

## SINE BARS AND SINE PLATE SERIES 253:



- Body and rolls made of hardened and precise ground tool steel.
- Perfect tool for angular inspection and measurement.
- Top parallel to bottom of rolls  $\pm .0004$ "
- Distance between center of rolls  $\pm .0004$ "

Order No.	Width	Distance Between Rollers	Price
1715005	15/16"	5"	
1715010	1"	10"	
1715050	2"	5"	
1715022	30mm	100mm	
1715222	30mm	200mm	

## 3" THIN SINE BAR SERIES 253:



Precision ground and hardened. Two 1/4" holes are provided for mounting. 7/32" wide. Fits in bottom of vise to accurately set work piece to desired angle. Can be used for accurately setting swivel vise or angle vise, to set work piece at an angle to T-Slots of milling table, back rail of magnetic chuck, setting milling machine head etc.

Order No. 2530000 Price:

## ECONOMY SINE BARS SERIES 253:



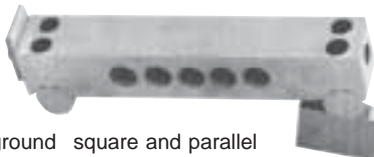
Hardened and precision ground.

Distance Between Rollers	Width	Order No.	Price
2-1/2"	1"	1715625	
5"	1"	1715605	

## SINE BAR SERIES 641:



Suburban's exacting Sine Bars are perfect for angular inspection and measurement. Our Sine Bars effectively 'cancel' the angle being measured to check its accuracy. Made of hardened steel. They are ground square and parallel within .0002". The end rail, included with each of Suburban's Sine Bars, can be mounted at either end.



Model No.	Dimensions	Center Dis. of rolls	Lbs. Wt.	Order No.	Price
SB-111	6 x 1 x 1-11/16"	5.000	2	6410044	
SB-1110	11 x 1-1/8 x 2-1/16"	10.000	5	6410045	

## SINE BAR & RISER SET SERIES 247:



- Quickly measure the desired angle in a machine setup.
- Eliminate constant tables to calculate angles, and gage blocks to set angles. Simply choose the angle setting blocks required for the desired angle. Quick and simple set-up for use in grinding, milling, drilling and inspection applications.

### Includes:

- One 5" Sine Bar, 1" square, hardened and precision ground.
- 18 Risers with a range of 1/2 - 15 degrees resulting angle, including 2 risers providing "taper per foot" of 1/4 and 1/2 degree.
- Fitted molded case.



Order No. 2530100

Price:

## PLANER AND SHAPER GAGE SERIES 247:



- Max Range 1/4 - 9-1/4" with extension rod.
- Makes setting of planer and shaper tools easy.
- Set gage with micrometer, surface gage or caliper and bring cutting tool in contact with it.
- Gives the operator a reliable starting point, thus eliminating trial cuts. Also use in conjunction with Dial Indicator to level large plates for planing, etc.



Order No.	Price
2470100	

## PLANER & SHAPER GAGE



### SERIES 641:

- 7/16" to 10" Range
- Extra tapped holes on sliding member for mounting indicator post or other accessories.
- 1-1/8 Wide body
- Beveled Ways eliminate side play.
- All surfaces square and parallel for use in any plane.
- .0002" Accuracy
- Weight: 4 lbs.
- Fitted wooden case and 3" extension included.



Model No.	Order No.	Price
PG-613	6410048	

## PLANER AND SHAPER GAGE STARRETT SERIES 599:



Hardened and ground, forged steel for fine gage work. Precision ground working surfaces. Ways ground to a bevel to assure accurate alignment. Gage can be used on base and end or flat on sides. Base 5-1/4" long by 3/4" (130 x 19mm) wide. A 3" extension furnished with gage provides range from 6 -1/4" to 9-1/4" (158 - 235mm). Level in base is handy for machine set-ups and gage work. 1" Extension also available.

Description	Catalog No.	EDP No.	Price
Gage with 3" Extension		52627	
1" Extension	PT03476	70486	
Case Only		55241	

## 5" SIMPLE SINE PLATES SERIES 253:

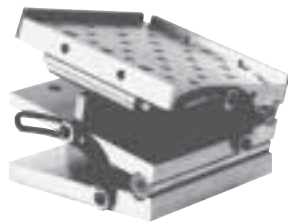


All parts made of hardened tool steel and ground to highest accuracy. Squareness and parallelism are within .0002" per 5". Many 1/4"-20 holes to facilitate clamping. Two end rails included on **1715205**, one end rail on **1715105**. .200" step built into gage block roll so that gage blocks over .200" can be used to set very small angles. 5" distance between center rolls is accurate within .0002". All models have an offset hinge for added stability.

