

**CLIP RULES**  
**SERIES 218:**



Round end rules with depth gage pocket clip.

Description	Order No.		Price
	PEC USA	MEDA	
FRONT- 32nds, 64ths BACK- Decimal Equiv. Chart	2180000	-	
FRONT- mm, 64ths BACK- Metric Equiv. Chart	2180005	-	
FRONT - mm, 32nds, BACK - Conversion Table	-	2180500	

**"EASY-LOOK" PRECISION RULES**  
**Series 218:**

Highly accurate, made of the finest quality steel, hardened and tempered, with white colored graduations.

**Graduations:**

- 4R** - 8ths, 16ths, 32nds, 64ths
- 5R** - 32nds, 64ths, 10ths, 100ths
- E/M** - 32nds, 64ths, mm, 0.5m
- M** - mm, 0.5mm, mm, 0.5mm



FLEXIBLE				RIGID			
Lgth	Grad.	Order No.	Price	Lgth	Grad.	Order No.	Price
6	4R	2180006		6	4R	2185006	
6	5R	2180106		6	5R	2185106	
6	E/M	2180206		6	E/M	2185206	
12	4R	2180012		12	4R	2185012	
12	5R	2180112		12	5R	2185112	
12	E/M	2180212		12	E/M	2185212	
18	4R	2180018		18	4R	2185018	
18	5R	2180118		18	5R	2185118	
24	4R	2180024		24	4R	2185024	
24	5R	2180124		24	5R	2185124	
150mm	M	2180506		150mm	M	2185506	
300mm	M	2180512		300mm	M	2185512	

**PRECISION RULES**

**SERIES 218:**

Highly accurate, made of the finest quality steel, hardened and tempered, with satin-chrome finish.

**Graduations:**

- 3R** - 32nds, 64ths, 10ths, 50ths
- 4R** - 8ths, 16ths, 32nds, 64ths
- 5R** - 32nds, 64ths, 10ths, 100ths
- 16R** - 32nds, 64ths, 50ths, 100ths
- E/M** - 32nds, 64ths, mm, 0.05mm
- M** - mm, 0.5mm, mm, 0.5mm

**FLEXIBLE RULES**

Length	Width	Thick-ness	Grad.	MEDA		PEC - USA	
				Order No.	Price	Order No.	Price
6	1/2	.015	3R			1510406	
6	1/2	.015	4R	2510006		1510006	
6	1/2	.015	5R	2510106		1510106	
6	1/2	.015	16R			1510306	
6	1/2	.015	E/M			1510206	
12	1/2	.015	3R			1510412	
12	1/2	.015	4R	2510012		1510012	
12	1/2	.015	5R	2510112		1510112	
12	1/2	.015	16R			1510312	
12	1/2	.015	E/M			1510212	
18	3/4	.020	3R			1510418	
18	3/4	.020	4R	2510018		1510018	
18	3/4	.020	5R	2510118		1510118	
18	3/4	.020	16R			1510318	
18	3/4	.020	E/M			1510218	
24	3/4	.020	3R			1510424	
24	3/4	.020	4R	2510024		1510024	
24	3/4	.020	5R	2510124		1510124	
24	3/4	.020	16R			1510324	
24	3/4	.020	E/M			1510224	
36	3/4	.020	4R			1510036	
36	3/4	.020	5R			1510136	
36	3/4	.020	16R			1510336	
36	3/4	.020	E/M			1510236	
48	3/4	.020	4R			1510048	
48	3/4	.020	5R			1510148	
48	3/4	.020	16R			1510348	
48	3/4	.020	E/M			1510248	
150mm	1/2	.015	M			1510506	
300mm	1/2	.015	M			1510512	
450mm	3/4	.020	M			1510518	
600mm	3/4	.020	M			1510524	
900mm	3/4	.020	M			1510536	
1000mm	3/4	.020	M			1510540	

