

STANDARD THREAD GAGES

SERIES 987:

Work Plugs, Rings

Inspect internal and external threads with Vermont Gage thread gages. Vermont Gage thread gages are made to precise class X tolerances and come standard with a Certificate of Accuracy. Standard thread plugs include pitch diameters for 2B, 3B, (inch) and 6H (Metric) class of fit. Standard thread rings include pitch diameters for 2A, 3A (inch) and 6g (metric) class of fit. Go/ NoGo plug double - end assemblies get 1 line (up to 15 characters) of custom marking. Thread members are made of steel (chrome plated gages for added wear resistance are available; please inquire).



Size/ Type	Order No. Go Member	Order No. NoGo Member	Price	Order No. Go/NoGo Set	Price
0-80 UNF					
Taperlock Plug 2B	9110101	0110102		0110104	
Taperlock Plug 3B	9110101	0110103		0110105	
Ring 2A	6110101	6110103		6110105	
Ring 3A	6110102	6110104		6110106	
1-64 UNC					
Taperlock Plug 2B	0110251	0110252		0110254	
Taperlock Plug 3B	0110251	0110253		0110255	
Ring 2A	6110251	6110253		6110255	
Ring 3A	6110252	6110254		6110256	
1-72 UNF					
Taperlock Plug 2B	0110351	0110352		0110354	
Taperlock Plug 3B	0110351	0110353		0110355	
Ring 2A	6110351	6110353		6110355	
Ring 3A	6110352	6110354		6110356	
2-56 UNC					
Taperlock Plug 2B	0110501	0110502		0110504	
Taperlock Plug 3B	0110501	0110503		0110505	
Ring 2A	6110501	6110503		6110505	
Ring 3A	6110502	6110504		6110506	
2-64 UNF					
Taperlock Plug 2B	0110601	0110602		1106040	
Taperlock Plug 3B	0110601	0110603		1106050	
Ring 2A	6110601	6110603		6110605	
Ring 3A	6110602	6110604		6110606	
3-48 UNC					
Taperlock Plug 2B	0110751	0110752		0110754	
Taperlock Plug 3B	0110751	0110753		0110755	
Ring 2A	6110751	6110753		6110755	
Ring 3A	6110752	6110754		6110756	
3-56 UNF					
Taperlock Plug 2B	0110851	0110852		0110854	
Taperlock Plug 3B	0110851	0110853		0110855	
Ring 2A	6110851	6110853		6110855	
Ring 3A	6110852	6110854		6110856	
4-40 UNC					
Taperlock Plug 2B	0111001	0111002		0111004	
Taperlock Plug 3B	0111001	0111003		0111005	
Ring 2A	6111001	6111003		6111005	
Ring 3A	6111002	6111004		6111006	
4-48 UNF					
Taperlock Plug 2B	0111101	0111102		0111104	
Taperlock Plug 3B	0111101	9111103		0111105	
Ring 2A	6111101	6111103		6111105	
Ring 3A	6111102	6111104		6111106	
5-40 UNC					
Taperlock Plug 2B	9111251	0111252		0111254	
Taperlock Plug 3B	9111251	0111253		9111255	
Ring 2A	6111251	9111253		6111255	
Ring 3A	9111252	9111254		6111256	
5-44 UNF					
Taperlock Plug 2B	0111351	0111352		9111354	
Taperlock Plug 3B	0111351	0111353		0111355	
Ring 2A	6111351	6111353		6111355	
Ring 3A	6111352	6111354		6111356	
6-32 UNC					
Taperlock Plug 2B	0111501	0111502		0111504	
Taperlock Plug 3B	0111501	0111503		0111505	
Ring 2A	6111501	6111503		6111505	
Ring 3A	6111502	6111504		6111506	

