8"	0140450	
4.55mm	.1791"	3-3/8"	0140455	
4.60mm	.1811"	3-3/8"	0140460	
4.65mm	.1831"	3-1/2"	0140465	
4.70mm	.1850"	3-1/2"	0140470	
4.75mm	.1870"	3-1/2"	0140475	
4.80mm	.1890"	3-1/2"	0140480	
4.85mm	.1909"	3-1/2"	0140485	
4.90mm	.1929"	3-5/8"	0140490	
4.95mm	.1949"	3-5/8"	0140495	
5.00mm	.1968"	3-5/8"	0140500	
5.05mm	.1988"	3-5/8"	0140505	
5.10mm	.2008"	3-5/8"	9040510	
5.15mm	.2027"	3-3/4"	0140515	
5.20mm	.2047"	3-3/4"	0140520	
5.25mm	.2067"	3-3/4"	0140525	
5.30mm	.2087"	3-3/4"	0140530	
5.35mm	.2106"	3-3/4"	0140535	
5.40mm	.2126"	3-3/4"	0140540	
5.45mm	.2146"	3-7/8"	0140545	
5.50mm	.2165"	3-7/8"	0140550	
5.55mm	.2185"	3-7/8"	0140555	
5.60mm	.2205"	3-7/8"	0140560	
5.65mm	.2224"	3-7/8"	0140565	
5.70mm	.2244"	3-7/8"	0140570	
5.75mm	.2264"	3-7/8"	0140575	
5.80mm	.2283"	3-7/8"	0140580	
5.85mm	.2303"	3-7/8"	0140585	
5.90mm	.2323"	3-7/8"	0140590	
5.95mm	.2342"	3-7/8"	0140595	
6.00mm	.2362"	4"	0140600	
6.05mm	.2382"	4"	0140605	
6.10mm	.2401"	4"	0140610	
6.15mm	.2421"	4"	0140615	
6.20mm	.2441"	4"	0140620	
6.25mm	.2461"	4"	0140625	
6.30mm	.2480"	4"	0140630	
6.40mm	.2520"	4-1/8"	0140640	
6.50mm	.2559"	4-1/8"	0140650	
6.60mm	.2598"	4-1/8"	0140660	
6.70mm	.2638"	4-1/8"	0140670	
6.80mm	.2677"	4-1/8"	0140680	
6.90mm	.2716"	4-1/8"	0140690	
7.00mm	.2756"	4-1/8"	0140700	
7.10mm	.2795"	4-1/4"	0140710	
7.20mm	.2835"	4-1/4"	0140720	
7.30mm	.2874"	4-1/4"	0140730	
7.40mm	.2913"	4-3/8"	0140740	
7.50mm	.2953"	4-3/8"	0140750	
7.60mm	.2992"	4-3/8"	0140760	
7.70mm	.3031"	4-1/2"	0140770	
7.80mm	.3071"	4-1/2"	0140780	
7.90mm	.3110"	4-1/2"	0140790	
8.00mm	.3150"	4-1/2"	0140800	
8.10mm	.3189"	4-5/8"	0140810	
8.20mm	.3228"	4-5/8"	0140820	
8.30mm	.3268"	4-5/8"	0140830	
8.40mm	.3307"	4-3/4"	0140840	
8.50mm	.3346"	4-3/4"	0140850	
8.60mm	.3386"	4-3/4"	0140860	
8.70mm	.3425"	4-3/4"	0140870	
8.80mm	.3464"	4-7/8"	0140880	
8.90mm	.3504"	4-7/8"	0140890	
9.00mm	.3543"	4-7/8"	0140900	
9.10mm	.3583"	4-7/8"	0140910	

CUTTING TOOLS - DRILLS

JOBBER LENGTH DRILL BLANKS - METRIC SIZES

SERIES 977:



Size	Decimal	Jobber Lgth	Order No. Drill Blanks	Price
9.20mm	.3655"	5"	0140920	
9.30mm	.3661"	5"	0140930	
9.40mm	.3701"	5"	0140940	
9.50mm	.3740"	5"	0140950	
9.60mm	.3779"	5-1/8"	0140960	
9.70mm	.3819"	5-1/8"	0140970	
9.80mm	.3858"	5-1/8"	0140980	
9.90mm	.3898"	5-1/8"	0140990	
10.00mm	.3937"	5-1/8"	0141000	
10.10mm	.3976"	5-1/4"	9141010	
10.20mm	.4016"	5-1/4"	0141020	
10.30mm	.4055"	5-1/4"	0141030	
10.40mm	.4094"	5-1/4"	0141040	
10.50mm	.4134"	5-3/8"	0141050	
10.60mm	.4173"	5-3/8"	0141060	
10.70mm	.4212"	5-3/8"	0141070	
10.80mm	.4252"	5-1/2"	0141080	
10.90mm	.4291"	5-1/2"	9141090	
11.00mm	.4331"	5-1/2"	0141100	
11.10mm	.4370"	5-1/2"	0141110	
11.20mm	.4409"	5-5/8"	0141120	
11.30mm	.4449"	5-5/8"	0141130	
11.40mm	.4488"	5-5/8"	0141140	
11.60mm	.4567"	5-3/4"	0141160	
11.70mm	.4606"	5-3/4"	0141170	
11.80mm	.4646"	5-3/4"	0141180	
11.90mm	.4685"	5-3/4"	9141190	
12.00mm	.4724"	5-7/8"	0141200	
12.10mm	.4764"	5-7/8"	0141210	
12.20mm	.4803"	5-7/8"	0141220	
12.30mm	.4842"	5-7/8"	0141230	
12.40mm	.4882"	5-7/8"	0141240	
12.50mm	.4921"	6"	0141250	
12.60mm	.4961"	6"	0141260	
12.70mm	.5000"	6"	0141270	
12.80mm	.5039"	6"	0141280	
12.90mm	.5079"	6"	0141290	
13.00mm	.5118"	6"	0141300	
13.50mm	.5315"	6"	0141350	
14.00mm	.5512"	6"	0141400	
14.50mm	.5709"	6"	0141450	
15.00mm	.5906"	6"	0141500	
15.50mm	.6102"	6"	0141550	
16.00mm	.6299"	6"	0141600	
16.50mm	.6496"	6"	0141650	
17.00mm	.6693"	6"	0141700	
17.50mm	.6890"	6"	0141750	
18.00mm	.7087"	6"	0141800	
18.50mm	.7283"	6"	0141850	
19.00mm	.7480"	6"	0141900	
19.50mm	.7677"	6"	0141950	
20.00mm	.7874"	6"	0142000	
20.50mm	.8071"	6"	0142050	
21.00mm	.8268"	6"	0142100	
21.50mm	.8465"	6"	0142150	
22.00mm	.8661"	6"	0142200	
22.50mm	.8858"	6"	0142250	
23.00mm	.9055"	6"	0142300	
23.50mm	.9252"	6"	0142350	
24.00mm	.9449"	6"	0142400	
24.50mm	.9646"	6"	0142450	
25.00mm	.9843"	6"	0142500	
25.40mm	1.0000"	6"	0142540	

JOBBER LENGTH DRILL AND REAMER BLANK SETS

SERIES 977:



Inch and metric blank in drill indexes

Indexes come with precision ground Jobbers length blanks ready for the cutter grinder! All H.S.S. blanks are heat treated to 62/64 Rc and marked with size. Drill blanks are precision ground to (-.0002" or -.005mm tolerance); Reamer blanks are precision ground to (+.0002" or +.005mm tolerance).

When you need a set of custom cutting tools and you want to make them quickly and cost effectively, use Vermont Gage drill and reamer blank sets. There is simply no easier, better, or quicker way to make quality cutting tools.

- Drill blanks (-.0002" or -.005mm) tolerance. Reamer blanks (+.0002" or +.005mm) tolerance
- Inch and metric diametric sizes
- High speed tool Steel: 62/64 Rc
- Jobber lengths
- 10 microinch finish or better
- Within .0001" round
- Within .001" straight
- Marked with size
- Packaged in drill index



Range	Order No. Drill Blank Set	Order No. Reamer Blank Set	Price
1/16" to 1/2"	1110010	1210010	
A to Z	9120010	1220010	
#1 to #60	1130010	9230010	
#61 to #80	1130020	9230020	
1/16" to 1/2", #1 to #60, A to Z	0140010	1240010	
1.00mm to 7.00mm (.50mm increments)	0150010	-	
1.00mm to 10.00mm (.50mm increments)	9150020	-	
1.00mm to 13.00mm (.50mm increments)	1150030	-	

DRILL BLANK SETS - HIGH SPEED STEEL

SERIES 29:



Tolerance: +.0000 - .0002"

Set Description	Pieces per Set	Order No.	Price
Wire Gage - #1 thru #60	60	0292160	
Wire Gage - #61 thru #80	20	0292180	
Fractional - 1/16" thru 1/4" by 64ths	13	0292416	
Fractional - 1/16" thru 1/2" by 64ths	29	0292432	
Letter - A thru Z	26	0292026	
Combination (inch) - #1 thru #60, 1/16" thru 1/2" by 64ths, A thru Z (all in one case)	115	0292115	