

HIGH SPEED STEEL

SILVER AND DEMING DRILLS - 1/2" SHANK

FLUTE LENGTH: 3" / OVERALL LENGTH 6"  
 SIZE OF SHANK: 1/2" DIA. X 2-1/4" LONG  
 SERIES 42:



HIGH SPEED STEEL

REDUCED SHANK

DRILL SETS  
 Supplied in  
 Wood Stand.  
 SERIES 29:



Size	Order No.	Price	Size	Order No.	Price	Size	Order No.	Price
1/2	1100032		55/64	1100055		1-3/16	1100076	
33/64	1100033		7/8	1100056		1-13/64	1100077	
17/32	1100034		57/64	1100057		1-7/32	1100078	
35/64	1100035		29/32	1100058		1-15/64	1100079	
9/16	1100036		59/64	1100059		1-1/4	1100080	
37/64	1100037		15/16	1100060		1-17/64	1100081	
19/32	1100038		61/64	1100061		1-9/32	1100082	
39/64	1100039		31/32	1100062		1-19/64	1100083	
5/8	1100040		63/64	1100063		1-5/16	1100084	
41/64	1100041		1	1100064		1-21/64	1100085	
21/32	1100042		1-1/64	1100065		1-11/32	1100086	
43/64	1100043		1-1/32	1100066		1-23/64	1100087	
11/16	1100044		1-3/64	1100067		1-3/8	1100088	
45/64	1100045		1-1/16	1100068		1-25/64	1100089	
23/32	1100046		1-5/64	1100069		1-13/32	1100090	
47/64	1100047		1-3/32	1100070		1-27/64	1100091	
3/4	1100048		1-7/64	1100071		1-7/16	1100092	
49/64	1100049		1-1/8	1100072		1-29/64	1100093	
25/32	1100050		1-9/64	1100073		1-15/32	1100094	
51/64	1100051		1-5/32	1100074		1-31/64	1100095	
13/16	1100052		1-11/64	1100075		1-1/2	1100096	
53/64	1100053							
27/32	1100054							

Set Description	No. per Set	HIGH SPEED STEEL	
		Order No.	Price
1/2" Shank-9/16" - 1" x 16ths	8	1100008	
1/2" Shank - 33/64"-1" x 64ths	32	0293364	
1/2" Shank -17/32" - 3/4 x 32nds & 13/16" - 1" x 16ths	12	0293464	
3/4" Shank -1"- 1-1/2 x 8ths	5	1105005	
	30	STAR USA	
		Order No.	Price
1/2" Shank -9/16" - 1" x 16ths	8	8370008*	
1/2" Shank -33/64" - 1" x 64ths	32	8370032	
3/4" Shank -1"- 1-1/2 x 8ths	5	8370005	

\*Supplied in metal case.

CUTTING TOOLS - DRILLS

HIGH SPEED STEEL

SILVER AND DEMING DRILLS - 1/2" SHANK

SERIES 837: STAR USA  
 SERIES 838: VERMONT TAP & DIE -  
 (ROUND SHANK AND 3 FLATTED SHANK)



3 FLATTED SHANK

Size	STAR USA		VT & D Round Shank		VT & D 3 Flatted Shank		Size	STAR USA		VT & D Round Shank		VT & D 3 Flatted Shank	
	Order No.	Price	Order No.	Price	Order No.	Price		Order No.	Price	Order No.	Price	Order No.	Price
1/2	8370031		164202		164532		1	8370064		164156		164564	
33/64	8370033		164206		164533		1-1/64	-		164362		-	
17/32	8370034		164074		164534		1-1/32	8370066		164446		164566	
35/64	8370035		164214		164535		1-3/64	-		-		-	
9/16	8370036		164075		164536		1-1/16	8370068		164164		164568	
37/64	8370037		164222		164537		1-5/64	-		-		-	
19/32	8370038		164076		164538		1-3/32	8370070		164453		164570	
39/64	8370039		164230		164539		1-7/64	-		164396		-	
5/8	8370040		164077		164540		1-1/8	8370072		164172		164572	
41/64	8370041		164248		164541		1-9/64	-		164404		-	
21/32	8370042		164078		164542		1-5/32	8370074		164461		164574	
43/64	8370043		164255		164543		1-11/64	-		164412		-	
11/16	8370044		164079		164544		1-3/16	8370076		164180		164576	
45/64	8370045		164263		164545		1-13/64	-		-		-	
23/32	8370046		164082		164546		1-7/32	8370078		164479		164578	
47/64	8370047		164271		164547		1-15/64	-		164438		-	
3/4	8370048		164073		164548		1-1/4	8370080		164198		164580	
49/64	8370049		164289		164549		1-17/64	-		-		-	
25/32	8370050		164081		164550		1-9/32	-		164304		164582	
51/64	8370051		164297		164551		1-19/64	-		-		-	
13/16	8370052		164099		164552		1-5/16	8370084		164308		164584	
53/64	8370053		164305		164553		1-21/64	-		-		-	
27/32	8370054		164107		164554		1-11/32	-		164312		164586	
55/64	8370055		164313		164555		1-23/64	-		-		-	
7/8	8370056		164115		164556		1-3/8	8370088		164316		164588	
57/64	8370057		164321		164557		1-25/64	-		-		-	
29/32	8370058		164123		164558		1-13/32	-		164320		164590	
59/64	8370059		164339		164559		1-27/64	-		-		-	
15/16	8370060		164131		164560		1-7/16	8370092		164324		164592	
61/64	8370061		164347		164561		1-29/64	-		-		-	
31/32	8370062		164149		164562		1-15/32	-		164328		164594	
63/64	8370063		164354		164563		1-31/64	-		-		-	
							1-1/2	8370096		164332		164596	

**HIGH SPEED STEEL, 118° POINT**

**SILVER AND DEMING DRILLS** - Superior Import

1/2" SHANK - METRIC SIZES

SERIES 206:

FLUTE LENGTH: 3" / OVERALL LENGTH: 6"

SIZE OF SHANK: 1/2" DIA. X 2-1/4" LONG



**COBALT (M42) STEEL**

**SILVER AND DEMING DRILLS** -

1/2" SHANK

SERIES 532: MEDA - SUPERIOR IMPORT (118° POINT)

SERIES 837: STAR USA (135° POINT)

SERIES 838: VERMONT TAP & DIE (118° POINT)



Size	Order No.	Price
12.5	5167125	
13.0	5167130	
13.5	5167135	
14.0	5167140	
14.5	5167145	
15.0	5167150	
15.5	5167155	
16.0	5167160	
16.5	5167165	
17.0	5167170	
17.5	5167175	
18.0	5167180	
18.5	5167185	
19.0	5167190	
19.5	5167195	
20.0	5167200	
20.5	5167205	
21.0	5167210	
21.5	5167215	
22.0	5167220	
22.5	5167225	
23.0	5167230	
23.5	5167235	
24.0	5167240	
24.5	5167245	
25.0	5167250	

