

H.S.S. / SCREW ADJUSTABLE
STANDARD THREAD
ROUND SPLIT DIES
SERIES 12:



(Continued)

Size	Threads Per Inch	Order No.
13/16" O.D. Price:		
0	80	1000800
1	64	1001640
1	72	1001720
2	56	1002560
2	64	1002640
3	48	1003480
3	56	1003560
4	40	1004400
4	48	1004480
5	40	1005400
5	44	1005440
6	32	1006320
6	40	1006400
8	32	1008320
8	36	1008360
10	24	1010240
10	32	1010320
12	24	1012240
12	28	1012280
1/4	20	1016200
1/4	28	1016280
5/16	18	1020180
5/16	24	1020240
1" O.D. Price:		
4	40	1004401
4	48	1004481
5	40	1005401
5	44	1005441
6	32	1006321
6	40	1006401
8	32	1008321
8	36	1008361
10	24	1010241
10	32	1010321
12	24	1012241
12	28	1012281
1/4	20	1016201
1/4	28	1016281
5/16	18	1020181
5/16	24	1020241
3/8	16	1024161
3/8	24	1024241
7/16	14	1028141
7/16	20	1028201
1/2	13	1032131
1/2	20	1032201
1-1/2" O.D. Price:		
1/4	20	1016202
1/4	28	1016282
5/16	18	1020182
5/16	24	1020242
3/8	16	1024162
3/8	24	1024242

Size	Threads Per Inch	Order No.
1-1/2" O.D. Price:		
7/16	14	1028142
7/16	20	1028202
1/2	13	1032132
1/2	20	1032202
9/16	12	1036122
9/16	18	1036182
5/8	11	1040112
5/8	18	1040182
11/16	11	1044112
11/16	16	1044162
3/4	10	1048102
3/4	16	1048162
2" O.D. Price:		
1/4	20	1016203
1/4	28	1016283
5/16	18	1020183
5/16	24	1020243
3/8	16	1024163
3/8	24	1024243
7/16	14	1028143
7/16	20	1028203
1/2	13	1032133
1/2	20	1032203
9/16	12	1036123
9/16	18	1036183
5/8	11	1040113
5/8	18	1040183
3/4	10	1048103
3/4	16	1048163
7/8	9	1056093
7/8	14	1056143
1	8	1064083
1	12	1064123
1	14	1064143
2-1/2" O.D. Price:		
3/4	10	1048104
7/8	14	1056144
1	8	1064084
1-1/8	7	1072074
1-1/8	12	1072124
1-1/4	7	1079074
1-1/4	12	1080124
1-3/8	6	1088064
1-3/8	12	1088124
1-1/2	6	1096064
1-1/2	12	1096124
3" O.D. Price:		
1	8	1064085
1	12	1064125
1	14	1064145
1-1/8	7	1072075
1-1/8	12	1072125
1-1/4	7	1080705
1-1/4	12	1080125
1-3/8	6	1088065
1-3/8	12	1088125
1-1/2	6	1096065
1-1/2	12	1096125

H.S.S. / SCREW ADJUSTABLE
SPECIAL THREAD
ROUND SPLIT DIES
SERIES 13:



Size	Threads Per Inch	Order No.
13/16" O.D. Price:		
1	56	1501560
1	80	1501800
2	72	1502720
2	80	1502800
4	56	1504560
4	72	1504720
4	80	1504800
5	32	1505320
5	36	1505360
5	48	1505480
5	64	1505640
5	72	1505720
6	30	1506300
6	36	1506360
6	48	1506480
6	56	1506560
8	30	1508300
8	40	1508400
8	48	1508480
8	56	1508560
8	64	1508640
10	26	1510260
10	28	1510280
10	30	1510300
10	36	1510360
10	40	1510400
10	48	1510480
10	56	1510560
10	60	1510600
10	64	1510640
10	72	1510720
12	30	1512300
12	32	1512320
12	48	1512480
12	56	1512560
7/32	32	1514320
9/32	32	1518320
1" O.D. Price:		
10	40	1510401
12	32	1512322
12	40	1512400
7/32	32	1514321
1/4	16	1516161
1/4	18	1516181
1/4	22	1516221
1/4	24	1516241
1/4	26	1516261
1/4	27	1516271
1/4	30	1516301
1/4	32	1516321
1/4	36	1516361
1/4	40	1516401
1/4	48	1516481
1/4	56	1516561
1/4	64	1516641

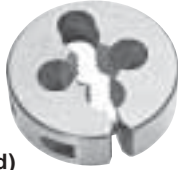
Size	Threads Per Inch	Order No.
1" O.D. (Cont'd) Price:		
1/4	72	1516721
5/16	16	1520161
5/16	20	1520201
5/16	22	1520221
5/16	27	1520271
5/16	28	1520281
5/16	30	1520301
5/16	32	1520321
5/16	36	1520361
5/16	40	1520401
5/16	48	1520481
5/16	56	1520561
3/8	14	1524141
3/8	18	1524181
3/8	20	1524201
3/8	26	1524261
3/8	27	1524271
3/8	28	1524281
3/8	30	1524301
3/8	32	1524321
3/8	36	1524361
3/8	40	1524401
3/8	48	1524481
3/8	56	1524561
7/16	12	1528121
7/16	18	1528181
7/16	24	1528241
7/16	27	1528271
7/16	28	1528281
7/16	30	1528301
7/16	32	1528321
7/16	36	1528361
7/16	40	1528401
7/16	48	1528481
7/16	56	1528561
1/2	12	1532121
1/2	24	1532241
1/2	27	1532271
1/2	28	1532281
1/2	32	1532321
1/2	40	1532401
1/2	48	1532481
1-1/2" O.D. Price:		
1/4	24	1516242
1/4	27	1516272
1/4	32	1516322
5/16	32	1520322
3/8	20	1524202
3/8	32	1524322
3/8	40	1524402
15/32	32	1530322
1/2	12	1532122
1/2	14	1532142
1/2	16	1532162
1/2	18	1532182
1/2	24	1532242
1/2	26	1532262
1/2	27	1532272
1/2	28	1532282
1/2	30	1532302
1/2	32	1532322

(Continued)

**HIGH SPEED STEEL / SCREW ADJUSTABLE
SPECIAL THREAD ROUND SPLIT DIES (Continued)**



SERIES 13:



(Continued)

