Setting method

Select one of the Tubtara® blind rivet nuts out of our prod-
trange and a setting tool adequate for the application. Take a test
workpiece and drill an appropriate hole.

Screw the Tubtara® (A) on the mandrel (B) of the setting tool.
For an open version the mandrel should protrude about 1 mm,
for a closed one until you feel resistance.
Screw the anvil (C) against the head of the Tubtara® and
block it with the locking nut (D).

Introduce the Tubtara® mounted on the setting tool, into the
hole of the workpiece.

Set the Tubtara®. The deformation chamber of the Tubtara®
is now forming the counterhead on the underside of the work-
piece (bulb).

Unscrew the mandrel from the Tubtara®.

The Tubtara® is set. Now you can easily insert your bolt or screw
to assemble a component.

- Countersunk heads

When you use a Tubtara® with a countersunk head, always
countersink at 90° so that the head of
the installed Tubtara® protrudes about 0,1 mm above your
workpiece. This ensures direct contact with the assembled
component.

Don't you have the possibility to countersink?
Use a low profile head!

How to order or inquire: Please prefix the TUBTARA order code with 'R852-' example: R852-513550