Size	Order No.	Price
25.5	5167255	
26.0	5167260	
26.5	5167265	
27.0	5167270	
27.5	5167275	
28.0	5167280	
28.5	5167285	
29.0	5167290	
29.5	5167295	
30.0	5167300	
30.5	5167305	
31.0	5167310	
31.5	5167315	
32.0	5167320	
32.5	5167325	
33.0	5167330	
33.5	5167335	
34.0	5167340	
34.5	5167345	
35.0	5167350	
35.5	5167355	
36.0	5167360	
36.5	5167365	
37.0	5167370	
37.5	5167375	
38.0	5167380	

Size	MEDA		STAR USA		VERMONT	
	Order No.	Price	Order No.	Price	Order No.	Price
1/2	-		-		164602	
33/64	5320033		8375033		-	
17/32	5320034		8375034		164603	
35/64	5320035		8375035		-	
9/16	5320036		8375036		164604	
37/64	5320037		8375037		-	
19/32	5320038		8375038		164605	
39/64	5320039		8375039		-	
5/8	5320040		8375040		164606	
41/64	5320041		8375041		-	
21/32	5320042		8375042		164607	
43/64	5320043		8375043		-	
11/16	5320044		8375044		164608	
45/64	5320045		8375045		-	
23/32	5320046		8375046		164609	
47/64	5320047		8375047		-	
3/4	5320048		8375048		164610	
49/64	5320049		8375049		-	
25/32	5320050		8375050		164611	
51/64	5320051		8375051		-	
13/16	5320052		8375052		164612	
53/64	5320053		8375053		-	
27/32	5320054		8375054		164613	
55/64	5320055		8375055		-	
7/8	5320056		8375056		164614	
57/64	5320057		8375057		-	
29/32	5320058		8375058		164615	
59/64	5320059		8375059		-	
15/16	5320060		8375060		164616	
61/64	5320061		8375061		-	
31/32	5320062		8375062		164617	
63/64	5320063		8375063		-	
1	5320064		8375064		164618	
1-1/32	5320066		8375066		-	
1-1/16	5320068		8375068		-	
1-3/32	5320070		8375070		-	
1-1/8	5320072		8375072		-	
1-5/32	5320074		8375074		-	
1-3/16	5320076		8375076		-	
1-7/32	5320078		8375078		-	
1-1/4	5320080		8375080		-	
1-5/16	5320084		8375084		-	
1-3/8	5320088		8375088		-	
1-7/16	5320092		8375092		-	
1-1/2	5320096		8375096		-	



**HIGH SPEED STEEL  
1/4" SHANK  
DRILLS**

SERIES 696:



1/4" SHANK

Size	Order No.	Price
17/64	6960017	
9/32	6960018	
19/64	6960019	
5/16	6960020	
21/64	6960021	
11/32	6960022	
23/64	6960023	
3/8	6960024	
25/64	6960025	
13/32	6960026	
27/64	6960027	
7/16	6960028	
29/64	6960029	
15/32	6960030	
31/64	6960031	
1/2	6960032	



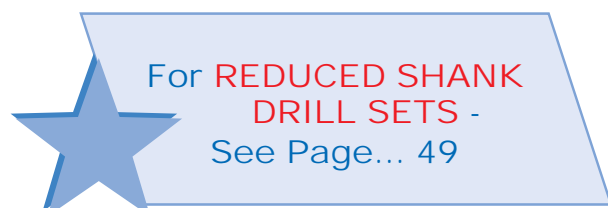
**GOLD (TIN) COATED  
SILVER AND  
DEMING DRILLS**

SERIES 838:



1/2" SHANK

Size	Order No.	Price
17/32	185605	
9/16	185603	
19/32	185606	
5/8	185604	
21/32	185607	
11/16	185611	
23/32	185608	
3/4	185615	
25/32	185609	
13/16	185619	
27/32	185610	
7/8	185623	
29/32	185612	
15/16	185627	
31/32	185613	
1	185631	



**HIGH SPEED STEEL**  
**3/4" SHANK DRILLS -**  
**SERIES 44:**  
**FLUTE LENGTH: 3" / OVERALL LENGTH: 6"**  
**SHANK SIZE: 3/4 DIA. x 2-1/4 LONG**



**HIGH SPEED STEEL AND COBALT (M42) STEEL**  
**3/4" SHANK DRILLS**  
**SERIES 837:**  
**H.S.S. 118° POINT / COBALT (M42) -**  
**135° NOTCHED POINT**  
**SIZE OF SHANK: 3/4" DIA. x 2-1/4" LONG**



CUTTING TOOLS - DRILLS

Size	Order No.	Price
25/32	1105050	
13/16	1105052	
27/32	1105054	
7/8	1105056	
29/32	1105058	
15/16	1105060	
31/32	1105062	
1	1105064	
1-1/32	1105066	
1-1/16	1105068	
1-3/32	1105070	
1-1/8	1105072	
1-5/32	1105074	
1-3/16	1105076	
1-7/32	1105078	
1-1/4	1105080	
1-9/32	1105082	
1-5/16	1105084	
1-11/32	1105086	
1-3/8	1105088	
1-13/32	1105090	
1-7/16	1105092	
1-15/32	1105094	
1-1/2	1105096	
1-17/32	1105134	
1-9/16	1105136	
1-19/32	1105138	
1-5/8	1105140	
1-21/32	1105142	
1-11/16	1105144	
1-23/32	1105146	
1-3/4	1105148	
1-25/32	1105150	
1-13/16	1105152	
1-27/32	1105154	
1-7/8	1105156	
1-29/32	1105158	
1-15/16	1105160	
1-31/32	1105162	
2	1105200	



Size	H.S.S.		Cobalt (M42)	
	Order No.	Price	Order No.	Price
25/32	8371050		8372050	
13/16	8371052		8372052	
27/32	8371054		8372054	
7/8	8371056		8372056	
29/32	8371058		8372058	
15/16	8371060		8372060	
31/32	8371062		8372062	
1	8371064		8372064	
1-1/32	8371066		8372066	
1-1/16	8371068		8372068	
1-3/32	8371070		8372070	
1-1/8	8371072		8372072	
1-5/32	8371074		8372074	
1-3/16	8371076		8372076	
1-7/32	8371078		8372078	
1-1/4	8371080		8372080	
1-9/32	8371082		8372082	
1-5/16	8371084		8372084	
1-11/32	8371086		8372086	
1-3/8	8371088		8372088	
1-13/32	8371090		8372090	
1-7/16	8371092		8372092	
1-15/32	8371094		8372094	
1-1/2	8371096		8372096	
1-17/32	8371134		-	
1-9/16	8371136		8372136	
1-5/8	8371140		8372140	
1-21/32	8371142		-	
1-11/16	8371144		8372144	
1-23/32	8371146		-	
1-3/4	8371148		8372148	
1-25/32	8371150		-	
1-13/16	8371152		8372152	
1-27/32	8371154		-	
1-7/8	8371156		8372156	
1-29/32	8371158		-	
1-15/16	8371160		-	
2	8371200		8372200	



HIGH SPEED STEEL

COBALT M42

**HIGH SPEED STEEL & COBALT (M42) STEEL**  
**REDUCED 1/2" & 3/4" SHANK DRILL SETS**

Supplied in Wood Stand. \* Supplied in metal case. \*\*Stand not included.