Size	Threads Per Inch	Order No.
1-1/2" O.D. Price:		
1/2	36	1532362
1/2	40	1532402
1/2	48	1532482
1/2	56	1532562
9/16	14	1536142
9/16	16	1536162
9/16	20	1536202
9/16	24	1536242
9/16	27	1536272
9/16	28	1536282
9/16	32	1536322
9/16	36	1536362
9/16	40	1536402
9/16	48	1536482
5/8	10	1540102
5/8	12	1540122
5/8	14	1540142
5/8	16	1540162
5/8	20	1540202
5/8	24	1540242
5/8	27	1540272
5/8	28	1540282
5/8	32	1540322
5/8	36	1540362
5/8	40	1540402
5/8	48	1540482
5/8	56	1540562
5/8	64	1540642
11/16	12	1544122
11/16	14	1544142
11/16	18	1544182
11/16	20	1544202
11/16	24	1544242
11/16	27	1544272
11/16	32	1544322
11/16	36	1544362
11/16	40	1544402
3/4	12	1548122
3/4	14	1548142
3/4	18	1548182
3/4	20	1548202
3/4	24	1548242
3/4	27	1548272
3/4	28	1548282
3/4	30	1548302
3/4	32	1548322
3/4	36	1548362
3/4	40	1548402
3/4	48	1548482
3/4	56	1548562
2" O.D. Price:		
3/4	20	1548203
13/16	10	1552103
13/16	12	1552123
13/16	14	1552143
13/16	16	1552163

Size	Threads Per Inch	Order No.
2" O.D. (Cont'd) Price:		
13/16	18	1552183
13/16	20	1552203
13/16	24	1552243
13/16	28	1552283
13/16	32	1552323
7/8	10	1556103
7/8	12	1556123
7/8	16	1556163
7/8	18	1556183
7/8	20	1556203
7/8	24	1556243
7/8	27	1556273
7/8	28	1556283
7/8	32	1556323
7/8	36	1556363
7/8	40	1556403
7/8	48	1556483
15/16	9	1560093
15/16	10	1560103
15/16	12	1560123
15/16	16	1560163
15/16	18	1560183
15/16	20	1560203
15/16	24	1560243
15/16	27	1560273
15/16	32	1560323
1	10	1564103
1	16	1564163
1	18	1564183
1	20	1564203
1	24	1564243
1	27	1564273
1	28	1564283
1	32	1564323
1	36	1564363
1	40	1564403
1	48	1564483
1	56	1564563
1-1/16	12	1568123
1-1/16	14	1568143
1-1/16	16	1568163
1-1/16	18	1568183
2-1/2" O.D. Price:		
1-1/16	12	1568124
1-1/16	16	1568164
1-1/16	20	1568204
1-1/8	8	1572084
1-1/8	10	1572104
1-1/8	16	1572164
1-1/8	18	1572184
1-1/8	20	1572204
1-3/16	12	1576124
1-3/16	18	1576184
1-1/4	8	1580084
1-1/4	16	1580164
1-1/4	18	1580184
1-1/4	20	1580204
1-1/4	32	1580324
1-5/16	12	1584124
1-5/16	16	1584164
1-3/8	8	1588084
1-3/8	16	1588164
1-3/8	18	1588184
1-3/8	24	1588244
1-1/2	8	1596084
1-1/2	16	1596164

Size	Threads Per Inch	Order No.
3" O.D. Price:		
1-9/16	18	5136185
1-9/16	20	5136205
1-5/8	8	5140085
1-11/16	18	5144185
1-3/4	5	5148053
1-3/4	8	5148085
1-3/4	10	5148105
1-3/4	12	5148125
1-3/4	20	5148205
1-7/8	8	5156085
2	4-1/2	5200004
2	8	5200085
2	16	5200165
2	20	5200205
4" O.D. Price:		
2-1/8	18	5208186
2-1/4	4-1/2	5216046
2-1/4	12	5216126
2-1/4	16	5216166
2-1/2	4	5232046
2-1/2	8	5232086
2-1/2	12	5232126
5" O.D. Price:		
2-5/8	12	5240127
2-5/8	16	5240167
2-3/4	8	5248087
2-3/4	12	5248127
3-1/4	12	5316127
3-1/2	12	5332127

**H.S.S. /
SCREW ADJUSTABLE
LEFT HAND ROUND
SPLIT DIES -
METRIC SIZES
SERIES 15:**



Size	Pitch	Order No.
mm	mm	
1" O.D. Price:		
3.0	.50	2251211
4.0	.70	0151501
5.0	.80	0151801
6.0	1.00	0152101
7.0	1.00	0152301
8.0	1.25	0152501
10.0	1.50	0152851
1-1/2" O.D. Price:		
12.0	1.75	0153852
14.0	2.00	0154152
16.0	1.50	0154352
16.0	2.00	0154452
18.0	1.00	0154552
18.0	1.50	0154602

**H.S.S. /
SCREW ADJUSTABLE**



**LEFT HAND ROUND
SPLIT DIES**

SERIES 15:



Size	Threads Per Inch	Order No.
13/16" O.D. Price:		
0	80	2500800
1	64	2501640
1	72	2501720
2	56	2502560
2	64	2502640
3	48	2503480
3	56	2503560
4	40	2504400
4	48	2504480
5	40	2505400
5	44	2505440
6	32	2506320
6	40	2506400
8	32	2508320
8	36	2508360
10	24	2510240
10	32	2510320
12	24	2512240
12	28	2512280
1" O.D. Price:		
6	32	2506321
8	32	2508321
10	24	2510241
10	32	2510321
1/4	20	2516201
1/4	28	2516281
5/16	18	2520181
5/16	24	2520241
3/8	16	2524161
3/8	24	2524241
7/16	14	2528141
7/16	20	2528201
1/2	13	2532131
1/2	20	2532201
1-1/2" O.D. Price:		
1/4	20	2516202
5/16	18	2520182
3/8	16	2524162
1/2	13	2532132
1/2	20	2532202
9/16	12	2536122
9/16	18	2536182
5/8	11	2540112
5/8	18	2540182
3/4	10	2548102
3/4	16	2548162
2" O.D. Price:		
3/4	10	2548103
3/4	16	2548163
7/8	9	2556093
7/8	14	2556143
1	8	2564083
1	12	2564123
1	14	2564143

For larger diameters; please inquire.

**HIGH SPEED STEEL /
SCREW ADJUSTABLE
METRIC ROUND
SPLIT DIES
SERIES 17:**



Dia mm	Pitch mm	Order No.
13/16" O.D. Price:		
1.0	.25	1250050
1.6	.35	1250100
2.0	.40	1250150
2.5	.45	1250200
4.0	.50	1250340
4.0	.70	1251500
4.0	.75	1250350
5.0	.80	1251800
1" O.D. Price:		
1.0	.20	1250051
1.0	.25	1250101
1.2	.20	1250151
1.2	.25	1250201
1.4	.20	1250251
1.4	.30	1250301
1.5	.30	1250351
1.5	.35	1250401
1.6	.35	1250451
1.7	.20	1250501
1.7	.35	1250551
1.8	.35	1250601
2.0	.25	1250651
2.0	.40	1250701
2.0	.45	1250751
2.0	.50	1250801
2.2	.45	1250851
2.3	.25	1250901
2.3	.40	1250951
2.3	.45	1250971
2.5	.45	1251001
2.6	.35	1251051
2.6	.45	1251101
3.0	.35	1251151
3.0	.50	1251201
3.0	.60	1251251
3.0	.75	1251301
3.5	.35	1251351
3.5	.50	1251361
3.5	.60	1251401
4.0	.50	1251451
4.0	.70	1251501
4.0	.75	1251551
4.5	.50	1251601
4.5	.75	1251651
5.0	.50	1251701
5.0	.75	1251751
5.0	.80	1251801
5.0	.90	1251851
5.0	1.00	1251871
5.5	.70	1251901
5.5	.90	1251951
6.0	.50	1252001
6.0	.75	1252051
6.0	1.00	1252101
6.0	1.25	1252151
6.3	1.00	1252171
7.0	.50	1252201
7.0	.75	1252251
7.0	1.00	1252301
7.0	1.25	1252351
8.0	.75	1252401
8.0	1.00	1252451