Size/ Type	Order No. Go Member	Order No. NoGo Member	Price	Order No. Go/NoGo Set	Price
6-40 UNF					
Taperlock Plug 2B	0111601	0111602		0111604	
Taperlock Plug 3B	0111601	0111603		0111605	
Ring 2A	9911601	6111603		6111605	
Ring 3A	9911602	6111604		6111606	
8-32 UNC					
Taperlock Plug 2B	0111751	0111752		0111754	
Taperlock Plug 3B	0111751	0111753		0111755	
Ring 2A	6111751	6111753		6111755	
Ring 3A	6111752	6111754		6111756	
8-36 UNF					
Taperlock Plug 2B	0111851	0111852		0111854	
Taperlock Plug 3B	0111851	0111853		0111855	
Ring 2A	6111851	6111853		6111855	
Ring 3A	9111852	6111854		6111856	
10-24 UNC					
Taperlock Plug 2B	0112001	0112002		0112004	
Taperlock Plug 3B	0112001	0112003		0112005	
Ring 2A	6112001	6112003		6112005	
Ring 3A	6112002	6112004		9112006	
10-32 UNF					
Taperlock Plug 2B	0112101	0112102		0112104	
Taperlock Plug 3B	0112101	0112103		0112105	
Ring 2A	6112101	6112103		6112105	
Ring 3A	6112102	6112104		6112106	
12-24 UNC					
Taperlock Plug 2B	0112210	0112252		0112254	
Taperlock Plug 3B	0112210	0112253		0112255	
Ring 2A	6112251	6112253		9112255	
Ring 3A	6112252	6112254		6112256	
12-28 UNF					
Taperlock Plug 2B	0112351	0112352		0112354	
Taperlock Plug 3B	0112351	0112353		0112355	
Ring 2A	6112351	6112353		6112255	
Ring 3A	6112352	6112354		6112356	
12-32 UNEF					
Taperlock Plug 2B	0112451	0112452		0112454	
Taperlock Plug 3B	0112451	0112453		0112455	
Ring 2A	6112451	6112453		6112455	
Ring 3A	6112452	6112454		6112456	
1/4-20 UNC					
Taperlock Plug 2B	0112601	0112602		0112604	
Taperlock Plug 3B	0112601	0112603		0112605	
Ring 2A	6112601	6112603		6112605	
Ring 3A	6112602	6112604		6112606	
1/4-28 UNF					
Taperlock Plug 2B	0112701	0112702		0112704	
Taperlock Plug 3B	0112701	0112703		0112705	
Ring 2A	6112701	6112703		6112705	
Ring 3A	6112702	6112704		6112706	
1/4-32 UNEF					
Taperlock Plug 2B	0112801	0112802		0112804	
Taperlock Plug 3B	0112801	0112803		0112805	
Ring 2A	6112801	6112803		6112805	
Ring 3A	6112802	6112804		6112806	
5/16-18 UNC					
Taperlock Plug 2B	0112951	0112952		0112954	
Taperlock Plug 3B	0112951	0112953		0112955	
Ring 2A	6112951	6112953		6112955	
Ring 3A	6112952	6112954		6112956	

STANDARD THREAD GAGES (Continued)
 SERIES 987:



Size / Type	Order No. Go Member	Order No. NoGo Member	Price	Order No. Go/NoGo Set	Price
5/16-24 UNF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0113051 0113051 6113051 6113052	0113052 0113053 6113053 6113054		9113054 0113055 6113055 6113056	
5/16-32 UNEF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0113151 0113151 6113151 6113152	0113152 9113153 9913153 6113154		0113154 0113155 6113155 6113156	
3/8-16 UNC Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0113301 0113301 6113301 6113302	0113302 0113303 6113303 6113304		0113304 0113305 6113305 6113306	
3/8-24 UNF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	9113401 9113401 6113401 6113402	0113402 0113403 6113403 6113404		0113404 0113405 6113405 6113406	
3/8-32 UNEF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0113501 0113501 6113501 6113502	0113502 0113503 6113503 6113504		0113504 0113505 6113505 6113506	
7/16-14 UNC Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0113651 0113651 6113651 6113652	0113652 0113653 6113653 6113654		0113654 0113655 6113655 6113656	
7/16-20 UNF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0113751 0113751 6113751 6113752	01137520 0113753 61137530 61137540		0113754 0113755 6113755 6113756	
7/16-28 UNEF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0113851 0113851 6113851 6113852	0113852 0113853 6113853 6113854		0113854 0113855 6113855 6113856	
1/2-13 UNC Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0114001 0114001 6114001 6114002	0114002 0114003 6114003 6114004		0114004 0114005 6114005 6114006	
1/2-20 UNF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0114101 0114101 6114101 6114102	9114102 0114103 6114103 6114104		0114104 0114105 6114105 6114106	
1/2-28 UNEF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0114201 0114201 6114201 6114202	9114202 0114203 6114203 6114204		9114204 0114205 6114205 6114206	