COBALT M42



HSS



Set Description	Pieces per Set	HIGH SPEED STEEL						COBALT (M42)					
		MEDA		VERMONT T&D		STAR USA		MEDA		VERMONT T&D		STAR USA	
		Order No.	Price	Order No.	Price	Order No.	Price	Order No.	Price	Order No.	Price	Order No.	Price
1/2" Shank - 9/16" - 1" x 16ths	8	1100008		174957**		8370008*		5320008		164619**		8370808*	
1/2" Shank - 33/64" - 1" x 64ths	32	0293364				8370032						8370832	
1/2" Shank - 17/32" - 3/4 x 32nds & 13/16" - 1 x 16ths	12	0293464				8370013							
3/4" Shank - 1" - 1-1/2 x 8ths	5	1105005				8370005						8370805	

**HIGH SPEED STEEL**

**TAPER SHANK DRILLS - REGULAR SHANK**

**SERIES 32:**



Size	M.T.	Flute Lgth.	OAL	Order No.	Price	Size	M.T.	Flute Lgth.	OAL	Order No.	Price	Size	M.T.	Flute Lgth.	OAL	Order No.	Price
1/8	1	1-7/8	5-1/8	1550081		55/64	3	6-1/8	10-3/4	1550553		1-19/32	5	9-7/8	16-7/8	1551385	
9/64	1	2-1/8	5-3/8	1550091		7/8	3	6-1/8	10-3/4	1550563		1-39/64	5	10	17	1551395	
5/32	1	2-1/8	5-3/8	1550101		57/64	3	6-1/8	10-3/4	1550573		1-5/8	5	10	17	1551405	
11/64	1	2-1/2	5-3/4	1550111		29/32	3	6-1/8	10-3/4	1550583		1-41/64	5	10-1/8	17-1/8	1551415	
3/16	1	2-1/2	5-3/4	1550121		59/64	3	6-1/8	10-3/4	1550593		1-21/32	5	10-1/8	17-1/8	1551425	
13/64	1	2-3/4	6	1550131		15/16	3	6-1/8	10-3/4	1550603		1-43/64	5	10-1/8	17-1/8	1551435	
7/32	1	2-3/4	6	1550141		61/64	3	6-3/8	11	1550613		1-11/16	5	10-1/8	17-1/8	1551445	
15/64	1	2-7/8	6-1/8	1550151		31/32	3	6-3/8	11	1550623		1-45/64	5	10-1/8	17-1/8	1551455	
1/4	1	2-7/8	6-1/8	1550161		63/64	3	6-3/8	11	1550633		1-23/32	5	10-1/8	17-1/8	1551465	
17/64	1	3	6-1/4	1550171		1	3	6-3/8	11	1550643		1-47/64	5	10-1/8	17-1/8	1551475	
9/32	1	3	6-1/4	1550181		1-1/64	3	6-1/2	11-1/8	1550653		1-3/4	5	10-1/8	17-1/8	1551485	
19/64	1	3-1/8	6-3/8	1550191		1-1/32	3	6-1/2	11-1/8	1550663		1-25/32	5	10-1/8	17-1/8	1551505	
5/16	1	3-1/8	6-3/8	1550201		1-3/64	3	6-5/8	11-1/4	1550673		1-13/16	5	10-1/8	17-1/8	1551525	
21/64	1	3-1/4	6-1/2	1550211		1-1/16	3	6-5/8	11-1/4	1550683		1-27/32	5	10-1/8	17-1/8	1551545	
11/32	1	3-1/4	6-1/2	1550221		1-5/64	4	6-7/8	12-1/2	1550694		1-7/8	5	10-3/8	17-3/8	1551565	
23/64	1	3-1/2	6-3/4	1550231		1-3/32	4	6-7/8	12-1/2	1550704		1-29/32	5	10-3/8	17-3/8	1551585	
3/8	1	3-1/2	6-3/4	1550241		1-7/64	4	7-1/8	12-3/4	1550714		1-15/16	5	10-3/8	17-3/8	1551605	
25/64	1	3-5/8	7	1550251		1-1/8	4	7-1/8	12-3/4	1550724		1-31/32	5	10-3/8	17-3/8	1551625	
13/32	1	3-5/8	7	1550261		1-9/64	4	7-1/4	12-7/8	1550734		2	5	10-3/8	17-3/8	1552005	
27/64	1	3-7/8	7-1/4	1550271		1-5/32	4	7-1/4	12-7/8	1550744		2-1/32	5	10-3/8	17-3/8	1552025	
7/16	1	3-7/8	7-1/4	1550281		1-11/64	4	7-3/8	13	1550754		2-1/16	5	10-1/4	17-3/8	1552045	
29/64	1	4-1/8	7-1/2	1550291		1-3/16	4	7-3/8	13	1550764		2-3/32	5	10-1/4	17-3/8	1552065	
15/32	1	4-1/8	7-1/2	1550301		1-13/64	4	7-1/2	13-1/8	1550774		2-1/8	5	10-1/4	17-3/8	1552085	
31/64	2	4-3/8	8-1/4	1550312		1-7/32	4	7-1/2	13-1/8	1550784		2-5/32	5	10-1/4	17-3/8	1552105	
1/2	2	4-3/8	8-1/4	1550322		1-15/64	4	7-7/8	13-1/2	1550794		2-3/16	5	10-1/4	17-3/8	1552125	
33/64	2	4-5/8	8-1/2	1550332		1-1/4	4	7-7/8	13-1/2	1550804		2-7/32	5	10-1/8	17-3/8	1552145	
17/32	2	4-5/8	8-1/2	1550342		1-17/64	4	8-1/2	14-1/8	1550814		2-1/4	5	10-1/8	17-3/8	1552165	
35/64	2	4-7/8	8-3/4	1550352		1-9/32	4	8-1/2	14-1/8	1550824		2-5/16	5	10-1/8	17-3/8	1552205	
9/16	2	4-7/8	8-3/4	1550362		1-19/64	4	8-5/8	14-1/4	1550834		2-3/8	5	10-1/8	17-3/8	1552245	
37/64	2	4-7/8	8-3/4	1550372		1-5/16	4	8-5/8	14-1/4	1550844		2-7/16	5	11-1/4	18-3/4	1552285	
19/32	2	4-7/8	8-3/4	1550382		1-21/64	4	8-3/4	14-3/8	1550854		2-1/2	5	11-1/4	18-3/4	1552325	
39/64	2	4-7/8	8-3/4	1550392		1-11/32	4	8-3/4	14-3/8	1550864		2-9/16	5	11-7/8	19-1/2	1552365	
5/8	2	4-7/8	8-3/4	1550402		1-23/64	4	8-7/8	14-1/2	1550874		2-5/8	5	11-7/8	19-1/2	1552405	
41/64	2	5-1/8	9	1550412		1-3/8	4	8-7/8	14-1/2	1550884		2-11/16	5	12-3/4	20-3/8	1552445	
21/32	2	5-1/8	9	1550422		1-25/64	4	9	14-5/8	1550894		2-3/4	5	12-3/4	20-3/8	1552485	
43/64	2	5-3/8	9-1/4	1550432		1-13/32	4	9	14-5/8	1550904		2-13/16	5	13-3/8	21-1/8	1552525	
11/16	2	5-3/8	9-1/4	1550442		1-27/64	4	9-1/8	14-3/4	1550914		2-7/8	5	13-3/8	21-1/8	1552565	
45/64	2	5-5/8	9-1/2	1550452		1-7/16	4	9-1/8	14-3/4	1550924		2-15/16	5	14	21-3/4	1552605	
23/32	2	5-5/8	9-1/2	1550462		1-29/64	4	9-1/4	14-7/8	1550934		3	5	14	21-3/4	1553005	
47/64	2	5-7/8	9-3/4	1550472		1-15/32	4	9-1/4	14-7/8	1550944		3-1/16	6	14-5/8	24-1/2	1553046	
3/4	2	5-7/8	9-3/4	1550482		1-31/64	4	9-3/8	15	1550954		3-1/8	6	14-5/8	24-1/2	1553086	
49/64	2	6	9-7/8	1550492		1-1/2	4	9-3/8	15	1550964		3-3/16	6	14-5/8	24-1/2	1553126	
25/32	2	6	9-7/8	1550502		1-33/64	5	9-3/8	16-3/8	1551335		3-1/4	6	15-1/2	25-1/2	1553166	
51/64	3	6-1/8	10-3/4	1550513		1-17/32	5	9-3/8	16-3/8	1551345		3-5/16	6	15-1/2	25-1/2	1553206	
13/16	3	6-1/8	10-3/4	1550523		1-35/64	5	9-5/8	16-5/8	1551355		3-3/8	6	15-1/2	25-1/2	1553246	
53/64	3	6-1/8	10-3/4	1550533		1-9/16	5	9-5/8	16-5/8	1551365		3-7/16	6	15-1/2	25-1/2	1553286	
27/32	3	6-1/8	10-3/4	1550543		1-37/64	5	9-7/8	16-7/8	1551375		3-1/2	6	16-3/8	26-1/2	1553326	