Dia mm	Pitch mm	Order No.
1" O.D. (Cont'd) Price:		
8.0	1.25	1252501
9.0	.75	1252551
9.0	1.00	1252601
9.0	1.25	1252651
10.0	.75	1252701
10.0	1.00	1252751
10.0	1.25	1252801
10.0	1.50	1252851
11.0	.75	1252901
11.0	1.00	1252951
11.0	1.25	1253001
11.0	1.50	1253051
12.0	1.00	1253101
12.0	1.25	1253151
12.0	1.50	1253201
12.0	1.75	1253251
1-1/2" O.D. Price:		
9.0	1.00	1253302
9.0	1.25	1253352
10.0	.75	1253402
10.0	1.00	1253452
10.0	1.25	1253502
10.0	1.50	1253552
11.0	1.00	1253602
11.0	1.25	1253603
11.0	1.50	1253652
12.0	1.00	1253702
12.0	1.25	1253752
12.0	1.50	1253802
12.0	1.75	1253852
13.0	1.00	1253822
13.0	1.50	1253902
14.0	.50	1253950
14.0	1.00	1253952
14.0	1.25	1254002
14.0	1.50	1254052
14.0	1.75	1254102
14.0	2.00	1254152
15.0	1.00	1254182
15.0	1.25	1254192
15.0	1.50	1254202
16.0	1.00	1254252
16.0	1.25	1254302
16.0	1.50	1254352
16.0	1.75	1254402
16.0	2.00	1254452
17.0	1.00	1254472
17.0	1.25	1254482
17.0	1.50	1254502
18.0	1.00	1254552
18.0	1.50	1254602
18.0	2.00	1254652
18.0	2.50	1254702
19.0	1.50	1254782
20.0	1.00	1254712
20.0	1.50	1254722
20.0	2.00	1254852
20.0	2.50	1254732
2" O.D. Price:		
18.0	2.50	1254743
19.0	1.50	1254783
20.0	1.25	1254753
20.0	1.50	1254803
20.0	2.00	1254853
20.0	2.50	1254903
22.0	1.00	1254953
22.0	1.50	1255003
22.0	2.00	1255053
22.0	2.50	1255103
24.0	1.00	1255143
24.0	1.50	1255153

Dia mm	Pitch mm	Order No.
2" O.D. (Cont'd) Price:		
24.0	2.00	1255203
24.0	3.00	1255253
25.0	1.50	1255353
26.0	1.00	1255443
26.0	1.50	1255263
27.0	2.00	1255273
27.0	3.00	1255283
28.0	1.50	1255293
30.0	1.50	1255303
30.0	2.00	1255313
30.0	3.50	1255323
2-1/2" O.D. Price:		
25.0	1.00	1255304
25.0	1.50	1255354
25.0	2.50	1255404
26.0	1.50	1255454
27.0	1.00	1255504
27.0	1.50	1255554
27.0	2.00	1255604
27.0	3.00	1255654
28.0	1.00	1255704

Dia mm	Pitch mm	Order No.
2-1/2" OD (Cont'd) Price:		
28.0	1.25	1255744
28.0	1.50	1255754
28.0	2.00	1255804
29.0	1.50	1255824
30.0	1.50	1255854
30.0	2.00	1255904
30.0	3.50	1255954
32.0	1.50	1256323
33.0	2.00	1255964
33.0	3.50	1256338
34.0	1.50	1256343
35.0	1.50	1256353
36.0	1.50	1253653
36.0	3.00	1256366
36.0	4.00	1256368
3" O.D. Price:		
42.0	4.50	1256005
45.0	1.50	1256453
45.0	4.50	1256055
48.0	5.00	1256105

**HIGH SPEED STEEL /
SCREW ADJUSTABLE
PIPE SIZE ROUND
SPLIT DIES
SERIES 14:**



Size	Threads Per Inch	Order No.	
		N.P.T.	N.P.S.
1" O.D. Price:			
1/16	27	2000041	2010041
1/8	27	2000081	2010081
1-1/2" O.D. Price:			
1/8	27	2000082	2010082
1/4	18	2000162	2010162
3/8	18	2000242	2010242
2" O.D. Price:			
1/4	18	2000163	2010163
3/8	18	2000243	2010243
1/2	14	2000323	2010323
3/4	14	2000483	2010483
2-1/2" O.D. Price:			
1	11-1/2	2000644	2010644
3" O.D. Price:			
1-1/4	11-1/2	2000805	2010805
1-1/2	11-1/2	2000965	
3-1/2" O.D. Price:			
1-1/2	11-1/2	2000966	2010966
4" O.D. Price:			
1-1/2	11-1/2	9000967	
2	11-1/2	9002007	
5" O.D. Price:			
2-1/2	8	2002328	
3	8	2003008	

**HIGH SPEED STEEL / SCREW ADJUSTABLE
BRITISH PIPE DIES
SERIES 943:**



Size	Threads Per In	Outside Dia.	BSPF		BSPT	
			Order No.	Price	Order No.	Price
1/8	28	1	9432081		9433081	
1/8	28	1-1/2	9432082		9433082	
1/4	19	1-1/2	9432162		9433162	
3/8	19	1-1/2	9432242		9433242	
1/2	14	1-1/2	9432322		9433322	
1/4	19	2	9432163		9433163	
3/8	19	2	9432243		9433243	
1/2	14	2	9432325		9433323	
5/8	14	2	9432403		9433403	
3/4	14	2	9432483		9433483	

**HIGH SPEED STEEL / SCREW ADJUSTABLE
BSW DIES
SERIES 943:
Plug Style**



Size	Threads Per inch	Outside Dia.	Order No.	Price
1/4	20	1"	4316201	
5/16	18	1"	4320181	
3/8	16	1"	4324161	
7/16	14	1-1/2"	4328142	
1/2	12	1-1/2"	4332122	
9/16	12	1-1/2"	4336122	
5/8	11	1-1/2"	4340112	
3/4	10	1-1/2"	4348102	
7/8	9	2"	4356093	
1	8	2"	4364083	