Size/ Type	Order No. Go Member	Order No. NoGo Member	Price	Order No. Go/NoGo Set	Price
9/16-12 UNC Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0114351 0114351 6114351 6114352	0114352 0114353 6114353 6114354		9114354 0114355 6114355 6114356	
9/16-18 UNF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0114451 0114451 6114451 6114452	0114452 9114453 6114453 6114454		1144540 0114455 6114455 6114456	
9/16-24 UNEF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0114551 0114551 6114551 6114552	9114552 0114553 6114553 6114554		0114554 0114555 6114555 6114556	
5/8-11 UNC Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	9114701 9114701 6114701 6114702	0114702 0114703 6114703 6114704		0114704 9114705 6114705 6114706	
5/8-18 UNF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0114801 0114801 6114801 6114802	0114802 0114803 6114803 6114804		0114804 0114805 6114805 6114806	
5/8-24 UNEF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0114901 0114901 6114901 6114902	0114902 0114903 6114903 6114904		0114904 0114905 6114905 6114906	
11/16-24 UNEF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	9115051 9115051 6115051 6115052	0115052 0115053 6115053 6115054		0115054 0115055 6115055 6115056	
3/4-10 UNC Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0115201 0115201 6115201 6115202	0115202 0115203 6115203 6115204		0115204 0115205 6115205 6115206	
3/4-16 UNF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0115301 0115301 6115301 6115302	0115302 0115303 6115303 6115304		0115304 0115305 6115305 6115306	
3/4-20 UNEF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0115401 0115401 6115401 6115402	0115402 0115403 6115403 6115404		0115404 0115405 6115405 6115406	
13/16-20 UNEF Taperlock Plug 2B Taperlock Plug 3B Ring 2A Ring 3A	0115551 0115551 6115551 6115552	0115552 0115553 6115553 6115554		0115554 0115555 6115555 6115556	

Set Plug Gages also available; please inquire.

PRECISION TOOLS

STANDARD THREAD GAGES (Continued) SERIES 987:



PRECISION TOOLS

Size/ Type	Order No. Go Member	Order No. NoGo Member	Price	Order No. Go/NoGo Set	Price
7/8-9 UNC					
Taperlock Plug 2B	0115701	0115702		0115704	
Taperlock Plug 3B	0115701	0115703		0115705	
Ring 2A	6115701	6115703		6115705	
Ring 3A	6115702	6115704		6115706	
7/8-14 UNF					
Taperlock Plug 2B	0115801	0115802		0115804	
Taperlock Plug 3B	0115801	0115803		0115805	
Ring 2A	6115801	6115803		6115805	
Ring 3A	6115802	6115804		6115806	
7/8-20 UNEF					
Taperlock Plug 2B	0115901	0115902		0115904	
Taperlock Plug 3B	0115901	0115903		0115905	
Ring 2A	6115901	6115903		6115905	
Ring 3A	6115902	6115904		6115906	
15/16-20 UNEF					
Taperlock Plug 2B	0116051	0116052		0116054	
Taperlock Plug 3B	0116051	0116053		0116055	
Ring 2A	6116051	6116053		6116055	
Ring 3A	6116052	6116054		6116056	
1-8 UNC					
Taperlock Plug 2B	0116201	0116202		0116204	
Taperlock Plug 3B	0116201	0116203		0116205	
Ring 2A	6116201	6116203		6116205	
Ring 3A	6116202	6116204		6116206	
1-12 UNF					
Taperlock Plug 2B	0116301	0116302		0116304	
Taperlock Plug 3B	0116301	0116303		0116305	
Ring 2A	6116301	6116303		6116305	
Ring 3A	6116302	6116304		6116306	
1-14 UNS					
Taperlock Plug 2B	0116401	0116402		0116404	
Taperlock Plug 3B	0116401	9116403		0116405	
Ring 2A	6116401	6116403		6116405	
Ring 3A	6116402	6116404		6116406	
1-20 UNEF					
Taperlock Plug 2B	0116501	9116502		0116504	
Taperlock Plug 3B	0116501	0116503		0116505	
Ring 2A	6116501	6116503		6116505	
Ring 3A	6116502	6116504		6116506	
1 1/16-12 UN					
Taperlock Plug 2B	0116651	0116652		0116654	
Taperlock Plug 3B	0116651	0116653		0116655	
Ring 2A	6116651	6116653		6116655	
Ring 3A	6116652	6116654		6116656	
1 1/16 18 UNEF					
Taperlock Plug 2B	0116751	0116752		0116754	
Taperlock Plug 3B	0116751	0116753		0116755	
Ring 2A	6116751	6116753		6116755	
Ring 3A	6116752	6116754		6116756	
1 1/8-7 UNC					
Taperlock Plug 2B	0116901	0116902		0116904	
Taperlock Plug 3B	0116901	0116903		0116905	
Ring 2A	6116901	6116903		6116905	
Ring 3A	6116902	6116904		6116906	
1 1/8-12 UNF					
Taperlock Plug 2B	0117001	0117002		0117004	
Taperlock Plug 3B	0117001	0117003		0117005	
Ring 2A	6117001	6117003		6117005	
Ring 3A	6117002	6117004		6117006	
1 1/8-18 UNEF					
Taperlock Plug 2B	9117101	9117102		0117104	
Taperlock Plug 3B	9117101	0117103		0117105	
Ring 2A	6117101	6117103		6117105	
Ring 3A	6117102	6117104		6117106	
1 3/16-12 UN					
Taperlock Plug 2B	0117251	0117252		0117254	
Taperlock Plug 3B	0117251	9117253		0117255	
Ring 2A	6117251	6117253		6117255	
Ring 3A	6117252	6117254		6117256	

