

**60/60 UNBLEACHED CLOTH, 1/2" THICK
BUFFING & POLISHING
FULL DISC BUFF WHEELS (40) PLY
SERIES 849:**



Sisal **Spiral** **Loose**

Sisal: With cloth covers spiral stitched for heavy cut down steel and stainless steel.

Spiral: Tight 3/8" stitched for long life, polishing and removing scratches from any metal or plastic.

Loose: For final buffing of metals or plastics to a high shine.

Note: All wheels come with 1" arbor. Bushings available for other hole sizes.

| Dia. | Sisal | | Spiral Sewed | | Loose Sewed | |
|------|-----------|-------|--------------|-------|-------------|-------|
| | Order No. | Price | Order No. | Price | Order No. | Price |
| 4" | 8490411 | | 8490412 | | 8490413 | |
| 6" | 8490611 | | 8490612 | | 8490613 | |
| 8" | 8490811 | | 8490812 | | 8490813 | |
| 10" | 8491011 | | 8491012 | | 8491013 | |

GREASELESS COMPOUND

SERIES 849:

RED LION BRAND -

Provides a satin or semi-bright finish. Various uses include polishing, burr removal, scratch finishing, etc. Produces a clean, grease-free finish.

Wt: 3 lbs.



| Type | Color | Order No. | Price |
|------------|-------|-----------|-------|
| Heavy Cut | Blue | 8591060 | |
| Medium Cut | Green | 8591070 | |
| Fine Cut | Red | 8591080 | |

POLISHING KIT

SERIES 849:

Used to create a mirror or high gloss finish on buffed or satin finish surfaces.

Boxed kit includes:

- 4" Spiral Sewed Buff
- 4" Loose Buff
- Rounded Goblet Buff
- Tapered Goblet Buff
- Flathead Adaptor
- Taper Mandrel
- White Rouge Compound
- Tripoli Compound



Order No. 8490005



BUFFING COMPOUNDS

SERIES 849:

Industrial Size Bars - 7" x 2-3/4" x 1-1/2"

| Compound | Type | Color | Order No. | Price |
|------------------|------------|-------|-----------|-------|
| Tripoli Compound | Cut | Brown | 8591010 | |
| Emery Cake | Heavy Cut | Black | 8591020 | |
| White Rouge | Color | White | 8591030 | |
| Red Rouge | High Color | Red | 8591040 | |
| Blue Rouge | High Color | Blue | 8591050 | |

Color Compounds

Color compounds are intended for buffing metals/ plastics where the work surface is in good condition. Available in mild cut - fine cut - ultra premium color yellow - white - blue green - pink.

Jewelers Rouge

Red Rouge - Super fine red iron oxide combined with enough binder to provide a brilliant luster on gold, silver and brass.

White Rouge - Ultra fine grade of compound. Provides a clear - brilliant - mirror like finish on stainless, brass and aluminum.

Blue Rouge - For cut and color on non-ferrous metals, plastics and synthetics. High luster compound.

REDUCING BUSHINGS FOR FULL DISC BUFF WHEELS

(REDUCING FROM 1" HOLE)

SERIES 849:

| Hole Size | Order No. | Price |
|-----------|-----------|-------|
| 1/4" | 8490016 | |
| 5/16" | 8490020 | |
| 3/8" | 8490024 | |
| 1/2" | 8490032 | |
| 5/8" | 8490040 | |
| 3/4" | 8490048 | |



BUFF CLEANING RAKE AND HANDLE

SERIES 849:



Removes compound from buffing wheels.

Order No. 8490721

Price:

BUFFING KITS

SERIES 849:

For Non-Ferrous Metals

Kit Contains:

- 6" Spiral Sewed Buff
- 6" Loose Sewed Buff
- Tripoli Compound
- White Rouge Compound
- Red Rouge Compound

(Bar size for compound in kits is 1" x 1" x 5")

Order No. 8490010

Price:

General Purpose for Plastics & Metals

Kit Contains:

- 6" Loose Buff
- 6" Spiral Sewed Buff
- Tripoli Compound
- White Rouge Compound
- Emery Compound
- Blue Rouge Compound

For Ferrous Metals

Kit Contains:

- 6" Spiral Sewed Buff
- 6" Sisal Buff
- 6" Loose Sewed Buff
- White Rouge Compound
- Emery Compound

Order No. 8490015

Price:



Spiral **Sisal** **Loose** **Compounds**



Tripoli Compound

One of the oldest and most widely used buffing compounds. Used for cutting down and bringing out a high luster on non-ferrous metals - contains natural abrasive - fast cutting action on all types of Zinc die casting brass, copperplate aluminum casting and stamping. Greasy grade/ Quick cut - drier grease, mild cut, bright finish. Use with spiral sewed full disc or bias buff.