**HIGH SPEED STEEL / SCREW ADJUSTABLE
ROUND ADJUSTABLE DIES
MACHINE SCREW, FRACTIONAL
SERIES 842:**



**HIGH SPEED STEEL / SCREW ADJUSTABLE
BSC DIES
SERIES 943:**



Size	Threads Per inch	Outside Dia.	Order No.	Price
1/4	26	1"	9432716	
5/16	26	1"	9432720	
3/8	26	1"	9432724	
7/16	26	1"	9432728	
1/2	26	1"	9432732	



**HIGH SPEED STEEL / SCREW ADJUSTABLE
STRAIGHT FLUTE - BSF - Dies
SERIES 943: Plug Style**



Size	Threads Per inch	Outside Dia.	Order No.	Price
3/16	32	1"	4312321	
1/4	26	1	4316261	
5/16	22	1	4320221	
3/8	20	1	4324201	
7/16	18	1	4328181	
1/2	16	1	4332161	



**ROUND DIE STOCK HANDLES
SERIES 405:**



- For holding adjustable round split dies.
- Three set screw pattern.
- Black finish.
- Single piece construction.

Order No.	Outside Dia. of Die Inch	Length	Price
2320058	5/8	5-1/2	
2320000	13/16	6-1/2	
2320010	1	8-1/2	
2320012	1-5/16	10	
2320015	1-1/2	12	
2320020	2	15	
2320025	2-1/2	19	
2320030	3	22	
2320035	3-1/2	24	
2320040	4	29	
2320050	5	33	
2321400	4pc Set consisting of 13/16", 1", 1-1/2", 2" die handles.		



**DIE HOLDERS
SERIES 406:**



For round dies ranging from #0 through 3/4. Suitable for short or medium run threading of shafts on lathes, milling machines, tapping attachments, etc. Overall length : 3".

O.D. of Die	Shank Dia.	Order No.	Price
13/16	1/2"	2325000	
1	1/2"	2325010	
1-1/2	3/4"	2325015	

CARBON STEEL

HEXAGON RETHREADING DIES

Use with any type of wrench for rethreading bruised, rusty or worn threads.



STANDARD THREAD

SERIES 16

Size	Threads Per Inch	Order No.	Price
2	56	1200256	
2	64	1200264	
3	48	1200348	
3	56	1200356	
4	36	1200436	
4	40	1200440	
4	48	1200448	
5	40	1200540	
5	44	1200544	
6	32	1200632	
6	40	1200640	
8	32	1200832	
8	36	1200836	
10	24	1201024	
10	32	1201032	
12	24	1201224	
12	28	1201228	
1/4	20	1201620	
1/4	28	1201628	
5/16	18	1202018	
5/16	24	1202024	
3/8	16	1202416	
3/8	24	1202424	
7/16	14	1202814	
7/16	20	1202820	
1/2	13	1203213	
1/2	20	1203220	
9/16	12	1203612	
9/16	18	1203618	
5/8	11	1204011	
5/8	18	1204018	
11/16	11	1204411	
11/16	16	1204416	
3/4	10	1204810	
3/4	16	1204816	
7/8	9	1205609	
7/8	14	1205614	
1	8	1206408	
1	12	1206412	
1	14	1206414	
1-1/8	7	1207207	
1-1/8	12	1207212	
1-1/4	7	1208007	
1-1/4	12	1208012	
1-3/8	6	1208806	
1-3/8	12	1208812	
1-1/2	6	1209606	
1-1/2	12	1209612	

SPECIAL THREAD

SERIES 455

Size	Threads Per Inch	Order No.	Price
1-1/8	8	1207208	
1-1/4	8	1208008	
1-3/8	8	1208808	
1-1/2	8	1209608	
1-5/8	5-1/2	1214005	
1-5/8	8	1214008	
1-5/8	12	1214012	
1-3/4	5	1214805	
1-3/4	8	1214808	
1-3/4	12	1214812	
1-3/4	20	1214820	
1-7/8	5	1215605	
1-7/8	8	1215608	
1-7/8	12	1215612	
2	4-1/2	1220004	
2	8	1220008	
2	12	1220012	
2-1/8	8	1220808	
2-1/8	12	1220812	
2-1/4	4-1/2	1221604	
2-1/4	8	1221608	
2-1/4	12	1221612	
2-3/8	8	1222408	
2-3/8	12	1222412	
2-1/2	4	1223204	
2-1/2	8	1223208	
2-1/2	12	1223212	
2-5/8	8	1224008	
2-5/8	12	1224012	
2-3/4	8	1224808	
2-3/4	12	1224812	
2-7/8	8	1225608	
2-7/8	12	1225612	
3	8	1230080	
3	12	1230021	
3-1/4	8	1231608	
3-1/4	12	1231612	
3-1/2	8	1233208	
3-1/2	12	1233212	
4	8	1240008	
4	12	1240012	

METRIC

SERIES 834

Size	T.P.I.	Order No.	Price
3.0	.50	8340350	
3.0	.60	8340360	
3.5	.60	8340361	
4.0	.70	8340470	
5.0	.80	8340580	
6.0	1.00	8340610	
7.0	1.00	8340710	
8.0	1.00	8340810	
8.0	1.25	8340812	
9.0	1.25	8340912	
10.0	1.00	8341010	
10.0	1.25	8341012	
10.0	1.50	8341015	
12.0	1.25	8341212	
12.0	1.50	8341215	
12.0	1.75	8341217	
14.0	1.25	8341412	
14.0	1.50	8341415	
14.0	2.00	8341420	
16.0	1.00	8341610	
16.0	1.50	8341615	
16.0	2.00	8341620	
18.0	1.50	8341815	
18.0	2.50	8341825	
20.0	2.50	8342025	
22.0	1.50	8342215	
24.0	1.50	8342415	

CARBON STEEL

HEXAGON DIE SETS

SERIES 16:



1/4"-1" 10 PC Sets

LEFT HAND

SERIES 835:

Size	Threads Per Inch	Order No.	Price
1/4	20	8351620	
1/4	28	8351628	
5/16	18	8352018	
5/16	24	8352024	
3/8	16	8352416	
3/8	24	8352424	
7/16	14	8352814	
7/16	20	8352820	
1/2	13	8353213	
1/2	20	8353220	
5/8	11	8354011	
5/8	18	8354018	
3/4	10	8354810	
3/4	16	8354816	
7/8	9	9355609	
7/8	14	8355614	
1	8	8356408	
1	12	8356412	
1	14	8356414	

Includes	Type	Order No.	Price
1/4-20, 5/16-18, 3/8-16, 7/16-14, 1/2-13, 9/16-12, 5/8-11, 3/4-10, 7/8-9, 1-8	UNC right hand UNC left hand	1616641 1616642	
1/4-28, 5/16-24, 3/8-24, 7/16-20, 1/2-20, 9/16-18, 5/8-18, 3/4-16, 7/8-14, 1-14	UNF right hand UNF left hand	1616643 1616644	

HEXAGON DIE ADAPTOR



SERIES 712:



Converts round dies to hexagon dies when space limitations rule out use of diestocks.