**RIGID RULES**

Length	Width	Thick-ness	Grad.	MEDA		PEC - USA	
				Order No.	Price	Order No.	Price
6	3/4	.040	3R			1515406	
6	3/4	.040	4R	2515006		1515006	
6	3/4	.040	5R	2515106		1515106	
6	3/4	.040	16R			1515306	
6	3/4	.040	E/M			1515206	
12	1	.040	3R			1515412	
12	1	.040	4R	2515012		1515012	
12	1	.040	5R	2515112		1515112	
12	1	.040	16R			1515312	
12	1	.040	E/M			1515212	
18	1-1/8	.040	3R			1515418	
18	1-1/8	.040	4R	2515018		1515018	
18	1-1/8	.040	5R	2515118		1515118	
18	1-1/8	.040	16R			1515318	
18	1-1/8	.040	E/M			1515218	
24	1-1/8	.040	3R			1515424	
24	1-1/8	.040	4R	2515024		1515024	
24	1-1/8	.040	5R	2515124		1515124	
24	1-1/8	.040	16R			1515324	
24	1-1/8	.040	E/M			1515224	
36	1-1/4	.040	4R			1515036	
36	1-1/4	.040	5R			1515136	
36	1-1/4	.040	16R			1515336	
36	1-1/4	.040	E/M			1515236	
48	1-1/4	.040	4R			1515048	
48	1-1/4	.040	5R			1515148	
48	1-1/4	.040	16R			1515348	
48	1-1/4	.040	E/M			1515248	
150mm	3/4	.040	M			1515506	
300mm	1	.040	M			1515512	
450mm	1-1/8	.040	M			1515518	
600mm	1-1/8	.040	M			1515524	
1000mm	1-1/4	.040	M			1515540	

# STEEL RULES - ENGLISH GRADUATION

## SERIES 789:

- All types - spring tempered, heavy spring tempered, semi-flexible and full flexible.
- Graduations for every purpose - English, metric and shrink - machine divided with distinctive graduations.
- Quick Reading rules furnished with new easier reading, staggered graduations.
- All No. C404R and C416R rules furnished with hole in end for hanging.

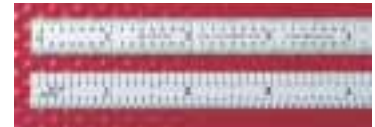
### In Order No.

- Prefix C - Satin Chrome Finish**
- Suffix R - Quick Reading Grads.**
- Suffix S - Semi-Flexible**
- Suffix E - End Graduations**
- Suffix N - Narrow Type**