**1715205** has 2 T-Slots in top plate for 1/4" T-bolts.

Dimensions	Order No.	Price
3-1/4 x 6 x 1-7/8	<b>1715105</b>	
5 x 6 x 2-7/16	<b>1715205</b>	

## 5" COMPOUND SINE PLATE SERIES 253:



Similar to simple sine plates above but with two offset hinges for added stability.

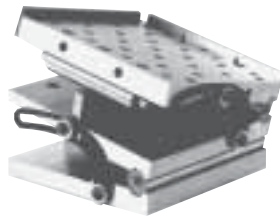
6 x 12 plate, **1715555** has 3/8"-16 tapped holes, 5" and 10" distance between center rolls accurate within .0002", and weighs 75 lbs.

Dimensions	Order No.	Price
6 x 6 x 3	<b>1715505</b>	
6 x 12 x 4-3/16	<b>1715555</b>	

## COMPOUND SINE PLATES SERIES 641:

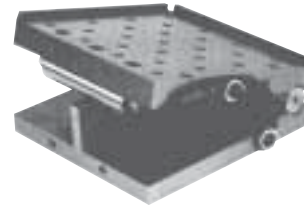
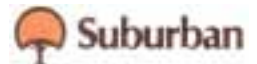


- 0-60° capacity.
- Minute angle step .200" built into the front gage block roll - eliminates steps in base plate.
- Two hardened and ground side rails and two locking straps included.
- Locking strap always remains below the top surface!
- Large hinge pins for extra strength.
- Tapped holes in top plate 6 x 6" or smaller 1/4-20, larger models have 3/8-16 tapped holes.



Model No.	Dimensions	Gen. Dis of Rolls	Lbs.	Order No.	Price
SPC-66-S1	6 x 6 x 3-1/8	5.000	27 lbs.	<b>6410009</b>	
SPC-612-S2	6 x 12 x 4-3/16	5.000&10.000	71 lbs.	<b>6410010</b>	
SPC-1212-S2	12 x 12 x 4-3/16	10.000	137 lbs.	<b>6410011</b>	

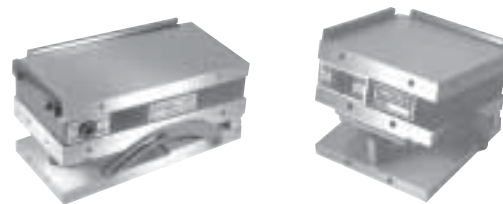
## SINE PLATES SERIES 641:



- Minute angle step .200" built into the gage block roll eliminates step in base plate.
- Two hardened and ground side rails and one locking strap included.
- Locking strap always remains below the top surface!
- Large hinge pins for extra strength.
- Tapped holes in top plate 6 x 6" or smaller 1/4-20, larger models have 3/8-16 tapped holes.

Model No.	Dimensions	Gen. Dis of Rolls	Lbs	Order No.	Price
SP-136	6 x 3 x 2	5.000	9 lbs.	<b>6410001</b>	
SP-44-S0	4 x 4 x 2	3.000	9 lbs.	<b>6410002</b>	
SP-555	6 x 5 x 2-1/4	5.000	17 lbs.	<b>6410003</b>	
SP-66-S1	6 x 6 x 2	5.000	18 lbs.	<b>6410004</b>	
SP-612-S2	6 x 12 x 2-5/8	5.000	47 lbs.	<b>6410005</b>	
SP-812-S2	8 x 12 x 2-5/8	5.000	62 lbs.	<b>6410006</b>	
SP-1212-S2	12 x 12 x 2-5/8	10.000	90 lbs.	<b>6410007</b>	
SP-126-S2	12 x 6 x 2-5/8	10.000	45 lbs.	<b>6410008</b>	

## MAGNETIC SINE PLATES SERIES 641:



Ceramic permanent magnetic chucks can't lose their magnetism. Removable handle for ON/OFF operation, end rail and side rail all included. Sine plate angles lock rigidly with locking strap. Squareness, parallelism and roll center distances within .0002" and .0003". Unit features .200" minute angle steps.