Round Die O.D.	Order No.	Price
13/16	7120000	
1	7120010	
1-1/2	7120015	
2	7120020	
2-1/2	7120025	
3	7120030	

PIPE SIZE (NPT)

SERIES 456:

Size	Threads Per Inch	Order No.	Price
1/8	27	2540008	
1/4	18	2540016	
3/8	18	2540024	
1/2	14	2540032	
3/4	14	2540048	
1	11-1/2	2540064	
1-1/4	11-1/2	2540080	
1-1/2	11-1/2	2540096	

T-HANDLE TAP WRENCHES
SERIES 407:



Usable for small drills and reamers.
Hardened and tempered jaws.

Tap Capacity	Square Size (mm)	Order No.	Price
#0-6, 1/16-5/32	2.5 - 3.4	2330001	
#7-14, 5/32-1/4	3.0 - 5.0	2330002	
1/4-1/2	5.0 - 7.0	2330003	
3 Piece Set		2331612	

EXTRA LONG TAP WRENCHES
SERIES 407:



The long shank permits tapping in hard to get at places.

Length : 13"

Tap Capacity	Square Size (mm)	Type	Order No.	Price
#7-14, 5/32-1/4	3.0 - 5.0	Plain	2335512	
1/4-1/2	5.0 - 7.0	Plain	2335523	
#7-14, 5/32-1/4	3.0 - 5.0	Ratchet	2335212	
1/4-1/2	5.0 - 7.0	Ratchet	2340212	

MINI TAP WRENCHES
SERIES 407:



Ideal tapping tools, for small job applications.

Order No.	Tap Capacity Inch	Price
2330014	1/4"	
2330012	1/2"	
2331412	2 Piece Set	

STRAIGHT TAP WRENCHES
SERIES 409:



Precision made with hardened jaws.



Model No.	Hand Taps	Machine Screw Taps	Capacity		Lgth.	Order No.	Price
			Pipe Taps	Hand Reamers			
TW0	1/16 - 1/4	#0-14		1/8 - 21/64	7	2340000	
TW4	1/16 - 3/8	#0-14		1/8 - 25/64	9	2340040	
TW5	5/32 - 1/2	#7-14	1/8	11/64 - 7/16	11	2340050	
TW6	5/32 - 3/4	#7-14	1/8 - 1/4	11/64 - 41/64	15	2340060	
TW7	1/4 - 1-1/8		1/8 - 3/4	9/32 - 29/32	19	2340070	
TW7-1/2	1/2 - 1-3/8		1/8 - 1	3/4 - 1-5/32	31	2340075	
TW8	3/4 - 1-1/2		3/8 - 1-1/4	37/64 - 1-11/32	40	2340080	
TW22	1 - 2-1/2		3/4 - 2	7/8 - 2-1/8	54	2340220	
3 Piece Set - TW0, TW4, TW5						4090000	

T-HANDLE RATCHET TAP WRENCHES
SERIES 407:



For right and left hand tapping.
Also usable for small drills and reamers.
Hardened and tempered jaws.

Tap Capacity	Square Size (mm)	Order No.	Price
#0-6, 1/16-5/32	2.5 - 3.4	2335001	
#7-14, 5/32-1/4	3.0 - 5.0	2335002	
1/4-1/2	5.0 - 7.0	2335003	
3 Piece Set		2335004	

T-HANDLE TAP WRENCHES
STARRETT SERIES 93:



- For holding taps, drills, reamers and small tools to be turned by hand.
- Body is centered for use on lathe centers or drilling machines to start tap straight.
- Wrenches have sliding handle for positioning and leverage convenience.
- Jaws conform to the tool being held, and are heat treated to withstand heavy use.



Capacity				Body Lgth.		Cat. No.	EDP No.	Price
Tap Size		Square Shank		Inch	mm			
Inch	mm	Inch	mm					
1/16-3/16"	1.6-4.7	1/16-5/32"	1.6-4	2"	50	93A	50427	
7/32-7/16"	5.5-11	5/32-1/4"	4-6.4	2 1/2"	63	93B	50428	
1/4-1/2"	6.4-12.7	3/16-5/16"	4.7-8	3 1/2"	88	93C	50429	
1/16-3/16"	1.6-4.7	1/16-5/32"	1.6-4	6"	150	93D	50430	
7/32-7/16"	5.5-11	5/32-1/4"	4-6.4	10"	250	93E	50431	
1/4-1/2"	6.4-12.7	3/16-5/16"	4.7-8	13"	330	93F	50432	

TAP WRENCHES STARRETT SERIES 91:



- Made of rugged steel, well proportioned and easy to handle.
- Tempered gripping surfaces firmly hold square or round shanks.
- Plunger, operated by the knurled sleeve, backs off the instant pressure is removed from the sleeve.

Capacity				Body Lgth.		Cat. No.	EDP No.	Price
Tap Size		Square Shank		Inch	mm			
Inch	mm	Inch	mm					
1/16-1/4"	1.6-6.4	3/32-5/32"	2.4-4	6"	150	91A	50419	
3/16-1/2"	4.7-12.7	5/32-9/32"	4-7	9"	225	91B	50420	
1/4-5/8"	4.7-16	5/32-3/8"	4-9.5	12"	300	91C	50421	
5/16-3/4"	8-19	13/64-7/16"	5.2-11	16"	400	91D	50422	

TAP WRENCH STARRETT SERIES 174:



Ideal for holding smaller diameter taps, drills, reamers, and other tools up to 1/4" (6.35mm) in diameter.

It will firmly grip round or square shanks. The gripping surface is properly heat treated to withstand any ordinary use.

Tap Size	Capacity Shank		Body Lgth.		No.	Cat. No.	EDP Price
	Inch	mm	Inch	mm			
#0-14	1/4" Dia.	6.35	3-5/8"	90	174	50658	

PILOTED SPINDLE TAP WRENCHES SERIES 407:



- Tapping accessory for drill presses, lathes etc.
- For manually threading a drilled hole at one machine location without moving work.
- Hardened and tempered jaws.

Tap Capacity	Square Size (mm)	Order No.	Price
#0-14, 1/16-1/4	3.0 - 5.0	2335012	
1/4-1/2	5.0 - 7.0	2335023	
2 Piece Set		2335013	

TAP ALIGNER SERIES 410:



Also suitable for hand reamers. Tap wrench with hardened jaws is aligned in a slip fit guide which automatically squares the tap or reamer with the work piece.

Two sets of jaws cover a range of hand taps from #0 through 1/2". "V" on base of the guide for round parts.