Starrett



Catalog No.	EDP No.	Grad.	Width (Approx.)	Thickness (Approx.)	Type	Price	
<b>6" Lengths</b>							
*C303R-6	51334	3R	1/2"	1/64"	Full Flexible		
*C303SR-6	51335	3R	3/4"	1/50"	Semi-Flexible		
*C304SRE-6	51343	4R	3/4"	1/50"	Semi-Flexible		
*C604R-6	52678	4R	3/4"	3/64"	Spring Tempered		
*C604RE-6	52660	4R	3/4"	3/64"	Spring Tempered		
*C305R-6	51347	5R	1/2"	1/64"	Full Flexible		
*C610N-6	52696	10	3/16"	3/64"	Spring Tempered		
*C316R-6	51374	16R	1/2"	1/64"	Full Flexible		
*C616R-6	52701	16R	3/4"	3/64"	Spring Tempered		
<b>12" Lengths</b>							
C303SR-12	51336	3R	1"	1/40"	Semi-Flexible		
C304SRE-12	51344	4R	1"	1/40"	Semi-Flexible		
C604R-12	52679	4R	1"	3/64"	Spring Tempered		
C604RE-12	52661	4R	1"	3/64"	Spring Tempered		
*C305R-12	51348	5R	15/32"	1/64"	Full Flexible		
*C316R-12	51375	16R	15/32"	1/64"	Full Flexible		
C616R-12	52702	16R	1"	3/64"	Spring Tempered		
<b>18" Lengths</b>							
C604R-18	52680	4R	1-1/8"	3/64"	Spring Tempered		
*C305R-18	51349	5R	3/4"	1/50"	Full Flexible		
*C316R-18	51376	16R	3/4"	1/50"	Full Flexible		
<b>24" Lengths</b>							
C303SR-24	51338	3R	1"	1/40"	Semi-Flexible		
C304R-24	56645	4R	3/4"	1/50"	Full Flexible		
C404R-24	51484	4R	1-1/4"	1/10"	Heavy Spring Tempered		
C604R-24	52681	4R	1-1/4"	3/64"	Spring Tempered		
*C305R-24	51350	5R	3/4"	1/50"	Full Flexible		
*C316R-24	51377	16R	3/4"	1/50"	Full Flexible		
C416R-24	51509	16R	1-1/4"	1/10"	Heavy Spring Tempered		
<b>36" Lengths</b>							
C404R-36	51485	4R	1-1/2"	1/10"	Heavy Spring Tempered		
C604R-36	52682	4R	1-1/4"	3/64"	Spring Tempered		
*C305R-36	51351	5R	3/4"	1/50"	Full Flexible		
*C316R-36	51378	16R	3/4"	1/50"	Full Flexible		
C416R-36	51510	16R	1-1/2"	1/10"	Heavy Spring Tempered		
<b>48" Lengths</b>							
C404R-48	51486	4R	1-1/2"	1/10"	Heavy Spring Tempered		
C604R-48	52683	4R	1-1/4"	3/64"	Spring Tempered		
C416R-48	51511	16R	1-1/2"	1/10"	Heavy Spring Tempered		
<b>72" Lengths</b>							
C404R-72	51488	4R	1-1/2"	1/10"	Heavy Spring Tempered		
C416R-72	51513	16R	1-1/2"	1/10"	Heavy Spring Tempered		
<b>96" Lengths</b>							
C404R-96	56191	4R	1-1/2"	1/10"	Heavy Spring Tempered		
C416R-96	56197	16R	1-1/2"	1/10"	Heavy Spring Tempered		
<b>120" Lengths</b>							
C404R-120	56192	4R	1-1/2"	1/10"	Heavy Spring Tempered		
C416R-120	56198	16R	1-1/2"	1/10"	Heavy Spring Tempered		
<b>144" Lengths</b>							
C404R-144	56193	4R	1-1/2"	1/10"	Heavy Spring Tempered		
C416R-144	56199	16R	1-1/2"	1/10"	Heavy Spring Tempered		



3R GRADUATION	
First Edge: 32nds	Front Side
Second Edge: 64ths	
Fourth Edge: 10ths	Reverse Side
Third Edge: 50ths	



4R GRADUATION	
First Edge: 64ths	Front Side
Second Edge: 32nds	
Fourth Edge: 8ths	Reverse Side
Third Edge: 16ths	



5R GRADUATION	
First Edge: 10ths	Front Side
Second Edge: 100ths	
Fourth Edge: 32nds	Reverse Side
Third Edge: 64ths	



10R GRADUATION	
First Edge: 64ths	Front Side
Second Edge: 32nds	



16R GRADUATION	
First Edge: 50ths	Front Side
Second Edge: 100ths	
Fourth Edge: 32nds	Reverse Side
Third Edge: 64ths	

### END GRADUATION



\* Indicates rules with single row of inch figures (all rules under 1" width).  
Rules without \* have double row of inch figures.