CUTTING TOOLS - DRILLS

**COBALT (M42) STEEL**

**TAPER SHANK DRILLS - HEAVY DUTY**

**SERIES 533:**



Size	M.T.	Flute Lgth.	OAL	Order No.	Price	Size	M.T.	Flute Lgth.	OAL	Order No.	Price	Size	M.T.	Flute Lgth.	OAL	Order No.	Price
1/2	2	4-3/8	8-1/4	5330032		27/32	3	6-1/8	10-3/4	5330054		1-3/16	4	7-3/8	13	5330076	
17/32	2	4-5/8	8-1/2	5330034		7/8	3	6-1/8	10-3/4	5330056		1-7/32	4	7-1/2	13-1/8	5330078	
9/16	2	4-7/8	8-3/4	5330036		29/32	3	6-1/8	10-3/4	5330058		1-1/4	4	7-7/8	13-1/2	5330080	
19/32	2	4-7/8	8-3/4	5330038		15/16	3	6-1/8	10-3/4	5330060		1-9/32	4	8-1/2	14-1/8	5330082	
5/8	2	4-7/8	8-3/4	5330040		31/32	3	6-3/8	11	5330062		1-5/16	4	8-5/8	14-1/4	5330084	
21/32	2	5-1/8	9	5330042		1	3	6-3/8	11	5330064		1-11/32	4	8-3/4	14-3/8	5330086	
11/16	2	5-3/8	9-1/4	5330044		1-1/32	3	6-1/2	11-1/8	5330066		1-3/8	4	8-7/8	14-1/2	5330088	
23/32	2	5-5/8	9-1/2	5330046		1-1/16	3	6-5/8	11-1/4	5330068		1-13/32	4	9	14-5/8	5330090	
3/4	2	5-7/8	9-3/4	5330048		1-3/32	4	6-7/8	12-1/2	5330070		1-7/16	4	9-1/8	14-3/4	5330092	
25/32	2	6	9-7/8	5330050		1-1/8	4	7-1/8	12-3/4	5330072		1-15/32	4	9-1/4	14-7/8	5330094	
13/16	3	6-1/8	10-3/4	5330052		1-5/32	4	7-1/4	12-7/8	5330074		1-1/2	4	9-3/8	15	5330096	

**HIGH SPEED STEEL**

**TAPER SHANK DRILLS -  
SHANKS SMALLER THAN REGULAR  
SERIES 33:**



CUTTING TOOLS - DRILLS

Size	Morse Taper	Flute Lgth	Overall Lgth	Order No.	Price	Size	Morse Taper	Flute Lgth	Overall Lgth	Order No.	Price
31/64	1	4-3/8	7-3/4	1600311		1-19/32	4	9-7/8	15-1/2	1601384	
1/2	1	4-3/8	7-3/4	1600321		1-39/64	4	10	15-5/8	1601394	
33/64	1	4-5/8	8	1600331		1-5/8	4	10	15-5/8	1601404	
17/32	1	4-5/8	8	1600341		1-41/64	4	10-1/8	15-3/4	1601414	
35/64	1	4-7/8	8-1/4	1600351		1-21/32	4	10-1/8	15-3/4	1601424	
9/16	1	4-7/8	8-1/4	1600361		1-43/64	4	10-1/8	15-3/4	1601434	
51/64	2	6-1/8	10	1600512		1-11/16	4	10-1/8	15-3/4	1601444	
13/16	2	6-1/8	10	1600522		1-45/64	4	10-1/8	15-3/4	1601454	
53/64	2	6-1/8	10	1600532		1-23/32	4	10-1/8	15-3/4	1601464	
27/32	2	6-1/8	10	1600542		1-47/64	4	10-3/8	16-1/4	1601474	
55/64	2	6-1/8	10	1600552		1-3/4	4	10-3/8	16-1/4	1601484	
7/8	2	6-1/8	10	1600562		1-49/64	4	10-3/8	16-1/4	1601494	
57/64	2	6-1/8	10	1600572		1-25/32	4	10-3/8	16-1/4	1601504	
29/32	2	6-1/8	10	1600582		1-51/64	4	10-3/8	16-1/4	1601514	
1-5/64	3	6-7/8	11-1/2	1600693		1-13/16	4	10-3/8	16-1/4	1601524	
1-3/32	3	6-7/8	11-1/2	1600703		1-53/64	4	10-3/8	16-1/4	1601534	
1-7/64	3	7-1/8	11-3/4	1600713		1-27/32	4	10-3/8	16-1/4	1601544	
1-1/8	3	7-1/8	11-3/4	1600723		1-55/64	4	10-3/8	16-1/4	1601554	
1-9/64	3	7-1/4	11-7/8	1600733		1-7/8	4	10-1/2	16-1/2	1601564	
1-5/32	3	7-1/4	11-7/8	1600743		1-57/64	4	10-1/2	16-1/2	1601574	
1-11/64	3	7-3/8	12	1600753		1-29/32	4	10-1/2	16-1/2	1601584	
1-3/16	3	7-3/8	12	1600763		1-59/64	4	10-1/2	16-1/2	1601594	
1-13/64	3	7-1/2	12-1/8	1600773		1-15/16	4	10-5/8	16-5/8	1601604	
1-7/32	3	7-1/2	12-1/8	1600783		1-61/64	4	10-5/8	16-5/8	1601614	
1-15/64	3	7-7/8	12-1/2	1600793		1-31/32	4	10-5/8	16-5/8	1601624	
1-1/4	3	7-7/8	12-1/2	1600803		1-63/64	4	10-5/8	16-5/8	1601634	
1-33/64	4	9-3/8	15	1601334		2	4	10-5/8	16-5/8	1602004	
1-17/32	4	9-3/8	15	1601344		2-1/8	4	10-5/8	16-5/8	1602084	
1-35/64	4	9-5/8	15-1/4	1601354		2-3/16	4	10-5/8	16-5/8	1602124	
1-9/16	4	9-5/8	15-1/4	1601364		2-1/4	4	10-5/8	16-5/8	1602164	
1-37/64	4	9-7/8	15-1/2	1601374		2-5/16	4	10-5/8	16-5/8	1602204	
						2-3/8	4	10-5/8	16-5/8	1602244	
						2-1/2	4	11-1/4	18	1602324	
						3-1/8	5	14-1/4	22	1603085	
						3-1/4	5	15-1/4	23	1603165	
						3-1/2	5	16-1/4	24	1603325	