Stem of tap wrench is center drilled for floating center.

Complete with tap wrench, guide, and two sets of jaws.

Order No. 2345000 Price:

TAP EXTENSIONS SERIES 410:



For use with a tap wrench to permit tapping in hard to get at places.

Length	Tap Capacity	Square Size (mm)	Order No.	Price
7"/180mm	#0-14, 1/16-1/4	3.0-5.0	4100012	
10-3/4"/275mm	1/4-1/2	5.0-7.0	4100023	
2 Piece Set			4100013	

TAP GUIDE SERIES 410:



- Knurled for easy handling.
- 1/2" Dia. hardened shank
- 3/16" Dia. hardened tension pin
- Adjustable tension spring
- Reversible tension pin for male & female hole centering of tap
- With this tool you start every tap straight.



Order No. 4100000 Price:

TAP GUIDE - MACHINE TYPE SERIES 410:



- Provides sensitive feel for hand-tapping small holes on milling machines, drill presses and lathes.
- Starts every hole straight and prevents tap breakage.
- Shank Dia. 3/8", Handle Dia. 1"
- 0 to No. 12 Tap Capacity.



Order No. 4100296 Price:

TAP GUIDE - SPRING CENTER SERIES 410:



- Spring center is made of precise ground alloy steel.
- Point hardened to 50-55 HRC.
- For execution the center's body is to be gripped in a drill chuck or collet while hardened point is inserted into the center of the tapping handle.
- The stroke of center will follow the tap assuring straight and accurate hand tapped threads.
- One universal size for all tapping applications.



Order No. 4100001 Price:

TAP EXTRACTORS
SERIES 4:



Removes broken taps quickly without injury to the thread. Extractor fingers fit into flutes of broken tap and a few turns of a tap wrench removes broken tap.

Tap Extractor Size		Complete Tap Extractors				Price
		Order No.				
Inch	mm	6 Flute	4 Flute	3 Flute	2 Flute	
4	3	-	-	0600043	0600042	
5 (1/8)	3.2	-	-	0600053	0600052	
6	3.5	-	0600064	0600063	0600062	
8	4	-	0600084	0600083	0600082	
10 (3/16)	5	-	0600104	0600103	0600102	
12	5.5	-	0600124	0600123	0600122	
1/4	6	-	0600164	0600163	0600162	
9/32	7	-	0600184	-	-	
5/16	7.8	-	0600204	0600203	0600202	
11/32	-	-	0600224	-	-	
3/8	9,10	-	0600244	0600243	0600242	
13/32	10	-	0600264	-	-	
7/16	11	-	0600284	0600283	0600282	
1/2	12	-	0600324	0600323	0600322	
9/16	14	-	0600364	0600363	-	
5/8	16	-	0600404	0600403	-	
11/16	18	-	0600444	-	-	
3/4	18, 20	-	0600484	0600483	-	
7/8	22	-	0600564	0600563	-	
1	25	-	0600644	0600643	-	
1-1/8	28	0600726	0600724	-	-	
1-1/4	32	0600806	0600804	-	-	
1-3/8	35	0600886	0600884	-	-	
1-1/2	38	0600966	0600964	-	-	

Tap Extractor Size		Extra Fingers				Price
		Order No.				
Inch	mm	6 Flute	4Flute	3 Flute	2 Flute	
4	3	-	-	0610043	0610042	
5 (1/8)	3.2	-	-	0610053	0610052	
6	3.5	-	0610064	0610063	0610062	
8	4	-	0610084	0610083	0610082	
10 (3/16)	5	-	0610104	0610103	0610102	
12	5.5	-	0610124	0610123	0610122	
1/4	6	-	0610164	0610163	0610162	
9/32	7	-	0610184	-	-	
5/16	7.8	-	0610204	0610203	0610202	
11/32	-	-	0610224	-	-	
3/8	9,10	-	0610244	0610243	0610242	
13/32	10	-	0610264	-	-	
7/16	11	-	0610284	0610283	0610282	
1/2	12	-	0610324	0610323	0610322	
9/16	14	-	0610364	0610363	-	
5/8	16	-	0610404	0610403	-	
11/16	18	-	0610444	-	-	
3/4	18, 20	-	0610484	0610483	-	
7/8	22	-	0610564	0610563	-	
1	25	-	0610644	0610643	-	
1-1/8	28	0610726	0610724	-	-	
1-1/4	32	0610806	0610804	-	-	
1-3/8	35	0610886	0610884	-	-	
1-1/2	38	0610966	0610964	-	-	

TAP EXTRACTOR SETS
SERIES 4:



Sizes Included (Inch & mm)	Set No.	Order No.	Price
3/16, 1/4, 5/16, 3/8, 7/16, 1/2 5, 6, 7-8, 9-10, 11, 12	1	0620000	
1/4, 5/16, 3/8, 7/16, 1/2, 5/8 6, 7-8, 9-10, 11, 12, 16	2	0630000	
5/16, 3/8, 7/16, 1/2, 9/16, 5/8 7-8, 9-10, 11, 12, 14, 16	3	0640000	
1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1 3, 2, 5, 6, 7-8, 9-10, 11, 12, 16, 18-20, 22, 25	11	0650000	
4, 5, 6, 8, 10, 12, 1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4 3, 3.2, 3.5, 4, 5, 5.5, 6, 7-8, 9-10, 11, 12, 16, 18-20	13	0660000	
4, 5, 6, 8, 10, 12, 1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1 3, 3.2, 3.5, 4, 5, 5.5, 6, 7-8, 9-10, 11, 12, 16, 18-20, 22, 25	15	0670000	

Each set furnished in metal case. 3 Flute style supplied for sizes 6 and smaller. All other sizes supplied in 4 Flute style.

TAP EXTRACTORS

SERIES 4: FOR PIPE TAPS
(MARKED PIPE ON SLEEVE)



Pipe Tap Extractor Size, in.	Complete Extractor		Price	Extra Fingers		Price
	Order No.			Order No.		
	5-Flute	4-Flute		5-Flute	4-Flute	
1/8	20125	20124		22125	22124	
1/4	20255	20254		22255	22254	
3/8	20375	20374		22375	22374	
1/2	20505	9920504		22505	22504	
3/4	20755	-		22755	-	
1	9921005	-		23005	-	

Extractors specifically designed for screw thread insert (STI) taps are available; please inquire.

TAP EXTENSIONS
SERIES 4: STYLE "A" FOR HAND TAPPING ONLY



Valuable for hand tapping in awkward places where it is difficult or impossible to turn a tap wrench. Packaged and priced as a pair of identical 5" long extensions which may be used individually or together to form a 10" extension.