Size/ Type	Order No. Go Member	Order No. NoGo Member	Price	Order No. Go/NoGo Set	Price
1 3/16-18 UNEF					
Taperlock Plug 2B	0117351	0117352		0117354	
Taperlock Plug 3B	0117351	0117353		0117355	
Ring 2A	6117351	6117353		6117355	
Ring 3A	6117352	6117354		6117356	
1 1/4-7 UNC					
Taperlock Plug 2B	9117501	0117502		0117504	
Taperlock Plug 3B	9117501	0117503		0117505	
Ring 2A	6117501	6117503		6117505	
Ring 3A	6117502	6117504		6117506	
1 1/4-12 UNF					
Taperlock Plug 2B	0117601	0117602		0117604	
Taperlock Plug 3B	0117601	0117603		0117605	
Ring 2A	6117601	6117603		6117605	
Ring 3A	6117602	6117604		6117606	
1 1/4-18 UNEF					
Taperlock Plug 2B	0117701	0117702		0117704	
Taperlock Plug 3B	0117701	0117703		0117705	
Ring 2A	6117701	6117703		6117705	
Ring 3A	6117702	6117704		6117706	
1 5/16-12 UN					
Taperlock Plug 2B	0117851	0117852		0117854	
Taperlock Plug 3B	0117851	0117853		0117855	
Ring 2A	6117851	6117853		6117855	
Ring 3A	6117852	6117854		6117856	
1 5/16-18 UNEF					
Taperlock Plug 2B	0117951	0117952		0117954	
Taperlock Plug 3B	0117951	0117953		0117955	
Ring 2A	6117951	6117953		6117955	
Ring 3A	6117952	6117954		6117956	
1 3/8-6 UNC					
Taperlock Plug 2B	0118101	0118102		0118104	
Taperlock Plug 3B	0118101	9118103		0118105	
Ring 2A	6118101	6118103		6118105	
Ring 3A	6118102	6118104		6118106	
1 3/8-12 UNF					
Taperlock Plug 2B	0118201	9118202		0118204	
Taperlock Plug 3B	0118201	0118203		0118205	
Ring 2A	6118201	6118203		6118205	
Ring 3A	6118202	6118204		6118206	
1 3/8-18 UNEF					
Taperlock Plug 2B	9118301	0118302		0118304	
Taperlock Plug 3B	9118301	0118303		0118305	
Ring 2A	6118301	6118303		6118305	
Ring 3A	6118302	6118304		6118306	
1 7/16-12 UN					
Taperlock Plug 2B	0118451	0118452		0118454	
Taperlock Plug 3B	0118451	0118453		0118455	
Ring 2A	6118451	6118453		6118455	
Ring 3A	6118452	6118454		6118456	
1 7/16-18 UNEF					
Taperlock Plug 2B	0118551	0118552		0118554	
Taperlock Plug 3B	0118551	0118553		0118555	
Ring 2A	6118551	6118553		6118555	
Ring 3A	6118552	6118554		6118556	
1 1/2-6 UNC					
Taperlock Plug 2B	0118701	9118702		9118704	
Taperlock Plug 3B	0118701	0118703		0118705	
Ring 2A	6118701	6118703		6118705	
Ring 3A	6118702	6118704		6118706	
1 1/2-12 UNF					
Taperlock Plug 2B	0118801	0118802		0118804	
Taperlock Plug 3B	0118801	0118803		0118805	
Ring 2A	6118801	6118803		6118805	
Ring 3A	6118802	6118804		6118806	
1 1/2-18 UNEF					
Taperlock Plug 2B	0118901	0118902		0118904	
Taperlock Plug 3B	0118901	0118903		0118905	
Ring 2A	6118901	6118903		6118905	
Ring 3A	6118902	6118904		6118906	