### STANDARD POLE

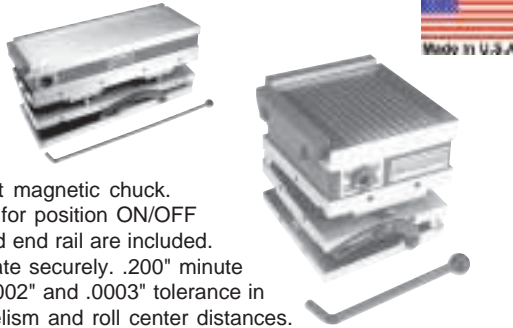
Model No.	Dimensions	Gen. Dis of Rolls	Lbs.	Order No.	Price
MSP-66-S1	6 x 6 x 4-5/8	5.000	39 lbs.	<b>6410018</b>	
MSP-126-S2	12 x 6 x 5-1/4	10.000	87 lbs.	<b>6410019</b>	
MSP-612-S2	6 x 12 x 5-1/4	5.000	89 lbs.	<b>6410020</b>	
MSP-1212-S2	12 x 8 x 5-1/4	10.000	190 lbs.	<b>6410021</b>	

### FINE POLE

MSP-363-FP	6 x 3 x 4-1/4	5.000	22 lbs.	<b>6410025</b>	
MSP-66-FP-S1	6 x 6 x 4-5/8	5.000	43 lbs.	<b>6410026</b>	
MSP-126-FP-S2	12 x 6 x 5-1/4	10.000	92 lbs.	<b>6410027</b>	
MSP-612-FP-S2	6 x 12 x 5-1/4	5.000	94 lbs.	<b>6410028</b>	
MSP-1212-FP-S2	12 x 12 x 5-1/4	10.000	196 lbs.	<b>6410029</b>	

## MAGNETIC COMPOUND SINE PLATES

**SERIES 641:**



Ceramic permanent magnetic chuck. Removable handle for position ON/OFF control, side rail and end rail are included. Strap locks sine plate securely. .200" minute angle steps with .0002" and .0003" tolerance in squareness, parallelism and roll center distances.

### STANDARD POLE

Model No.	Dimensions	Cen. Dis of Rolls	Lbs.	Order No.	Price
MSPC-66-S1	6 x 6 x 5-3/4	5.000	48 lbs.	6410022	
MSPC-612-S2	6 x 12 x 6-13/16	10.000 & 5.000	113 lbs.	6410023	
MSPC-1212-S2	12 x 12 x 6-13/16	10.000	237 lbs.	6410024	

### FINE POLE

Model No.	Dimensions	Cen. Dis of Rolls	Lbs.	Order No.	Price
MSPC-66-FP-S1	6 x 6 x 5-3/4	5.000	52 lbs.	6410030	
MSPC-612-FP-S2	6 x 12 x 6-13/16	10.000 & 5.000	118 lbs.	6410031	
MSPC-1212-FP-S2	12 x 12 x 6-13/16	10.000	243 lbs.	6410032	

## PRECISION ANGLE BLOCK SET - **MEIDA** Superior Import

1/4 - 45°

**SERIES 227:**

- Made from hardened steel.
- Use for grinding and milling machine operations.
- Complete in fitted case.
- 17pc. set includes the following angles: 1/4°, 1/2°, 1°, 2°, 3°, 4°, 5°, 10°, 15°, 20°, 25°, 30°, 35°, 40°, and 45° plus 2 riser blocks.



**Order No. 1570150**

Price:

## UNIVERSAL ANGLE BLOCK SET

**SERIES 227:**

An accurate and direct method for angle set-ups in production and inspection.

- Set includes:**  
 3 "V" Blocks - 10°, 15°, 30°  
 5 Angle Blocks - 1°, 2°, 3°, 4°, 5°  
**Dimensions (l x w x h):**  
 "V" Blocks - 3 x 1-3/16 x 1-3/16  
 Angle Blocks - 2-3/4 x 1-3/16



All blocks are made of hardened steel and precision ground to ±10 second accuracy. Includes fitted case.

**Order No. 1570100**

Price:

## PRECISION ANGLE BLOCK SET - **MEIDA** Superior Import

1° - 30°

**SERIES 227:**



An accurate and direct method for angle set-ups in production and inspection.