Tap Size	Order No.	Square Tap Shank	Square Socket Opening	Price
10 (3/16)	45010	.152	.154	
1/4	45025	.191	.193	
5/16	45031	.238	.242	
3/8 (.206 sq.)	45037	.206	.210	
3/8 (.286 sq.)	45038	.286	.290	
7/16	45043	.242	.246	
1/2	45050	.275	.279	
5/8	45062	.360	.364	
3/4	45075	.442	.446	
7/8	45087	.523	.527	
1	45100	.600	.604	

SCREW EXTRACTORS
SERIES 573:



Screw Ext. No.	For Screws and Bolts Sizes	For Pipe Sizes	Size Drill To Use	OAL	MEDA		STAR USA	
					Order No.	Price	Order No.	Price
1	3/16 - 1/4		5/64	2	5730001		5730011	
2	1/4 - 5/16		7/64	2-3/8	5730002		5730022	
3	5/16 - 7/16		5/32	2-3/4	5730003		5730033	
4	7/16 - 9/16		1/4	3	5730004		5730044	
5	9/16 - 3/4	1/8 - 1/4	17/64	3-3/8	5730005		5730055	
6	3/4 - 1	3/8	13/32	3-3/4	5730006		5730066	
7	1 - 1-3/8	1/2	7/32	4-1/8	5730007		5730077	
8	1-3/8 - 1-3/4	3/4	13/16	4-3/8	5730008		5730088	
9	1-3/4 - 2-1/8	1	1-1/16	4-5/8	5730009		5730099	

SCREW EXTRACTOR SETS
SERIES 573:



Set No.	Range	Pieces in Set	MEDA		STAR USA	
			Order No.	Price	Order No.	Price
15*	3/16 - 3/4	5	5730000		5730100	
46	7/16 - 1	3	5730406		5731406	
69	3/4 - 2-1/8	4	5730609		5731609	
19	3/16 - 2-1/8	9	5730109		5731109	

* Supplied in plastic pouch.

TAP EXTENSIONS
SERIES 4: STYLE "B" FOR MACHINE AND HAND TAPPING



Provides easy access for hard-to-reach tapping locations. Tap is supported by close-fitting deep socket of extension and held firmly by two socket set screws which bear on the square tap shank. Standard length 8". Hex key included.

Tap Size	Order No.	A	C	F	Price
0-6 (1.6-3.5mm)	40006	5/16	.142	.255	
8 (4mm)	40008	3/8	.169	.255	
10 (3/16") (4.5-5mm)	9940010	3/8	.195	.255	
12 (5.5mm)	9940012	7/16	.221	.255	
1/4 (6mm)	9940025	7/16	.256	.381	
5/16 (7-8mm)	9940031	1/2	.319	.381	
3/8 (10mm)	9940037	5/8	.382	.367	
7/16 (11mm)	9940043	5/8	.324	.381	
1/2 (12mm)	9940050	5/8	.368	.381	
Set #0-1/2, 1.6 - 12mm	40090	Set of 9 extensions in case.			
9/16 (14mm)	40056	11/16	.430	.428	
5/8 (16mm)	40062	3/4	.481	.479	
11/16 (17-18mm)	40068	7/8	.543	.542	
3/4	40075	7/8	.591	.589	
13/16 (20mm)	40081	1-1/16	.653	.652	
7/8 (22mm)	40087	1-1/16	.698	.696	
15/16 (24mm)	40093	1-1/16	.764	.760	
1 (25mm)	40100	1-1/16	.801	.799	
1-1/16 (27mm)	40106	1-3/16	.897	.895	
1-1/8 (27mm)	40112	1-3/16	.897	.895	
1-3/16 (30mm)	40118	1-3/8	1.022	1.020	
1-1/4 (30mm)	40125	1-3/8	1.022	1.020	
1-5/16 (33mm)	40131	1-1/2	1.109	1.107	
1-3/8 (33mm)	40137	1-1/2	1.109	1.107	
1-7/16 (36mm)	40143	1-3/4	1.234	1.232	
1-1/2 (38mm)	40150	1-3/4	1.234	1.232	

STYLE "B" FOR PIPE TAPS



Five individual extensions which fit six different sizes of pipe taps for 1/16" through 1/2" pipe.

Pipe Tap Size, In.	Order No.	Price	Pipe Tap Size, In.	Order No.	Price
1/16 & 1/8	9941006		3/8	41037	
1/8	9941012		1/2	41050	
1/4	41025				



While we show only the most popular items from these companies we can supply their entire range of products; please inquire.





**FRACTIONAL SIZE / 40 PC. SET
#4 TO 1/2"
INCLUDES COARSE AND FINE THREADS**

Consisting of the following sizes:
1 each Tap and 1 each Round Die
4-40, 6-32, 8-32, 10-24, 10-32, 12-24,
1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24,
7/16-14, 7/16-20, 1/2-13, 1/2-20, 1/8NPT

Also includes:
3 Tap Wrenches, 1 Die Stock (1" O.D.)
1 Screw Pitch Gauge, 1 Screw Driver

Description	Order No.	Price
High Speed Steel	0500040	
Carbon Steel	5210040	

**METRIC SIZE / 40 PC. SET
3mm-12mm
INCLUDES COARSE AND FINE THREADS**

Consisting of the following sizes:
1 each Tap and 1 each Round Die
3-0.5, 3-0.6, 4-0.7, 4-0.75, 5-0.8, 5-0.9, 6-1.0,
7-1.0, 8-1.0, 8-1.25, 9-1.25, 10-1.25, 10-1.50,
11-1.50, 12-1.25, 12-1.50, 12-1.75

Also includes:
3 Tap Wrenches, 1 Die Stock (1" O.D.),
1 Screw Pitch Gauge, 1 Screw Driver

Description	Order No.	Price
High Speed Steel	0500140	
Carbon Steel	5210140	

**FRACTIONAL SIZE / 22 PC. SET
1/4" TO 1/2"
INCLUDES COARSE AND FINE THREADS**

Consisting of the following sizes:
1 each Tap and 1 each Round Die
1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24,
7/16-14, 7/16-20, 1/2-13, 1/2-20, 1/8NPT

Also includes:
1 Tap Wrench, 1 Die Stock (1" O.D.)

Description	Order No.	Price
High Speed Steel	0500022	

**FRACTIONAL SIZE / 64 PC. SET #4 - 40 TO
1"
INCLUDES COARSE & FINE THREADS**

Consisting of the following sizes:
1 each Tap and 1 each Round Die
4-40, 6-32, 8-32, 10-24, 10-32, 12-24,
1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24,
7/16-14, 7/16-20, 1/2-13, 1/2-20, 9/16-12, 9/16-18,
5/8-11, 5/8-18, 3/4-10, 3/4-16, 7/8-9, 7/8-14,
1-8, 1-14, 1/8-27NPT & 1/4-18NPT

Outside diameter of round dies:
#4 to 1/2 - 1" O.D., 9/16 to 3/4 - 1-1/2" O.D., 7/8 to 1 - 2" O.D.