**HIGH SPEED STEEL**

**TAPER SHANK DRILLS -  
SMALLER / LARGER SHANKS  
VERMONT TAP & DIE  
SERIES 975:**



Drill Size	Flute Lgth.	Overall Lgth.	Shank Taper No.	Black Oxide	
				Order No.	Price
3/8	3-1/2	7-3/8	2	187009	
25/64	3-5/8	7-1/2	2	187017	
13/32	3-5/8	7-1/2	2	187025	
27/64	3-7/8	7-3/4	2	187033	
7/16	3-7/8	7-3/4	2	187041	
29/64	4-1/8	8	2	187058	
15/32	4-1/8	8	2	187066	
1/2	4-3/8	7-3/4	1	188015	
9/16	4-7/8	8-1/4	1	188056	
41/64	5-1/8	9-3/4	3	187074	
21/32	5-1/8	9-3/4	3	187082	
11/16	5-3/8	10	3	187108	
3/4	5-7/8	10-1/2	3	187140	
49/64	6	10-5/8	3	187157	
25/32	6	10-5/8	3	187165	
13/16	6-1/8	10	2	188072	
7/8	6-1/8	10	2	188114	
1	6-3/8	12	4	187173	
1-1/16	6-5/8	12-1/4	4	187199	

Drill Size	Flute Lgth.	Overall Lgth.	Shank Taper No.	Black Oxide	
				Order No.	Price
1-1/8	7-1/8	11-3/4	3	188171	
1-5/32	7-1/4	11-7/8	3	188197	
1-3/16	7-3/8	12	3	188213	
1-7/32	7-1/2	12-1/8	3	188239	
1-1/4	7-7/8	12-1/2	3	188254	
1-17/32	9-3/8	15	4	188270	
1-9/16	9-5/8	15-1/4	4	188288	
1-19/32	9-7/8	15-1/2	4	188296	
1-5/8	10	15-5/8	4	188304	
1-11/16	10-1/8	15-3/4	4	188320	
1-3/4	10-3/8	16-1/4	4	188346	
2	10-5/8	16-5/8	4	188387	

**HIGH SPEED STEEL**  
**TAPER SHANK DRILLS - STANDARD SHANK**  
**VERMONT TAP & DIE**  
**SERIES 975:**



- General purpose flute construction for use in a wide variety of materials.
- Black oxide finish for increased wear resistance and improved lubricity, reducing chip welding and galling.



Drill Size	Flute Lgth.	Overall Lgth.	Shank Taper No.	Order No.	Price
1/8	1-7/8	5-1/8	1	183008	
9/64	2-1/8	5-3/8	1	183016	
5/32	2-1/8	5-3/8	1	183024	
11/64	2-1/2	5-3/4	1	183032	
3/16	2-1/2	5-3/4	1	183040	
13/64	2-3/4	6	1	183057	
7/32	2-3/4	6	1	183065	
15/64	2-7/8	6-1/8	1	183073	
1/4	2-7/8	6-1/8	1	183081	
17/64	3	6-1/4	1	183099	
9/32	3	6-1/4	1	183107	
19/64	3-1/8	6-3/8	1	183115	
5/16	3-1/8	6-3/8	1	183123	
21/64	3-1/4	6-1/2	1	9183131	
11/32	3-1/4	6-1/2	1	183149	
23/64	3-1/2	6-3/4	1	183156	
3/8	3-1/2	6-3/4	1	183164	
25/64	3-5/8	7	1	183172	
13/32	3-5/8	7	1	183180	
27/64	3-7/8	7-1/4	1	183198	
7/16	3-7/8	7-1/4	1	183206	
29/64	4-1/8	7-1/2	1	183214	
15/32	4-1/8	7-1/2	1	183222	
31/64	4-3/8	8-1/4	2	183230	
1/2	4-3/8	8-1/4	2	183248	
33/64	4-5/8	8-1/2	2	183255	
17/32	4-5/8	8-1/2	2	183263	
35/64	4-7/8	8-3/4	2	183271	
9/16	4-7/8	8-3/4	2	183289	
37/64	4-7/8	8-3/4	2	183297	
19/32	4-7/8	8-3/4	2	183305	
39/64	4-7/8	8-3/4	2	183313	
5/8	4-7/8	8-3/4	2	183321	
41/64	5-1/8	9	2	183339	
21/32	5-1/8	9	2	183347	
43/64	5-3/8	9-1/4	2	183354	
11/16	5-3/8	9-1/4	2	183362	
45/64	5-5/8	9-1/2	2	183370	
23/32	5-5/8	9-1/2	2	183388	
47/64	5-7/8	9-3/4	2	183396	
3/4	5-7/8	9-3/4	2	183404	
49/64	6	9-7/8	2	183412	
25/32	6	9-7/8	2	183420	
51/64	6-1/8	10-3/4	3	183438	
13/16	6-1/8	10-3/4	3	183446	
53/64	6-1/8	10-3/4	3	183453	
27/32	6-1/8	10-3/4	3	183461	
55/64	6-1/8	10-3/4	3	183479	
7/8	6-1/8	10-3/4	3	183487	
57/64	6-1/8	10-3/4	3	183495	
29/32	6-1/8	10-3/4	3	183503	
59/64	6-1/8	10-3/4	3	183511	
15/16	6-1/8	10-3/4	3	183529	
61/64	6-3/8	11	3	183537	
31/32	6-3/8	11	3	183545	
63/64	6-3/8	11	3	183552	