Set Includes: 10 Blocks; 1° increments up to 5° and 5° increments up to 30°

Dimensions: 3" Long x 1/4" Thick

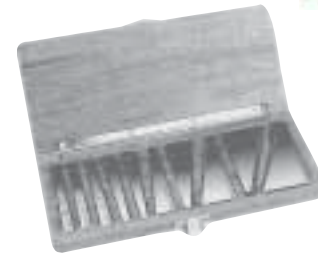
Made of hardened steel and precision ground to ±.0001" accuracy. Includes fitted case.

**Order No. 1570010**

Price:

## ANGLE BLOCKS

**SERIES 641:**



- Set complete in fitted case. Size 3" Long x 1/4" thick.
- Furnished in 1° increments to 5 degrees and in 5° increments to 30 degrees.
- Hardened steel, precision ground.
- Accuracy ±.0001" per inch.
- With the addition of the optional 1/4° and 1/2° blocks virtually any conceivable angle to these increments can be established.

Model	Description	Lbs.	Order No.	Price
AB-10-ST	Set of 10 Angle Blocks	3 lbs.	6410069	
AB-QTR	Optional 1/4 degree block	1 lb.	6410070	
AB-HLF	Optional 1/2 degree block	1 lb.	6410071	

## THIN ANGLE BLOCK SETS

**SERIES 227:**



- Hardened and precision ground on working surfaces.
- Two 1/4" holes for mounting. 3-1/2" Long x 5/32" Thick.
- Fitted case.



Consists of	Order No.	Price
1/2° & 1°-5° x 1°	1570006	
6° - 10° x 1°	1570005	
All Above Blocks	1570011	

\*Using two blocks a range of 1/2° - 10-1/2° x 1/2° can be covered.

## 0° - 60° PRECISION ANGLE BLOCKS

### SERIES 227:

Fast, simple, easy to use for drilling, milling and set-up applications.

#### FEATURES:

- 0° - 60° Adjustable angle by locking the hex screw on the bottom.
- 90° "V"
- Squareness .0002"
- Angle accuracy ± 10 seconds.
- Hardened to HRC 50-55°

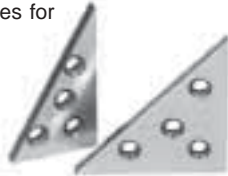


Length x Height x Width	Width of "V"	Order No.	Price
4 x 1-7/8 x 1-7/8	1-7/8	2270001	
4 x 1-7/8 x 1-3/16	1-7/8	2270002	
3 x 1-1/4 x 1	1	2270003	

## SOLID ANGLE PLATES

### SERIES 227:

Made of hardened steel, precision ground angles for convenient set-ups in tooling production and inspection. Four holes for easy mounting. 1/4" Thick.



Dimensions	Angles	Order No.	Price
3 x 3"	45°, 45°, 90°	1570201	
2 x 3-3/8"	30°, 60°, 90°	1570202	
Above two in a plastic case.		1570200	

## STEEL PARALLELS

### SERIES 241:



Made of quality steel, hardened and precision ground to very close tolerances on all four sides. Parallels are finished, packed and sold in pairs.

Dim.	Order No.	Price	Dim.	Order No.	Price
1/4 x 1/2 x 6	2411632		3/4 x 1 x 9	2414864	
1/4 x 5/8 x 6	2411640		3/4 x 1 x 12	2414865	
1/4 x 3/4 x 6	2411648		3/4 x 1-1/4 x 12	2414872	
3/8 x 1/2 x 6	2412432		1 x 2 x 12	2416499	
3/8 x 3/4 x 6	2412448		1-1/4 x 1-1/2 x 12	2418096	
1/2 x 3/4 x 6	2413248		1-1/4 x 2 x 12	2418099	
1/2 x 1 x 6	2413264		1-1/2 x 2 x 12	2419620	
1/2 x 3/4 x 9	2413249		1-1/2 x 3 x 12	2419630	
1/2 x 1 x 9	2413265				

**MEDA**  
Superior Import

## ADJUSTABLE PARALLEL SETS

### SERIES 242:

- Useful for layout, inspecting and gaging work. Highly accurate dovetail construction. The 2 halves slide smoothly and are quickly locked into position. The 6 piece set is supplied in an attractive plastic wallet and has the following range:

3/8"	to	1/2"
1/2"	to	11/16"
11/16"	to	15/16"
15/16"	to	1-5/16"
1-5/16"	to	1-3/4"
1-3/4"	to	2-1/4"



**MEDA**  
Superior Import



#### MEDA - SUPERIOR IMPORT

Order No. 1650016

Price:

#### PEC TOOLS - USA

6 Piece (3/8 - 2-1/4)

Order No. 1650006

Price:

4 Piece (3/8 - 1-5/16)

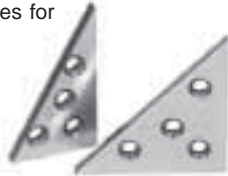
Order No. 1650004

Price:

## SOLID ANGLE PLATES

### SERIES 227:

Made of hardened steel, precision ground angles for convenient set-ups in tooling production and inspection. Four holes for easy mounting. 1/4" Thick.



Dimensions	Angles	Order No.	Price
3 x 3"	45°, 45°, 90°	1570201	
2 x 3-3/8"	30°, 60°, 90°	1570202	
Above two in a plastic case.		1570200	

## STEEL PARALLELS

### SERIES 241:



Made of quality steel, hardened and precision ground to very close tolerances on all four sides. Parallels are finished, packed and sold in pairs.

Dim.	Order No.	Price	Dim.	Order No.	Price
1/4 x 1/2 x 6	2411632		3/4 x 1 x 9	2414864	
1/4 x 5/8 x 6	2411640		3/4 x 1 x 12	2414865	
1/4 x 3/4 x 6	2411648		3/4 x 1-1/4 x 12	2414872	
3/8 x 1/2 x 6	2412432		1 x 2 x 12	2416499	
3/8 x 3/4 x 6	2412448		1-1/4 x 1-1/2 x 12	2418096	
1/2 x 3/4 x 6	2413248		1-1/4 x 2 x 12	2418099	
1/2 x 1 x 6	2413264		1-1/2 x 2 x 12	2419620	
1/2 x 3/4 x 9	2413249		1-1/2 x 3 x 12	2419630	
1/2 x 1 x 9	2413265				

**MEDA**  
Superior Import

## ADJUSTABLE PARALLELS

### STARRETT SERIES 154:

- Starrett adjustable parallels provide a wide range of use in layout, gaging, inspection work and for setups on various machine tools. Their adjustable feature makes it possible to adjust them to exact size by micrometer measurement and also permits use in place of several solid-type parallels.

- Can be inserted in openings and expanded to size. Size of opening can then be determined by measuring parallels with micrometer. Parallels consists of two dovetailed pieces that slide smoothly and can be easily adjusted. All parallels are 9/32" (7mm) thick.

**Starrett**  
Made in U.S.A.



Catalog No.	EDP No.	Range		Price
154A	50578	3/8 - 1/2"	9.5 - 12.7mm	
154B	50579	1/2 - 11/16"	12.7 - 17.5mm	
154C	50580	11/16 - 15/16"	17.5 - 23.8mm	
154D	50581	15/16 - 1-5/16"	23.8 - 33.3mm	
154E	50582	1-5/16 - 1-3/4"	33.3 - 44.4mm	
154F	50583	1-3/4 - 2-1/4"	44.4 - 57.1mm	
S154SZ	50584	Set of 4 parallel-sizes A,B,C,D - in case		
S154LZ	50586	Set of 6 parallel-sizes A,B,C,D,E,F - in case		

## THIN PARALLEL SET

### SERIES 241:



- Set consists of 4 matched pairs of hardened and precision ground parallels 5/32" thick, 3" long in 1/2, 5/8, 3/4, and 7/8 heights. Two 1/4" holes in each parallel. Useful for fast setting of work pieces to needed height in vise jaws

Order No. 2410500

Price:

**MEDA**  
Superior Import

Quality Precision Tools

**MEDA**  
Superior Import

**Starrett**



The Choice Is Yours!!!

## PRECISION PARALLEL SETS

### SERIES 241:

**Tolerance:** Parallel 0.0003" on 2 sides, top and bottom.

**Dimensions:** within 0.001" allowance.

**Hardness:** Case hardened to RC 55 to 62 on 2 sides top and bottom only.

The holes are designed for easier handling and set-ups. Made from fine quality tool steel, stress relieved against distortion, precision ground, and hardened. These precision parallels are recommended for layout work, standards and set-ups.