STANDARD THREAD GAGES (Continued)

SERIES 987:



Size/Type	Order No. Go Member	Order No. NoGo Member	Price	Order No. Go/NoGo Set	Price
M1. 6 X .35 Taperlock Plug 6H Ring 6g	0210101 6210101	0210102 6210102		0210103 6210103	
M1. 8 X .35 Taperlock Plug 6H Ring 6g	0210251 6210251	0210252 6210252		0210253 6210253	
M2. 0 X .40 Taperlock Plug 6H Ring 6g	0210401 6210401	0210402 6210402		0210403 6210403	
M2. 2 X .45 Taperlock Plug 6H Ring 6g	0210551 6210551	0210552 6210552		0210553 6210553	
M2. 5 X .45 Taperlock Plug 6H Ring 6g	0210701 6210701	0210702 6210702		0210703 6210703	
M3. 0 X .50 Taperlock Plug 6H Ring 6g	0210851 6210851	0210852 6210852		0210853 6210853	
M3. 5 X .60 Taperlock Plug 6H Ring 6g	0211001 6211001	0211002 6211002		0211003 6211003	
M4. 0 X .70 Taperlock Plug 6H Ring 6g	0211151 6211151	0211152 6211152		0211153 6211153	
M4. 5 X .75 Taperlock Plug 6H Ring 6g	0211301 6211301	0211302 6211302		0211303 6211303	
M5. 0 X .80 Taperlock Plug 6H Ring 6g	0211451 6211451	0211452 6211452		0211453 6211453	
M5. 5 X .75 Taperlock Plug 6H Ring 6g	0211601 6211601	0211602 6211602		0211603 6211603	
M6.0 X 1.00 Taperlock Plug 6H Ring 6g	0211751 6211751	0211752 6211752		0211753 6211753	
M7.0 X 1.00 Taperlock Plug 6H Ring 6g	0211901 6211901	0211902 6211902		0211903 6211903	
M8.0 X 1.25 Taperlock Plug 6H Ring 6g	0212051 6212051	0212052 6212052		0212053 6212053	
M9.0 X 1.25 Taperlock Plug 6H Ring 6g	0212201 6212201	0212202 6212202		0212203 6212203	
M10.0 X 1.50 Taperlock Plug 6H Ring 6g	0212551 6212551	0212552 6212552		0212553 6212553	
M10.0 X 1.25 Taperlock Plug 6H Ring 6g	0212451 6212451	0212452 6212452		0212453 6212453	
M10.0 X .75 Taperlock Plug 6H Ring 6g	0212351 6212351	0212352 6212352		0212353 6212353	
M11.0 X 1.50 Taperlock Plug 6H Ring 6g	0212701 6212701	0212702 6212702		0212703 6212703	
M12.0 X 1.75 Taperlock Plug 6H Ring 6g	0213051 6213051	0213052 6213052		0213053 6213053	