Drill Size	Flute Lgth.	Overall Lgth.	Shank Taper No.	Order No.	Price
1	6-3/8	11	3	183560	
1-1/64	6-1/2	11-1/8	3	183578	
1-1/32	6-1/2	11-1/8	3	183586	
1-3/64	6-5/8	11-1/4	3	183594	
1-1/16	6-5/8	11-1/4	3	183602	
1-5/64	6-7/8	12-1/2	4	183610	
1-3/32	6-7/8	12-1/2	4	183628	
1-7/64	7-1/8	12-3/4	4	183636	
1-1/8	7-1/8	12-3/4	4	183644	
1-9/64	7-1/4	12-7/8	4	183651	
1-5/32	7-1/4	12-7/8	4	183669	
1-11/64	7-3/8	13	4	183677	
1-3/16	7-3/8	13	4	183685	
1-13/64	7-1/2	13-1/8	4	183693	
1-7/32	7-1/2	13-1/8	4	183702	
1-15/64	7-7/8	13-1/2	4	183719	
1-1/4	7-7/8	13-1/2	4	183727	
1-9/32	8-1/2	14-1/4	4	183743	
1-5/16	8-5/8	14-1/4	4	183768	
1-11/32	8-3/4	14-3/8	4	183784	
1-3/8	8-7/8	14-1/2	4	183802	
1-13/32	9	14-5/8	4	183826	
1-7/16	9-1/8	14-3/4	4	183842	
1-15/32	9-1/4	14-7/8	4	183867	
1-1/2	9-3/8	15	4	183883	
1-17/32	9-3/8	16-3/8	5	183891	
1-9/16	9-5/8	16-5/8	5	183909	
1-19/32	9-7/8	16-7/8	5	183917	
1-5/8	10	17	5	183925	
1-11/16	10-1/8	17-1/8	5	183941	
1-3/4	10-1/8	17-1/8	5	183966	
1-13/16	10-1/8	17-1/8	5	183974	
1-7/8	10-1/8	17-3/8	5	183990	
1-15/16	10-3/8	17-3/8	5	184014	
2	10-3/8	17-3/8	5	184030	
2-1/16	10-1/4	17-3/8	5	184055	
2-1/8	10-1/4	17-3/8	5	184071	
2-3/16	10-1/4	17-3/8	5	184097	
2-1/4	10-1/8	17-3/8	5	184113	

**COBALT (M42) STEEL / 135° POINT**  
**TAPER SHANK DRILLS**  
**VERMONT TAP & DIE**  
**SERIES 975:**



- Cobalt provides heavy duty construction to increase tool strength.
- Heavy duty construction for extra tool strength.
- Straw Finish.



Drill Size	Flute Lgth.	Overall Lgth.	Shank Taper No.	Order No.	Price
1/2	4-3/8	8-1/4	2	915708	
17/32	4-5/8	8-1/2	2	915709	
9/16	4-7/8	8-3/4	2	915710	
19/32	4-7/8	8-3/4	2	915711	
5/8	4-7/8	8-3/4	2	915712	
21/32	5-1/8	9-3/4	3	915713	
11/16	5-3/8	10	3	915714	
23/32	5-5/8	10-1/4	3	915715	
3/4	5-7/8	10-1/2	3	915716	
25/32	6	10-5/8	3	915717	
13/16	6-1/8	10-3/4	3	915718	
7/8	6-1/8	10-3/4	3	915719	
15/16	6-1/8	10-3/4	3	915720	
1	6-3/8	11	3	915721	
1-1/16	6-5/8	12-1/4	4	915722	
1-1/8	7-1/8	12-3/4	4	915723	
1-3/16	7-3/8	13	4	915724	
1-1/4	7-7/8	13-1/2	4	915725	

HIGH SPEED STEEL

TAPER SHANK DRILLS - EXTRA LONG

SERIES 562:



CUTTING TOOLS - DRILLS

12" OAL				
Size	Morse Taper	Flute Lgth.	Order No.	Price
1/4	1	9	5621161	
9/32	1	9	5621181	
5/16	1	9	5621201	
11/32	1	9	5621221	
3/8	1	9	5621241	
13/32	1	9	5621261	
7/16	1	9	5621281	
15/32	1	9	5621301	
1/2	2	8	5621322	
17/32	2	8	5621342	
9/16	2	8	5621362	
19/32	2	8	5621382	
5/8	2	8	5621402	
21/32	2	8	5621422	
11/16	2	8	5621442	
23/32	2	8	5621462	
3/4	2	8	5621482	

18" OAL				
Size	Morse Taper	Flute Lgth.	Order No.	Price
1/4	1	15	5623161	
9/32	1	15	5623181	
5/16	1	15	5623201	
11/32	1	15	5623221	
3/8	1	15	5623241	
13/32	1	15	5623261	
7/16	1	15	5623281	
15/32	1	15	5623301	
1/2	2	14	5623322	
17/32	2	14	5623342	
9/16	2	14	5623362	
19/32	2	14	5623382	
5/8	2	14	5623402	
21/32	2	14	5623422	
11/16	2	14	5623442	
23/32	2	14	5623462	
3/4	2	14	5623482	
25/32	2	14	5623502	
13/16	3	13	5623523	
27/32	3	13	5623543	
7/8	3	13	5623563	
29/32	3	13	5623583	
15/16	3	13	5623603	
31/32	3	13	5623623	
1	3	13	5623643	
1-1/32	3	13	5623663	
1-1/16	3	13	5623683	
1-3/32	4	12	5623704	
1-1/8	4	12	5623724	
1-5/32	4	12	5623744	
1-3/16	4	12	5623764	
1-7/32	4	12	5623784	
1-1/4	4	12	5623804	
1-9/32	4	12	5623824	
1-5/16	4	12	5623844	
1-3/8	4	12	5623884	
1-7/16	4	12	5623924	
1-1/2	4	12	5623964	

24" OAL				
Size	Morse Taper	Flute Lgth.	Order No.	Price
7/8	3	19	5624563	
29/32	3	19	5624583	
15/16	3	19	5624603	
31/32	3	19	5624623	
1	3	19	5624643	
1-1/32	3	19	5624663	
1-1/16	3	19	5624683	
1-3/32	4	18	5624704	
1-1/8	4	18	5624724	
1-5/32	4	18	5624744	
1-3/16	4	18	5624764	
1-7/32	4	18	5624784	
1-1/4	4	18	5624804	
1-5/16	4	18	5624844	
1-3/8	4	18	5624884	
1-7/16	4	18	5624924	
1-1/2	4	18	5624964	
1-5/8	5	17	5624140	
1-3/4	5	17	5624148	
1-7/8	5	17	5624156	
2	5	17	5624200	