### 1/4" STEEL PARALLEL SET

#### SERIES 241:

Parallels in matched pairs made of special steel hardened and precision ground. 2 holes in each parallel. 9 pair in fitted case.

Each parallel is 1/4" wide and 6" long. Height : 1 pair each 3/4, 7/8, 1, 1-1/8, 1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4". Includes fitted case.



**Order No. 2410009**

**Price:**

### 1/8" THIN STYLE STEEL PARALLEL SET

#### SERIES 241:

Parallels in matched pairs made of special steel, hardened and precision ground. 2 holes in each parallel. 10 pair in fitted case.

Each parallel is 1/8" wide and 6" long. Height: 1 pair each 1/2 - 1-5/8 x 8ths. Includes fitted case.



**Order No. 1645004**

**Price:**

### 1/32" ULTRA-THIN STEEL PARALLEL SET

#### SERIES 241:

- All are 6" long and only 1/32" thick
- Set includes: 20 pairs: 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16".
- Includes fitted case.

**Order No. 2410020**

**Price:**



### STEEL PARALLEL SETS - 3/16" and 1/2"

#### SERIES 241:

Each set consists of 4 pairs of hardened and ground parallels. All parallels are 6" long. Includes fitted case.



Height	Thickness	Hole Dia.	Order No.	Price
1	3/16	5/16	1645001	<input type="text"/>
1-1/4	3/16	3/8		
1-1/2	3/16	7/16		
1-3/4	3/16	1/2		
1	1/2	5/16	1645002	<input type="text"/>
1-1/4	1/2	3/8		
1-1/2	1/2	7/16		
1-3/4	1/2	1/2		
1	3/16	5/16	1645003	<input type="text"/>
1-1/4	3/16	5/16		
1-1/2	1/2	1/2		
1-3/4	1/2	1/2		

## STEEL PARALLELS

### STARRETT SERIES 384:



- Hardened and ground to close limits.
- Indispensable for inspection and layout work or various set-ups on machines.
- Furnished in pairs, 6" (150mm) in length.
- Made from special grade of tool steel, hardened and ground.



Description	Catalog No.	EDP No.	Price
Sets of 4 Pairs - Sizes A,C,E,G-In Case	S384JZ	51453	<input type="text"/>
Sets of 4 Pairs - Sizes N,M,P,F,-In Case	S384-1Z	63676	<input type="text"/>
Sets of 4 Pairs - Sizes G,H,R,M,-In Case	S384-2Z	63677	<input type="text"/>
Sets of 5 Pairs - Sizes S,T,W,X,Y, In Case	S384-3Z	63678	<input type="text"/>

Thickness		Width		Catalog No.	EDP No.	Price
Inch	mm	Inch	mm			
1/8"	3mm	1"	25mm	384A	51445	<input type="text"/>
3/16"	5mm	7/8"	22mm	384C	51447	<input type="text"/>
1/4"	6mm	3/4"	19mm	384E	51449	<input type="text"/>
		1"	25mm	384F	51450	<input type="text"/>
3/8"	10mm	1/2"	13mm	384G	51451	<input type="text"/>
		3/4"	19mm	384H	51452	<input type="text"/>
1/4"	6mm	3/8"	10mm	384M	63645	<input type="text"/>
		1/2"	13mm	384N	63646	<input type="text"/>
		5/8"	16mm	384P	63647	<input type="text"/>
3/8"	10mm	1"	25mm	384R	63648	<input type="text"/>
		5/8"	16mm	384S	63649	<input type="text"/>
1/2"	13mm	3/4"	19mm	384T	63650	<input type="text"/>
		1"	25mm	384W	63651	<input type="text"/>
		1-1/8"	28mm	384X	63652	<input type="text"/>
		1-1/4"	31mm	384Y	63653	<input type="text"/>

## PRECISION WAVY PARALLELS SERIES 241:



- Unique innovation in the field of clamping-aid techniques.
- Engineered to exceed the practical application possibilities of conventional precision parallels.
- New concept, practical and reliable for the precision vertical positioning of workpiece.
- Economical, simple and easy to use in precision clamping of parts in drilling, boring, milling, grinding, assembly work, etc.
- Ideal for clamping a group of flat workpieces.
- Can readily be used as classic shims.
- Thin and fragile workpieces can be secured without damage by utilizing the spring pressure of these parallels, for example in assembly applications, etc.
- Range of 9 pair set 1/2" to 1-1/2" in 1/8" height increments.
- Each parallel is .012" Thick x 4-5/16" Long
- Made of high quality spring steel, hardened, stress relieved & precision ground.
- Guaranteed to size in height & parallelism  $\pm .0002"$ .
- Set of 9 pairs furnished in attractive fitted case.