Emery Cake

Aggressive compound, used to soften the cut of new set-up wheels. Also used as an aggressive compound to remove scratches, rust, corrosion, and burrs from iron, steel, and other hard metals. Works well with sisal wheels.

SPECIALTY BUFFERS

SERIES 849:



MUSLIN BUFFS - GOBLET BUFFS

Cylinder, Round, Square, and Taper Buffs

Polish the inside of cylinders, stampings, and tapered objects.
Use on both metal and plastic articles. Made of unbleached muslin.
Round-end and square-end styles use both the end and the edge for polishing.
Length is approximately the same as diameter (for tapered buffs, at large end).
All buffs are used on a tapered spindle or chuck.
Tripoli, Rouge, greaseless, or other compounds can be used as well as
glued-on abrasives. Maximum RPM is 2400 for the 6" buffs; 3600 for all others.



Cylinder Round-End



Square-End Taper

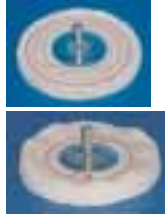
| Dia. | Cylinder | | Round - End | | Square - End | | Taper | |
|------|-----------|-------|-------------|-------|--------------|-------|-----------|-------|
| | Order No. | Price | Order No. | Price | Order No. | Price | Order No. | Price |
| 2" | 8490102 | | 8490202 | | 8490302 | | 8490402 | |
| 3" | 8490103 | | 8490203 | | 8490303 | | 8490405 | |
| 4" | - | | 8490204 | | 8490304 | | - | |
| 6" | - | | 8490206 | | 8490306 | | - | |

MANDREL MOUNTED BUFFS

SERIES 849:

Used for smaller buffing jobs. Quick mount with 1/4" mandrel on the buffs.
Used for light cutting and for coloring smaller objects.

| Description | Order No. | Price |
|-------------------------------|-----------|-------|
| 4" Spiral Sewn, 1/2" Thick | 8490601 | |
| 4" Cushion Sewn, 3/4" Thick | 8460602 | |
| 4" Canton Flannel, 1/2" Thick | 8490603 | |



MIDGET BUFFS (16 PLY)

SERIES 849:

Perfect for small parts and hard to reach areas.



FELT BOBS WITH SHANK

SERIES 947:



| Style | Dia. | Length | Shank | Medium Density | Hard Density | Price |
|-------|------|--------|-------|----------------|--------------|-------|
| B1 | 1/4" | 1/4" | 1/8 | 800002 | 800003 | |
| B2 | 1/4 | 3/8" | 1/8 | 800006 | 800007 | |
| B3 | 3/8 | 3/8" | 1/8 | 800009 | 800010 | |
| B4 | 3/8 | 1/2" | 1/8 | 800013 | 800014 | |
| B5 | 1/2 | 1/2" | 1/8 | 800017 | 900018 | |
| B7 | 1/2 | 1" | 1/8 | 800025 | - | |
| B8 | 3/4 | 3/4" | 1/8 | 800029 | 800030 | |
| B11 | 1" | 1" | 1/4 | 800041 | 800042 | |
| B14 | 1" | 2" | 1/4 | 800057 | 800058 | |

| Style | Dia. | Length | Shank | Medium Density | Hard Density | Price |
|-------|------|--------|-------|----------------|--------------|-------|
| SB1A | 1/2" | 1" | 1/8 | 800206 | 800207 | |
| SB1C | 1" | 2" | 1/4 | 800214 | 800215 | |
| SB2C | 1" | 1" | 1/4 | 800247 | - | |
| SB3A | 1/2" | 1" | 1/8 | 800265 | 800266 | |
| SB3B | 3/4" | 1-1/2" | 1/4 | 800269 | - | |
| SB3C | 1" | 2" | 1/4 | 800273 | - | |

FELT BOBS KITS

SERIES 947:



| Description | No. of Bobs | Density | Order No. | Price |
|-------------------------------------------------|-------------|---------|-----------|-------|
| Set of 3/32 Shank Assorted Shapes | 5 | Hard | 800390 | |
| Set of 1/8" Shank Assorted Cylinders and Shapes | 7 | Med | 800461 | |
| Set of 1/8" Shank Assorted Cylinders and Shapes | 7 | Hard | 800462 | |
| Set of 1/4" Shank Assorted Shapes | 12 | Hard | 800465 | |