Size/Type	Order No. Go Member	Order No. NoGo Member	Price	Order No. Go/NoGo Set	Price
M12.0 X 1.50 Taperlock Plug 6H Ring 6g	0212951 6212951	0212952 6212952		0212953 6212953	
M12.0 X 1.25 Taperlock Plug 6H Ring 6g	0212851 6212851	0212852 6212852		0212853 6212853	
M14.0 X 2.00 Taperlock Plug 6H Ring 6g	0213301 6213301	0213302 6213302		0213303 6213303	
M14.0 X 1.50 Taperlock Plug 6H Ring 6g	0213201 6213201	0213202 6213202		0213203 6213203	
M15.0 X 1.50 Taperlock Plug 6H Ring 6g	0213551 6213551	0213552 6213552		0213553 6213553	
M15.0 X 1.00 Taperlock Plug 6H Ring 6g	0213451 6213451	0213452 6213452		0213453 6213453	
M16.0 X 2.00 Taperlock Plug 6H Ring 6g	0213801 6213801	0213802 6213802		0213803 6213803	
M16.0 X 1.50 Taperlock Plug 6H Ring 6g	0213701 6213701	0213702 6213702		0213703 6213703	
M17.0 X 1.50 Taperlock Plug 6H Ring 6g	0214051 6214051	0214052 6214052		0214053 6214053	
M17.0 X 1.00 Taperlock Plug 6H Ring 6g	0213951 6213951	0213952 6213952		0213953 6213953	
M18.0 X 2.50 Taperlock Plug 6H Ring 6g	0214301 6214301	0214302 6214302		0214303 6214303	
M18.0 X 1.50 Taperlock Plug 6H Ring 6g	0214201 6214201	0214202 6214202		0214203 6214203	
M20.0 X 2.50 Taperlock Plug 6H Ring 6g	0214651 6214651	0214652 6214652		0214653 6214653	
M20.0 X 1.50 Taperlock Plug 6H Ring 6g	0214551 6214551	0214552 6214552		0214553 6214553	
M20.0 X 1.00 Taperlock Plug 6H Ring 6g	0214451 6214451	0214452 6214452		0214453 6214453	
M22.0 X 2.50 Taperlock Plug 6H Ring 6g	0214901 6214901	0214902 6214902		0214903 6214903	
M22.0 X 1.50 Taperlock Plug 6H Ring 6g	0214801 6214801	0214802 6214802		0214803 6214803	
M24.0 X 3.00 Taperlock Plug 6H Ring 6g	0215151 6215151	0215152 6215152		0215153 6215153	
M24.0 X 2.00 Taperlock Plug 6H Ring 6g	0215051 9215051	0215052 9215052		0215053 9215053	
M25.0 X 2.00 Taperlock Plug 6H Ring 6g	0215401 6215401	0215402 6215402		0215403 6215403	
M25.0 X 1.50 Taperlock Plug 6H Ring 6g	0215301 6215301	0215302 6215302		0215303 6215303	
M26.0 X 1.50 Taperlock Plug 6H Ring 6g	0215651 6215651	0215652 6215652		0215653 6215653	



We can supply "special" gages.
Let us quote your requirements.

STANDARD THREAD GAGES (Continued)

SERIES 987:



Size/Type	Order No. Go Member	Order No. NoGo Member	Price	Order No. Go/NoGo Set	Price
M26.0 X 1.00 Taperlock Plug 6H Ring 6g	0215551 6215551	0215552 6215552		0215553 6215553	
M27.0 X 3.00 Taperlock Plug 6H Ring 6g	0215901 6215901	0215902 6215902		0215903 6215903	
M27.0 X 2.00 Taperlock Plug 6H Ring 6g	0215801 6215801	0215802 6215802		0215803 6215803	
M28.0 X 2.00 Taperlock Plug 6H Ring 6g	0216251 6216251	0216252 6216252		0216253 6216253	
M28.0 X 1.50 Taperlock Plug 6H Ring 6g	0216151 6216151	0216152 6216152		0216153 6216153	
M28.0 X 1.00 Taperlock Plug 6H Ring 6g	0216051 6216051	0216052 6216052		0216053 6216053	
M30.0 X 3.50 Taperlock Plug 6H Ring 6g	0216601 6216601	0216602 6216602		0216603 6216603	
M30.0 X 2.00 Taperlock Plug 6H Ring 6g	0216501 6216501	0216502 6216502		0216503 6216503	
M30.0 X 1.50 Taperlock Plug 6H Ring 6g	0216401 6216401	0216402 6216402		0216403 6216403	
M32.0 X 2.00 Taperlock Plug 6H Ring 6g	0216851 6216851	0216852 6216852		0216853 6216853	
M32.0 X 1.50 Taperlock Plug 6H Ring 6g	0216751 6216751	0216752 6216752		0216753 6216753	
M33.0 X 3.50 Taperlock Plug 6H Ring 6g	0217101 6217101	0217102 6217102		0217103 6217103	
M33.0 X 2.00 Taperlock Plug 6H Ring 6g	0217001 6217001	0217002 6217002		0217003 6217003	
M35.0 X 1.50 Taperlock Plug 6H Ring 6g	0217251 6217251	0217252 6217252		0217253 6217253	
M36.0 X 4.00 Taperlock Plug 6H Ring 6g	0217601 6217601	0217602 6217602		0217603 6217603	
M36.0 X 3.00 Taperlock Plug 6H Ring 6g	0217501 6217501	0217502 6217502		0217503 6217503	
M36.0 X 2.00 Taperlock Plug 6H Ring 6g	0217401 6217401	0217402 6217402		0217403 6217403	
M38.0 X 1.50 Taperlock Plug 6H Ring 6g	0217751 6217751	0217752 6217752		0217753 6217753	
M39.0 X 4.00 Taperlock Plug 6H Ring 6g	0218101 6218101	0218102 6218102		0218103 6218103	
M39.0 X 3.00 Taperlock Plug 6H Ring 6g	0218001 6218001	0218002 6218002		0218003 6218003	
M39.0 X 2.00 Taperlock Plug 6H Ring 6g	0217901 6217901	0217902 6217902		0217903 6217903	