15" OAL				
Size	Morse Taper	Flute Lgth.	Order No.	Price
3/8	1	12	5622241	
7/16	1	12	5622281	
1/2	2	11	5622322	
17/32	2	11	5622342	
9/16	2	11	5622362	
19/32	2	11	5622382	
5/8	2	11	5622402	
21/32	2	11	5622422	
11/16	2	11	5622442	
23/32	2	11	5622462	
3/4	2	11	5622482	
13/16	3	10	5622523	
7/8	3	10	5622563	
15/16	3	10	5622603	
1	3	10	5622643	
1-1/16	3	10	5622683	
1-1/8	4	10	5622724	
1-3/16	4	10	5622764	

See Our Entire Selection of Flat Stock in the STOCK MATERIAL SECTION

FLAT STOCK



HIGH SPEED STEEL

TAPER SHANK DRILLS - STUB LENGTH (BIG BOY)

FLUTE LENGTH: 5", OVERALL LENGTH: 12"

SERIES 34:



Size	Morse Taper	Order No.	Price	Size	Morse Taper	Order No.	Price	Size	Morse Taper	Order No.	Price	Size	Morse Taper	Order No.	Price
2	4	1652004		2-1/4	4	1652164		2-1/2	4	1652324		2-7/8	4	1652564	
2	5	1652005		2-1/4	5	1652165		2-1/2	5	1652325		2-7/8	5	1652565	
2-1/16	4	1652044		2-5/16	4	1652204		2-9/16	5	1652365		3	4	1653004	
2-1/16	5	1652045		2-5/16	5	1652205		2-5/8	4	1652404		3	5	1653005	
2-1/8	4	1652084		2-3/8	4	1652244		2-5/8	5	1652405		3-1/8	5	1653085	
2-1/8	5	1652085		2-3/8	5	1652245		2-3/4	4	1652484		3-1/4	5	1653165	
2-3/16	4	1652124		2-7/16	4	1652284		2-3/4	5	1652485		3-3/8	5	1653245	
2-3/16	5	1652125		2-7/16	5	1652285						3-1/2	5	1653325	

**HIGH SPEED STEEL  
TAPER SHANK DRILLS - METRIC SIZES  
SERIES 35:**



Size mm	M.T. Sk.	Flute Lgth	Overall Lgth	Order No.	Price
8.0	1	75	156	1670800	
8.5	1	75	156	1670850	
9.0	1	81	162	1670900	
9.5	1	81	162	1670950	
10.0	1	87	168	1671000	
10.5	1	87	168	1671050	
11.0	1	94	175	1671100	
11.5	1	94	175	1671150	
12.0	1	101	182	1671200	
12.5	1	101	182	1671250	
13.0	1	101	182	1671300	
13.5	1	108	189	1671350	
14.0	1	108	189	1671400	
14.5	2	114	212	1671450	
15.0	2	114	212	1671500	
15.5	2	120	218	1671550	
16.0	2	120	218	1671600	
16.5	2	125	223	1671650	
17.0	2	125	223	1671700	
17.5	2	130	228	1671750	
18.0	2	130	228	1671800	
18.5	2	135	233	1671850	
19.0	2	135	233	1671900	
19.5	2	140	238	1671950	
20.0	2	140	238	1672000	
20.5	2	145	243	1672050	
21.0	2	145	243	1672100	
21.5	2	150	248	1672150	
22.0	2	150	248	1672200	
22.5	2	155	253	1672250	
23.0	2	155	253	1672300	
23.5	3	155	276	1672350	
24.0	3	160	281	1672400	
24.5	3	160	281	1672450	
25.0	3	160	281	1672500	
25.5	3	165	286	1672550	
26.0	3	165	286	1672600	
26.5	3	165	286	1672650	
27.0	3	170	291	1672700	
27.5	3	170	291	1672750	
28.0	3	170	291	1672800	
28.5	3	175	296	1672850	
29.0	3	175	296	1672900	
29.5	3	175	296	1672950	

Size mm	M.T. Sk.	Flute Lgth	Overall Lgth	Order No.	Price
30.0	3	175	296	1673000	
30.5	3	180	301	1673050	
31.0	3	180	301	1673100	
31.5	3	180	301	1673150	
32.0	4	185	334	1673200	
32.5	4	185	334	1673250	
33.0	4	185	334	1673300	
33.5	4	185	334	1673350	
34.0	4	190	339	1673400	
34.5	4	190	339	1673450	
35.0	4	190	339	1673500	
35.5	4	190	339	1673550	
36.0	4	195	344	1673600	
36.5	4	195	344	1673650	
37.0	4	195	344	1673700	
37.5	4	195	344	1673750	
38.0	4	200	349	1673800	
38.5	4	200	349	1673850	
39.0	4	200	349	1673900	
39.5	4	200	349	1673950	
40.0	4	200	349	1674000	
40.5	4	205	354	1674050	
41.0	4	205	354	1674100	
41.5	4	205	354	1674150	
42.0	4	205	354	1674200	
42.5	4	205	354	1674250	
43.0	4	210	359	1674300	
43.5	4	210	359	1674350	
44.0	4	210	359	1674400	
44.5	4	210	359	1674450	
45.0	4	210	359	1674500	
45.5	4	215	364	1674550	
46.0	4	215	364	1674600	
46.5	4	215	364	1674650	
47.0	4	215	364	1674700	
47.5	4	215	364	1674750	
48.0	4	220	369	1674800	
48.5	4	220	369	1674850	
49.0	4	220	369	1674900	
49.5	4	220	369	1674950	
50.0	4	220	369	1675000	
50.5	4	225	374	1675050	

**HIGH SPEED STEEL / 118° POINT  
TAPER SHANK DRILLS - GOLD (TIN) COATED  
VERMONT TAP & DIE  
SERIES 975:**



• TIN coating for higher feeds and speeds, reduced heat at the cutting edge, added lubricity and longer tool life.

Drill Size	Flute Lgth	Overall Lgth	Shank Taper No.	Order No.	Price
11/32	3-1/4	6-1/2	1	185149	
3/8	3-1/2	6-3/4	1	185164	
13/32	3-5/8	7	1	185180	
7/16	3-7/8	7-1/4	1	185206	
15/32	4-1/8	7-1/2	1	185222	
1/2	4-3/8	8-1/4	2	185248	
17/32	4-5/8	8-1/2	2	185263	
9/16	4-7/8	8-3/4	2	185289	



Drill Size	Flute Lgth	Overall Lgth	Shank Taper No.	Order No.	Price
19/32	4-7/8	8-3/4	2	185305	
5/8	4-7/8	8-3/4	2	185321	
21/32	5-1/8	9	2	185347	
11/16	5-3/8	9-1/4	2	185362	
23/32	5-5/8	9-1/2	2	185388	
3/4	5-7/8	9-3/4	2	185404	
25/32	6	9-7/8	2	185420	
13/16	6-1/8	10-3/4	2	185446	
27/32	6-1/8	10-3/4	3	185461	
7/8	6-1/8	10-3/4	3	185487	
29/32	6-1/8	10-3/4	3	185503	
15/16	6-1/8	10-3/4	3	185529	
31/32	6-3/8	11	3	185545	
1	6-3/8	11	3	185560	
1-1/32	6-1/2	11-1/8	3	185586	
1-1/16	6-5/8	11-1/4	3	185602	