Also Includes:
2 Straight Tap Wrenches, 1 T Handle Tap Wrench,
1 Screw Pitch Gauge, 1 Screwdriver
and 3 Die Stocks: 1" , 1-1/2" and 2"

Description	Order No.	Price
High Speed Steel	0500064	

**FRACTIONAL SIZE / 45 PC. SET
1/4" TO 1"
INCLUDES COARSE & FINE THREADS**

Consisting of the following sizes:
1 each Tap and 1 each Round Die
1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24,
7/16-14, 7/16-20, 1/2-13, 1/2-20, 9/16-12, 9/16-18,
5/8-11, 5/8-18, 3/4-10, 3/4-16, 7/8-9, 7/8-14, 1-8, 1-14

Outside diameter of round dies:
1/4 to 3/8 - 1" O.D.
7/16 to 5/8 - 1-1/2" O.D.
3/4 TO 1 - 2" O.D.

Also Includes:
2 Straight Tap Wrenches and 3 Die Stocks: 1", 1-1/2" and 2"

Description	Order No.	Price
High Speed Steel	0500045	

**FRACTIONAL & METRIC SIZES/ 60 PC. SET
in plastic case.
INCLUDES COARSE & FINE THREADS**

Consisting of the following sizes:
1 each Plug Tap and Round Die
4-40, 6-32, 8-32, 10-24, 12-24, 1/4-20, 5/16-18, 3/8-16, 3/8-24,
7/16-14, 1/2-13, 10-32, 1/4-28, 5/16-24, 3/8-24, 7/16-20,
1/2-20, 1/8NPT, 3MM X 0.5, 4MM X 0.7, 5MM X 0.8,
6MM X 1.01, 7MM X 1.02, 8MM X 1.25, 9MM X 1.25,
10MM X 1.00, 10MM X 1.50, 12MM X 1.75

Outside diameter of round dies:
1/4 to 3/8 - 1" O.D.
7/16 to 5/8 - 1-1/2" O.D.
3/4 TO 1 - 2" O.D.

Also Includes:
2 Straight Tap Wrenches and 3 Die Stocks: 1", 1-1/2" and 2"

Description	Order No.	Price
High Speed Steel	5210060	

25-PIECE TAP AND DIE MASTER SET -
9/16" THROUGH 1"

Includes Coarse & Fine Threads

Packed in a hinged plastic case. Includes 1 each Plug Tap and 1 each Round Die for the following Thread Sizes:
9/16-12, 9/16-18, 5/8-11, 5/8-18, 3/4-10, 3/4-16, 7/8-9, 7/8-14, 1-8, 1-14, 1/4-18NPT

Also Includes:
Adjustable Die Stock - 1-1/2" Round,
Adjustable Die Stock - 2" Round,
Adjustable Handle Tap Wrench

Order No. 4398000 Price:



39-PIECE TAP AND DIE SET -
NO. 4 THROUGH 1/2"

Includes Coarse & Fine Threads

Packed in a hinged plastic case with removable tray. Includes 1 each Plug Tap and 1 each Solid Round Die for the following Thread Sizes:
4-40, 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20, 1/2-13, 1/2-20, 1/8-27NPT.

Also includes:
Adjustable Die Stock, Adjustable Handle Tap Wrench,
T-Handle Tap Wrench, Screw Pitch Gauge, Screwdriver

Order No. 4323614 Price:

66 - PIECE TAP AND DIE MASTER SET -
NO. 4 THROUGH 1"

Packed in a hinged plastic case with removable plastic trays.

Includes one each Plug Tap and one each Hexagon Die for the following Thread Sizes:
4-40, 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20, 1/2-13, 1/2-20, 9/16-12, 9/16-18, 5/8-11, 5/8-18, 3/4-10, 3/4-16, 7/8-9, 7/8-14, 1-8, 1-14, 1/8-27NPT, 1/4-18NPT

Also includes:
Adjustable Die Stocks: 1", 1-7/16", 1-13/16", Plain Die Stock: 5/8"
Adjustable Handle Tap Wrenches (2), Two-in-One Tap Wrench,
Screw Pitch Gauge

Order No. 4397606 Price:

41-PIECE TAP AND DIE SET -
NO. 4 THROUGH 1/2"

Includes Coarse & Fine Threads

Packed in a hinged plastic case with removable tray. Includes one each Plug Tap and Hexagon Die for the following Thread Sizes:
4-40, 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20, 1/2-13, 1/2-20, 1/8-27NPT

Also includes:
Plain Die Stock, Adjustable Die Stock, Adjustable Handle Tap Wrench, T-Tap Wrench, T-Tap Wrench with 3/8" Square Drive, Screw Pitch Gauge, Screwdriver.

Order No. 4324606 Price:

41-PIECE TAP AND DIE SET -
3mm THROUGH 12mm

Includes Coarse & Fine Threads

Packed in a hinged plastic case with removable tray. Includes one each Plug Tap and Hexagon Die for the following Thread Sizes:
3-.50, 4-.70, 4-.75, 5-.80, 5-.90, 6-1.00, 7-1.00, 8-1.00, 8-1.25, 9-1.00, 9-1.25, 10-1.25, 10-1.50, 11-1.50, 12-1.50, 12-1.75, 1/8-28BSP

Also includes:
Plain Die Stock, Adjustable Die Stock, Adjustable Handle Tap Wrench,
T-Tap Wrench, T-Tap Wrench with 3/8" Square Drive, Screw Pitch Gauge, Screwdriver.

Order No. 4326317 Price:

RECTANGULAR TOOL BITS
SERIES 614: M2 STEEL
SERIES 615: COBALT (5%) STEEL



Overall Size	Length	M2		Cobalt (5%)	
		Order No.	Price	Order No.	Price
1/4x3/8	3	6141624	-	-	-
1/4x3/8	4	-	-	6151624	-
1/4x1/2	4	6141632	-	6151632	-
1/4x3/4	5	6141648	-	6151648	-
1/4x1	6	6141664	-	6151664	-
5/16x1/2	4	6142032	-	6152032	-
5/16x3/4	5	6142048	-	6152048	-
5/16x1	6	6142064	-	6152064	-
3/8x1/2	4	6142432	-	6152432	-
3/8x5/8	4-1/2	6142440	-	-	-
3/8x3/4	5	6142448	-	6152448	-
3/8x1	6	6142464	-	6152464	-
1/2x3/4	6	6143248	-	6153248	-
1/2x1	7	6143264	-	6153264	-
1/2x1-1/4	7	6143280	-	-	-
5/8x3/4	5	6144048	-	-	-
5/8x7/8	6	6144056	-	-	-
5/8x1	7	6144064	-	-	-
5/8x1-1/4	7	6144080	-	-	-
3/4x1	6	6144864	-	-	-
3/4x1	7	-	-	6154865	-
3/4x1-1/4	6	6144880	-	-	-
3/4x1-1/4	7	6144881	-	-	-