PIPE THREAD PLUGS

SERIES 987:



For gaging standard pipe and pipe fittings!

Use Vermont Gage pipe thread plugs to check tapered and straight external pipe threads. Perfect for inspecting standard pipe and pipe fittings. Vermont Gage pipe threads are made to precise class X tolerances and come with Certificate of Accuracy.

The NPT and NPTF (Dryseal) series includes standard tapered pitch diameters. The NPSM and NPSF series includes standard straight pitch diameters. Add a taperlock handle to create a complete pipe gage assembly.

- Class X
- NIST traceable
- Tool steel; 60/62 Rc (Cold Stabilized)
- Handles custom marked 1 line (up to 15 Characters) included add 15 cents for each additional character
- Inch Handles - Light Blue Metric Handles -Yellow
- Certificate of accuracy included

NPT Tapered Pipe Plugs

Range	Order Plug Gage Member	Price
1/16 - 27	9999101	
1/8 - 27	9910251	
1/4 - 18	0110401	
3/8 - 18	0110551	
1/2 - 14	0110701	
3/4 - 14	9910851	
1 - 11-1/2	9111001	
1-1/4 - 11-1/2	0111151	
1-1/2 - 11-1/2	0111301	
2 - 11-1/2	0111451	
2-1/2 - 8	0111601	
3 - 8	9111751	

PIPE PLUG HANDLES

SERIES 636:



Range	Handle No.	Order No.	Price
1/16 - 27	1	5141040	
1/8 - 27	2	5141050	
1/4 - 18	3	5141060	
3/8 - 18	3	5141060	
1/2 - 14	4	5141070	
3/4 - 14	4	5141070	
1 - 11-1/2	5	5141080	
1-1/4 - 11-1/2	5	5141080	
1-1/2 - 11-1/2	5	5141080	
2 - 11-1/2	5	5141080	
2-1/2 - 8	6	5162050	
3 - 8	6	5162050	

(Continued)

PIPE THREAD PLUGS (Continued)
SERIES 987:



NPTF Tapered Pipe Plugs

Size	Basic		Price	Plain 6-Step	
	Order No.			Order No.	Price
	L-1	L-3			
1/16 - 27	1110101	1110102	1110107		
1/8 - 27	1110251	1110252	1110257		
1/4 - 18	1110401	1110402	1110407		
3/8 - 18	1110551	1110552	1110557		
1/2 - 14	1110701	1110702	1110707		
3/4 - 14	1110851	1110852	1110857		
1 - 11-1/2	1111001	1111002	1111007		
1-1/4 - 11-1/2	1111151	1111152	1111157		
1-1/2 - 11-1/2	1111301	1111302	1111307		
2 - 11-1/2	1111451	1111452	1111457		
2-1/2 - 8	1111601	1111602	1111607		
3 - 8	1111751	1111752	1111757		