(Continued)

# STEEL RULES - METRIC GRADUATION (Continued)

SERIES 789:



PRECISION TOOLS

Catalog No.	EDP No.	Grad.	Width (Approx.)	Thickness (Approx.)	Type	Price
150mm Lengths						
C330-150	51329	30	12.7mm	0.4mm	Full Flexible	
C331-150*	51331	31	12.7mm	0.4mm	Full Flexible	
C334-150*	56262	34	12.7mm	0.4mm	Full Flexible	
635N-150	70164	35	4.8mm	1.2mm	Spring Tempered	
C635-150	52630	35	19.1mm	1.2mm	Spring Tempered	
C635E-150	55968	35E**	19.1mm	1.2mm	Spring Tempered	
C636ME-150*	52634	36	19.1mm	1.2mm	Spring Tempered	
300mm Lengths						
C331-300*	51332	31	12.7mm	0.4mm	Full Flexible	
C334-300*	56696	34	12.7mm	0.4mm	Full Flexible	
C335S-300	56048	35	25.4mm	0.5mm	Semi-Flexible	
C635-300	52631	35	25.4mm	1.2mm	Spring Tempered	
500mm Lengths						
C334-500*	56697	34	19.1mm	0.5mm	Full Flexible	
C635-500	52632	35	28.6mm	1.2mm	Spring Tempered	
1000mm (1 meter) Lengths						
C334-1000*	56698	34	19.1mm	0.5mm	Full Flexible	
C635-1000	52633	35	31.8mm	1.2mm	Spring Tempered	



No. 36 GRADUATION	
First Edge: 32nds	Front Side
Second Edge: 1/2mm	
Fourth Edge: mm	Reverse Side
Third Edge: 64ths	



No. 35 GRADUATION	
First Edge: mm	Front Side
Second Edge: 1/2mm	
Fourth Edge: mm	Reverse Side
Third Edge: 1/2mm	

*Reads both left-to-right and right-to-left – an exclusive Starrett feature!*

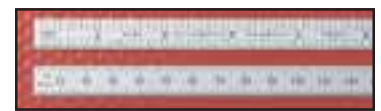
\*English graduated edges are 5-3/4" long on 150mm rules; 11-3/4" long on 300mm rules; 19-1/2" long on 500mm rules; and 39-1/4" long on 1000mm rules. \*\*mm Ends Graduations on Front Side



No. 30 GRADUATION	
Second Edge: 1/2mm	Front Side
Fourth Edge: 1/2mm	Reverse Side
Third Edge: mm	



No. 31 GRADUATION	
First Edge: 32nds	Front Side
Second Edge: 64ths	
Fourth Edge: 1/2mm	Reverse Side
Third Edge: mm	



No. 34 GRADUATION	
First Edge: 32nds	Front Side
Second Edge: 50ths	
Fourth Edge: mm	Reverse Side
Third Edge: 1/2mm	

## STEEL HOOK RULE WITH REVERSIBLE HOOK

STARRETT SERIES 604:



## ADJUSTABLE STEEL HOOK RULES

STARRETT SERIES 604:



Convenient hook rule permits accurate measurements even when the user cannot see if the rule is even with the measuring edge. Especially useful for measuring from round corners, through hubs, for setting inside calipers, etc. The single hook is hardened and may be reversed or removed entirely. Rule made of high quality steel, satin chrome finish, machine-divided graduations.

This improved Hook Rule features an adjustable double hook that can be shortened or extended on either side in relation to any one of four graduation on the rule. Makes possible accurate measurements from shallow or deep shoulders and also permits setting calipers to any of the graduations. Hooks are hardened and may be adjusted or removed entirely by a slight turn of the eccentric stud. Satin Chrome finish, 4R Graduation.

### SPECIFICATIONS

Width Length	Thickness (Approx.)	Catalog (Approx.)	EDP No.	No.	Price
6"3/4"	3/64"	CH604R-6	52673		
12"	1"	3/64"	CH604R-12	52674	
18"	1-1/8"	3/64"	CH604R-18	52675	
24"	1-1/4"	3/64"	CH604R-24	52676	

Catalog No.	EDP No.	Length	Width (Approx.)	Thickness (Approx.)	Price
CD604R-6	52665	6"	3/4"	3/64"	
CD604R-12	52666	12"	1"	3/64"	

# SELECTION GUIDE STEEL RULES



MIT SERIES 182:



## WIDE RIGID RULES (Thickness : 3/64")

Type	Order No.	Price	Size	Graduations				Width
INCH	182101		6 (4R)	1/8	1/16	1/32	1/64th	3/4
	182102		6 (16R)	1/32	1/64	1/50	1/100th	3/4
	182103		6 (5R)	1/32	1/64	1/10	1/100th	3/4
	182104		6 (3R)	1/32	1/64	1/10	1/50th	3/4
INCH/ METRIC	182105		6 x 150mm	1/32	1/64	1mm	1/2mm	3/4
	182106		6 x 150mm	1/50	1/100	1mm	1/2mm	3/4
	182107		6 x 150mm	1/10	1/100	1mm	1/2mm	3/4
	182108		6 x 150mm	1/10	1/50	1mm	1/2mm	3/4
METRIC only	182111		150mm	1mm	1/2mm	1mm	1/2mm	19mm
INCH	182121		12 (4R)	1/8	1/16	1/32	1/64th	1
	182122		12 (16R)	1/32	1/64	1/50	1/100th	1
	182123		12 (5R)	1/32	1/64	1/10	1/100th	1
	182124		12 (3R)	1/32	1/64	1/10	1/50th	1
INCH / METRIC	182125		12 x 300mm	1/32	1/64	1mm	1/2mm	1
	182126		12 x 300mm	1/50	1/100	1mm	1/2mm	1
METRIC only	182131		300mm	1mm	1/2mm	1mm	1/2mm	25mm
INCH	182241		18 (4R)	1/8	1/16	1/32	1/64th	1-3/16
	182142		18 (16R)	1/32	1/64	1/50	1/100th	1-3/16
	182143		18 (5R)	1/32	1/64	1/10	1/100th	1-3/16
	182144		18 (3R)	1/32	1/64	1/10	1/50th	1-3/16
INCH / METRIC	182145		18 x 450mm	1/32	1/64	1mm	1/2mm	1-3/16
	182151		450mm	1mm	1/2mm	1mm	1/2mm	30mm
INCH	182161		24 (4R)	1/8	1/16	1/32	1/64	1-3/16
	182162		24 (16R)	1/32	1/64	1/50	1/100th	1-3/16
	182163		24 (5R)	1/32	1/64	1/10	1/100th	1-3/16
INCH / METRIC	182165		24 x 600mm	1/32	1/64	1mm	1/2mm	1-3/16
	METRIC only	182171	600mm	1mm	1/2mm	1mm	1/2mm	30mm

## FULL - FLEXIBLE RULES (Thickness : 1/64")

INCH	182201		6 (4R)	1/8	1/16	1/32	1/64th	1/2
	182202		6 (16R)	1/32	1/64	1/50	1/100th	1/2
	182203		6 (5R)	1/32	1/64	1/10	1/100th	1/2
	182204		6 (3R)	1/32	1/64	1/10	1/50th	1/2
INCH / METRIC	182205		6 x 150mm	1/32	1/64	1mm	1/2mm	1/2
	182206		6 x 150mm	1/50	1/100	1mm	1/2mm	1/2
	182207		6 x 150mm	1/10	1/100	1mm	1/2mm	1/2
	182208		6 x 150mm	1/10	1/50	1mm	1/2mm	1/2
METRIC only	182211		150mm	1mm	1/2mm	1mm	1/2mm	12mm
INCH	182221		12 (4R)	1/8	1/16	1/32	1/64th	1/2
	182222		12 (16R)	1/32	1/64	1/50	1/100th	1/2
	182223		12 (5R)	1/32	1/64	1/10	1/100th	1/2
	182224		12 (3R)	1/32	1/64	1/10	1/50th	1/2
INCH / METRIC	182225		12 x 300mm	1/32	1/64	1mm	1/2mm	1/2
	182226		12 x 300mm	1/50	1/100	1mm	1/2mm	1/2
METRIC only	182231		300mm	1mm	1/2mm	1mm	1/2mm	12mm
INCH	182141		18 (4R)	1/8	1/16	1/32	1/64th	1/2
	182242		18 (16R)	1/32	1/64	1/50	1/100th	3/4
	182243		18 (5R)	1/32	1/64	1/10	1/100th	3/4
	182244		18 (3R)	1/32	1/64	1/10	1/50th	3/4
INCH / METRIC	182245		18 x 450mm	1/32	1/64	1mm	1/2mm	3/4
	METRIC only	182251	450mm	1mm	1/2mm	1mm	1/2mm	18mm
INCH	182261		24 (4R)	1/8	1/16	1/32	1/64th	3/4
	182262		24 (16R)	1/32	1/64	1/50	1/100th	3/4
	182263		24 (5R)	1/32	1/64	1/10	1/100th	3/4
	182264		24 (3R)	1/32	1/64	1/10	1/50th	3/4
INCH / METRIC	182265		24 x 600mm	1/32	1/64	1mm	1/2mm	3/4
	METRIC only	182271	600mm	1mm	1/2mm	1mm	1/2mm	18mm