Order No. 2410000 Price:

## ANGLE PLATES SERIES 641:



Solid, one piece angle plates are made of hardened steel, square and parallel to within .0002" for reliable positioning. All holes are tapped.



Model No.	Dimensions	Weight	Order No.	Price
AP-333	3 x 3 x 3 x 1 x 1-1/2	5 lbs.	6410061	
AP-334-S0	4 x 3 x 3 x 1	6 lbs.	6410062	
AP-444-S1	4 x 4 x 4 x 1-1/4	10 lbs.	6410063	
AP-446-S2	6 x 4 x 4 x 1-1/4	13 lbs.	6410064	
AP-664-S1	6 x 6 x 4 x 1-1/4	20 lbs.	6410065	

## STEPPED ANGLE PLATES SERIES 227:



### Product Description

- Solid one piece construction for longer life
- Hardened to 55 to 62 HRC
- Ground flat, square and parallel within .0002"/.005mm
- Made from alloy steel

Size	Thread Size	Order No.	Price
3" x 3" x 3"	1/4" - 20 UNC	2276456	

## PRECISION ANGLE PLATE STARRETT SERIES 580:



Precision ground angle plate is made from hardened steel. Grinding step of 1/4" wide x 3/4" (6.35 x 19mm) down from the top surface that allows for the grinding, machining or inspection of small items. Ten 1/4"-20 tapped holes, six on the face and two on each end, provide for the clamping of work to the angle plate and/or clamping the angle block to a sine fixture or machine.



Description	Catalog No.	EDP No.	Price
3" x 3" x 3" 75mm x 75mm x 75mm	580	64961	

## 1-2-3 AND 2-4-6 BLOCK SETS SERIES 254: MEDA - SUPERIOR IMPORT SERIES 641: SUBURBAN



Used in layout and setup work. Each set consists of 2 matched, hardened and precision-ground blocks. The squareness on all sides is within .0001" per inch. The blocks are supplied with a plus allowance of .0001" to .0003" to allow nominal lapping. Five 3/8"-16 tapped holes are provided for clamping. SUBURBAN sets include wooden case.

Size	MEDA		SUBURBAN		
	Order No.	Price	Catalog No.	Order No.	Price
1x2x3	1720123		B123H23M	6410145	
2x4x6	1720246		-	-	

## 1-2-3 DELUXE BLOCK SET SERIES 254:



Used in layout and setup work. Each set consists of 2 matched, hardened and precision-ground blocks. The squareness on all sides is within .0001" per inch. The blocks are supplied with a plus allowance of .0001" to .0003" to allow nominal lapping. Five 3/8"-16 tapped holes are provided for clamping. 5 stainless steel socket head 3/8" - 16 cap screws, one hex key in a plastic fitted case.



Order No. 1725123 Price:

## STEEL STRAIGHT EDGES



### STARRETT SERIES 380, 385, 387:

Straight edges are precision made of fine tool steel to rigid standards. Ground all over and finely finished. For drawing or scribing straight lines and checking surfaces for straightness. Straight edges in sizes 36"(900mm) and longer are marked with arrows and should be suspended at these two points to minimize deflection caused by their length and weight.



Length		Width x Thick		No. 380 Series Square Edge		
Inch	mm	Inch	mm	Catalog No.	EDP No.	Price
12"	300mm	1-13/32"x11/64"	36x4.4mm	380-12	51438	
18"	450mm			380-18	51439	
24"	600mm			380-24	51440	
36"	900mm	2-13/32"x7/32"	60x5.5mm	380-36	51441	
48"	1200mm			380-48	51442	
72"	1800mm			380-72	51444	

No. 385 Series with Bevel		
Catalog No.	EDP No.	Price
385-12	51455	
385-18	51456	
385-24	51457	
385-36	51458	
385-48	51459	
385-72	51461	

No. 387 Series with Bevel Edge and Graduation		
Catalog No.	EDP No.	Price
387-12	51468	
387-18	51469	
387-24	51470	
387-36	51471	
387-48	51472	