CUTTING TOOLS - DRILLS

**HIGH SPEED STEEL  
TAPER SHANK  
CORE DRILLS - 4 FLUTE  
SERIES 30:**



**HIGH SPEED STEEL  
STRAIGHT SHANK  
CORE DRILLS - 4 FLUTE  
SERIES 31:**



CUTTING TOOLS - DRILLS

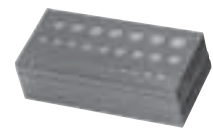
Size	Morse Taper	Flute Lgth	Overall Lgth	Order No.	Price
1/2	2	4-3/8	8-1/4	1510322	
17/32	2	4-5/8	8-1/2	1510342	
9/16	2	4-7/8	8-3/4	1510362	
19/32	2	4-7/8	8-3/4	1510382	
5/8	2	4-7/8	8-3/4	1510402	
21/32	2	5-1/8	9	1510422	
11/16	2	5-3/8	9-1/4	1510442	
23/32	2	5-5/8	9-1/2	1510462	
3/4	2	5-7/8	9-3/4	1510482	
25/32	2	6	9-7/8	1510502	
13/16	3	6-1/8	10-3/4	1510523	
27/32	3	6-1/8	10-3/4	1510543	
7/8	3	6-1/8	10-3/4	1510563	
29/32	3	6-1/8	10-3/4	1510583	
15/16	3	6-1/8	10-3/4	1510603	
31/32	3	6-3/8	11	1510623	
1	3	6-3/8	11	1510643	
1-1/32	3	6-1/2	11-1/8	1510663	
1-1/16	3	6-5/8	11-1/4	1510683	
1-3/32	4	6-7/8	12-1/2	1510704	
1-1/8	4	7-1/8	12-3/4	1510724	
1-5/32	4	7-1/4	12-7/8	1510744	
1-3/16	4	7-3/8	13	1510764	
1-7/32	4	7-1/2	13-1/8	1510784	
1-1/4	4	7-7/8	13-1/2	1510804	
1-9/32	4	8-1/2	14-1/8	1510824	
1-5/16	4	8-5/8	14-1/4	1510844	
1-11/32	4	8-3/4	14-3/8	1510864	
1-3/8	4	8-7/8	14-1/2	1510884	
1-13/32	4	9	14-5/8	1510904	
1-7/16	4	9-1/8	14-3/4	1510924	
1-15/32	4	9-1/4	14-7/8	1510944	
1-1/2	4	9-3/8	15	1510964	
1-17/32	5	9-3/8	16-3/8	1511345	
1-9/16	5	9-5/8	16-5/8	1511365	
1-19/32	5	9-7/8	16-7/8	1511385	
1-5/8	5	10	17	1511405	
1-21/32	5	10-1/8	17-1/8	1511425	
1-11/16	5	10-1/8	17-1/8	1511445	
1-23/32	5	10-1/8	17-1/8	1511465	
1-3/4	5	10-1/8	17-1/8	1511485	
1-25/32	5	10-1/8	17-1/8	1511505	
1-13/16	5	10-1/8	17-1/8	1511525	
1-27/32	5	10-1/8	17-1/8	1511545	
1-7/8	5	10-3/8	17-3/8	1511565	
1-29/32	5	10-3/8	17-3/8	1511585	
1-15/16	5	10-3/8	17-3/8	1511605	
1-31/32	5	10-3/8	17-3/8	1511625	
2	5	10-3/8	17-3/8	1512005	
2-1/32	5	10-3/8	17-3/8	1512025	
2-1/16	5	10-1/4	17-3/8	1512045	
2-1/8	5	10-1/4	17-3/8	1512085	
2-3/16	5	10-1/4	17-3/8	1512125	
2-1/4	5	10-3/8	17-3/8	1512165	
2-5/16	5	10-3/8	17-3/8	1512205	
2-3/8	5	10-3/8	17-3/8	1512245	
2-7/16	5	11-1/4	18-3/4	1512285	
2-1/2	5	11-1/4	18-3/4	1512325	
2-9/16	5	11-7/8	19-1/2	1512365	
2-5/8	5	11-7/8	19-1/2	1512405	
2-11/16	5	12-3/4	20-3/8	1512445	
2-3/4	5	12-3/4	20-3/8	1512485	
2-13/16	5	13-3/8	21-1/8	1512525	
2-7/8	5	13-3/8	21-1/8	1512565	
2-15/16	5	14	21-3/4	1512605	
3	5	14	21-3/4	1513005	



Size	Flute Lgth.	Overall Lgth.	Order No.	Price
1/2	4-3/4	7-3/4	1061032	
17/32	4-3/4	8	1061034	
9/16	4-7/8	8-1/4	1061036	
19/32	4-7/8	8-3/4	1061038	
5/8	4-7/8	8-3/4	1061040	
21/32	5-1/8	9	1061042	
11/16	5-3/8	9-1/4	1061044	
23/32	5-5/8	9-1/2	1061046	
3/4	5-7/8	9-3/4	1061048	
25/32	6	9-7/8	1061050	
13/16	6-1/8	10	1061052	
27/32	6-1/8	10	1061054	
7/8	6-1/8	10	1061056	
29/32	6-1/8	10	1061058	
15/16	6-1/8	10-3/4	1061060	
31/32	6-3/8	11	1061062	
1	6-3/8	11	1061064	
1-1/32	6-1/2	11-1/8	1061066	
1-1/16	6-5/8	11-1/4	1061068	
1-3/32	6-7/8	11-1/2	1061070	
1-1/8	7-1/8	11-3/4	1061072	
1-5/32	7-1/4	11-7/8	1061074	
1-3/16	7-3/8	12	1061076	
1-7/32	7-1/2	12-1/8	1061078	
1-1/4	7-7/8	12-1/2	1061080	
1-9/32	8-1/2	14-1/8	1061082	
1-5/16	8-5/8	14-1/4	1061084	
1-11/32	8-3/4	14-3/8	1061086	
1-3/8	8-7/8	14-1/2	1061088	
1-13/32	9	14-5/8	1061090	
1-7/16	9-1/8	14-3/4	1061092	
1-15/32	9-1/4	14-7/8	1061094	
1-1/2	9-3/8	15	1061096	
1-9/16	9-5/8	15-1/4	1061136	
1-5/8	9-7/8	15-5/8	1061140	
1-11/16	10	15-3/4	1061144	
1-3/4	10-1/2	16-1/4	1061148	
1-13/16	10-1/2	16-1/4	1061152	
1-7/8	10-3/4	16-1/2	1061156	
1-15/16	10-3/4	16-5/8	1061160	
2	10-3/4	16-5/8	1061200	

See Our Entire Selection of  
Huot Stands and Indexes  
in the **TOOL STORAGE SECTION**

**DRILL STANDS**



**DRILL INDEXES**

