

## COMBINATION SHARPENING STONE



### SERIES 188:

Made of silicon carbide with coarse grit on one side and fine grit on the other.

Size	Order No.	Price
1 x 2 x 8	1415128	



## SILICON CARBIDE ABRASIVE DRESSING STICKS



### SERIES 184:

For dressing conventional vitrified wheels.



Size	Order No.	Price
1 x 1 x 6	1385116	
1 x 1 x 8	1385118	

## BORON CARBIDE DRESSING STICK WHEEL-BIT®

### SERIES 189:



- Wheel-Bit is a sintered Boron Carbide dressing stick, next to diamond in hardness, and unsurpassed in wear resistance.
- Recommended for all grinding wheels up to Grade M. Cuts cleanly, shears through abrasives particles without plucking grains from the matrix.
- Clean and shape grinding wheels in just a couple of passes. Reface grinding wheels in minutes. Touch up cup or saucer wheels.
- Form a profile, radius or groove quickly and easily.
- Thoroughly dresses grinding wheels without glazing.

Order No. 1890010

Price:

## SHARPENING STONES

### SERIES 952:



### Application

Used for removing burrs on workpieces, as well as producing sharp edges on cutting tools and knives.

Arkansas Natural Stones are made of natural novaculite, quarried in Arkansas. Natural stones provide the sharpest edges and near-mirror finishes.

Aluminum Oxide single grit sharpening stones are used to provide sharp edges, to clean and deburr. Silicon Carbide Sharpening Stones are used for fast stock removal when edge shaping. They are low loading with good lubrication.

Order No.	Size	Abrasive/ Grit Size	Sticks/ Box	Price Each
<b>Single Grit Sharpening Stones</b>				
<b>Aluminum Oxide Abrasive</b>				
07244	4 x 1 x 1/4	A/O - 280 Fine	10	
07247	4 x 1 x 1/2	A/O - 280 Fine	10	
07252	6 x 2 x 1	A/O - 280 Fine	10	
07254	8 x 2 x 1	A/O - 240 Medium	10	
<b>Single Grit Sharpening Stones</b>				
<b>Silicon Carbide Abrasive</b>				
09122	4 x 1 x 1/2	S/C - 280 Fine	10	
09116	6 x 2 x 1	S/C - 150 Medium	10	
09112	8 x 2 x 1	S/C - 150 Medium	10	
<b>Combination Grit Sharpening Stones</b>				
<b>Arkansas Natural/Aluminum Oxide Abrasive Combination</b>				
09098	6 x 2 x 1	Natural-400/600/ A/O - 100/280	10	
<b>Aluminum Oxide Abrasive</b>				
09107	6 x 2 x 1	A/O - 100/280	10	
09105	8 x 2 x 1	A/O - 100/280	10	

## TOOL AND DIE FINISHING STICKS



### SERIES 188:



Used for polishing, lapping, etc. All sticks are 4" long.

Aluminum oxide dressing sticks work best on CBN grinding wheels, but can also be used on diamond grinding wheels.

Silicon carbide dressing sticks in coarse grit sizes and hard grades are used for dressing conventional vitrified wheels. Silicon carbide dressing sticks in fine grit sizes and softer grades are used for dressing diamond wheels.



### SQUARE

Size	Aluminum Oxide				Silicon Carbide			
	Order No.			Price	Order No.			Price
1/4	1880160	1880161	1880162		1885160	1885161	1885162	
3/8	1880240	1880241	1880242		1885240	1885241	1885242	
1/2	1880320	1880321	1880322		1885320	1885321	1885322	



### 3 SQUARE

Size	Aluminum Oxide				Silicon Carbide			
	Order No.			Price	Order No.			Price
1/4	1883160	1883161	1883162		1888160	1888161	1888162	
3/8	1883240	1883241	1883242		1888240	1888241	1888242	
1/2	1883320	1883321	1883322		1888320	1888321	1888322	



### HALF ROUND

Size	Aluminum Oxide				Silicon Carbide			
	Order No.			Price	Order No.			Price
1/4	1881160	1881161	1881162		1886160	1886161	1886162	
3/8	1881240	1881241	1881242		1886240	1886241	1886242	
1/2	1881320	1881321	1881322		1886320	1886321	1886322	



### ROUND

Size	Aluminum Oxide				Silicon Carbide			
	Order No.			Price	Order No.			Price
1/4	1882160	1882161	1882162		1887160	1887161	1887162	
3/8	1882240	1882241	1882242		1887240	1887241	1887242	
1/2	1882320	1882321	1882322		1887320	1887321	1887322	