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# SELECTION GUIDE STEEL RULES (Continued)



MIT SERIES 182:



**SEMI - FLEXIBLE RULES** Satin chrome finish and engraved on front side only

**Thickness: 1/64"**

Size	Order No.	Price	Graduations					Width
4 x 100mm	182301		1/2mm	1mm	32nds	64ths	16ths	5/8"
6 x 150mm	182302		1/2mm	1mm	32nds	64ths	16ths	5/8"
10 x 250mm	182304		1/2mm	1mm	32nds	64ths	16ths	5/8"
12 x 300mm	182305		1/2mm	1mm	32nds	64ths	16ths	5/8"
20 x 500mm	182307		1/2mm	1mm	32nds	64ths	16ths	5/8"
40 x 1000mm	182309		1/2mm	1mm	32nds	64ths	16ths	5/8"

**POCKET STEEL RULE - With Pocket Clip** (Inch / Metric equivalents on back side).

Size	Order No.	Price	Graduations		Width
6 x 150mm	950300		1mm	64ths	1/2"



1/4, 3/8, 1/2, 3/4, 1"  
TEMPERED STEEL RULES  
WITH HOLDER

STARRETT SERIES 423:



The set of five small rules together with a new improved holder is extremely useful for measurements in confined or hard-to-reach locations. They are especially suitable for measuring grooves, short shoulders, recesses, keyways, etc.

The rules are easily inserted in the slotted end of the holder and are rigidly clamped in place by a slight turn of the knurled nut at the end of the handle. Two slots are provided permitting the rules to be held in the holder at 30 or 45 degrees, either square in a slot or tipped to one side. No. 10 Graduation. Furnished in attractive protective case.

Catalog No.	EDP No.	Description	Price
S423Z	51524	Set of 5 rules with holder	

6" FULL FLEXIBLE STEEL  
RULE WITH POCKET CLIP  
STARRETT SERIES 310:



Rule is made of tempered full flexible steel and has accurate machine-divided graduations in 32nds on one edge and 64ths on the opposite edge.

Catalog No.	EDP No.	Grad.	Approx. Width	Approx. Thickness	Price
C310K-6	56701	No. 10	1/2"	1/64"	



6" RULE CASE WITH CLIP  
STARRETT SERIES 1612, 1634:



A leather-like case with pocket clip for 6 inch rules. Rounded metal-bound edges prevent pocket from becoming worn and torn by rule corners.

Catalog No.	EDP No.	Description	Price
1612	55433	Case with Clip, for 1/2" wide 6" Rules	
1634	55434	Case with Clip, for 3/4" wide 6" Rules	



STEEL RULE HOLDER  
STARRETT SERIES 789:



Designed for pattern makers, toolmakers, and machinists for holding rule upright on surface plate in transferring measurements with surface gages. Also useful as depth gage. Knurled clamp nut locks rule on holder. Base 3-1/8" long by 2-1/2" wide.

Catalog No.	EDP No.	Description	Price
62	50304	Holds Steel Rules 3/4" to 1-9/16" wide	