NPSM Straight Pipe Plugs

Size	Pitch Dia. Go Member 2B	Pitch Dia. NoGo Member 2B	Order No. Go Member 2B	Order No. NoGo Member 2B	Price
1/8 - 27	.3736	.3783	2110251	2110252	
1/4 - 18	.4916	.4974	2110401	2110402	
3/8 - 18	.6270	.6329	2110551	2110552	
1/2 - 14	.7784	.7851	2110701	2110702	
3/4 - 14	.9889	.9958	2110851	2110852	
1 - 11-1/2	1.2386	1.2462	2111001	2111002	
1-1/4 - 11-1/2	1.5834	1.5912	2111151	2111152	
1-1/2 - 11-1/2	1.8223	1.8302	2111301	2111302	
2 - 11-1/2	2.2963	2.3044	2111451	2111452	
2-1/2 - 8	2.7622	2.7720	2111601	2111602	
3 - 8	3.3885	3.3984	2111751	2111752	

NPSF Straight Pipe Plugs

Size	Order No. Go Member	Order No. NoGo Member	Price
1/8 - 27	9110251	9110252	
1/4 - 18	3110401	3110402	
3/8 - 18	3110551	3110552	
1/2 - 14	3110701	3110702	
3/4 - 14	3110851	3110852	
1 - 11-1/2	9911001	9911002	

INSPECTION GAGE BALLS

SERIES 247:

26 pairs of precision balls ranging from 1/8" to 1" diameter.

- Chrome steel hardened to 63RC
- Ground and Lapped
- Grade 25 Accuracy - AFBMA
- Made in the U.S.A.

Sizes included: 1/8 - 3/4 x 32nds
 & 9/64, 13/16 - 1" x 16ths



Order No. 2470500
Price:

PIPE THREAD RINGS
SERIES 987:



For gaging standard pipe and pipe fitting!

Use Vermont Gage pipe thread rings to check tapered and straight internal pipe threads. Perfect for inspecting standard pipe and pipe fittings. Vermont Gage pipe threads are made to precise class X tolerance and come with Certificate of Accuracy. The NPT and NPTF (Dryseal) series includes standard tapered pitch diameters. The NPSM series includes standard straight pitch diameters.

- Class X
- NIST Traceable
- Tool Steel; 60/62 Rc/ (Cold Stabilized)
- Certificate of accuracy included

NPT Tapered Pipe Rings

Size	Order No. Ring Gage Members	Price
1/16 - 27	4110101	
1/8 - 27	4110251	
1/4 - 18	4110401	
3/8 - 18	4110551	
1/2 - 14	4110701	
3/4 - 14	4110851	
1 - 11-1/2	4111001	
1-1/4 - 11-1/2	4111151	
1-1/2 - 11-1/2	4111301	
2 - 11-1/2	4111451	
2-1/2 - 8	4111601	
3 - 8	4111751	



NPTF Tapered Pipe Rings

Size	Basic				Plain 6-Step	
	Order No. L- 1	Price	Order No. L- 2	Price	Order No.	Price
1/16 - 27	9990101		5110102		5110107	
1/8 - 27	5110251		5110252		5110257	
1/4 - 18	5110401		5110402		5110407	
3/8 - 18	5110551		5110552		5110557	
1/2 - 14	5110701		5110702		5110707	
3/4 - 14	5110851		5110852		5110857	
1 - 11-1/2	9091001		5111002		5111007	
1-1/4 - 11-1/2	5111151		5111152		5111157	
1-1/2 - 11-1/2	5111301		5111302		5111307	
2 - 11-1/2	5111451		5111452		5111457	
2-1/2 - 8	5111601		5111602		5111607	
3 - 8	5111751		5111752		5111757	

NPSM Straight Pipe Rings

Size	Pitch Dia. Go 2A	Pitch Dia. NoGo 2A	Order No.		Price
			Go Ring 2A	NoGo Ring 2A	
1/8 - 27	.3725	.3689	9990251	9910252	
1/4 - 18	.4903	.4859	6110401	6110402	
3/8 - 18	.6256	.6211	6110551	6110552	
1/2 - 14	.7769	.7718	6110701	6110702	
3/4 - 14	.9873	.9820	9990851	9110852	
1 - 11-1/2	1.2369	1.2311	9011001	9111002	
1-1/4 - 11-1/2	1.5816	1.5756	6111151	6111152	
1-1/2 - 11-1/2	1.8205	1.8144	6111301	6111302	
2 - 11-1/2	2.2944	2.2882	6111451	6111452	
2-1/2 - 8	2.7600	2.7526	6111601	9111602	
3 - 8	3.3862	3.3786	9991751	9111752	